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HEADQUARTERS MARINE CORPS
ROUTING SHEET (5511)
NAVMC HQ 335b (REV. 3-67)

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	S017839	3RD MAF EMBARK ORDER 183-70	4J		MEF	0048170	5			48	08	0
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J-DISPOSITION _____

RTG.	OPR. CODE	DATE IN	DATE OUT	INITIAL	ADDRESSEES
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					MILITARY SECY TO CMC
					CHIEF OF STAFF
					DC/S (PLANS & PROGRAMS)
					DC/S (MANPOWER)
					DC/S (RD & S)
					DC/S (AIR) h-1
					DC/S (ADMIN)
					SECY OF GEN STAFF
					G-1 h-1
					G-2
					G-3 h-1
1	A		8/22		(G-4)
					DIRECTOR, ADMIN.
					DATA SYSTEMS
					MCCC h-1
					FISCAL
					INFORMATION
					INSPECTION
					PERSONNEL
					POLICY ANALYSIS
					RESERVE
					SUPPLY
					MANAGEMENT ANALYSIS GROUP
					PROGRAMS
					LEGISLATIVE
					JOINT PLANNING GROUP
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III Marine Amphibious Force
Danang, Vietnam
081200H August 1970

EMBARKATION ORDER 183-70 to Accompany Oplan 183-70

Ref: (a) III MAF Oplan 183-70
(b) FMFM 4-2
(c) FMFPacO P4600.1G

Time Zone: HOTEL

1. ORGANIZATION FOR EMBARKATION

a. General. Units of the 1st Marine Division, 1st Marine Aircraft Wing and Force Logistic Command redeploying during Keystone Robin will be organized into embarkation units. All units will embark administratively. See Annex A (Organization for Embarkation and Assignment to Shipping).

b. Assignment to Shipping. See Annex A (Organization for Embarkation and Assignment to Shipping).

2. MATERIAL TO BE EMBARKED

a. Organic Equipment. All T/E and special allowance assets on hand for which disposition instructions have not been received 10 days prior to the scheduled load dates will be embarked.

b. Types and Amount of Supplies. All assets on hand for which disposition instructions have not been received 10 days prior to loading date will be embarked. See Annex B (Allocation of Supplies and Equipment).

c. Preparation

(1) All supplies will be packed, when practical, in standard Marine Corps Mount-out boxes (5 cuft) which are available through normal supply channels.

(2) Boxes and crates will be constructed and strengthened to ensure protection of the item and to prevent damage to the container or contents.

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(3) Cargo being palletized should maintain uniformity in crate, box, and other container sizes to facilitate stowage and handling.

(4) Each box of organic supplies will be marked in accordance with the provisions of paragraph 510 of reference (b). Non-organic supplies will have the proper invoices attached to each box/crate or container.

(5) Boxes/crates containing items subject to moisture deterioration will be waterproofed. Cargo to be lifted by wet well type shipping will be waterproofed and corrosion preventative or other appropriate preservative applied to items requiring such protection.

(6) Decontamination of cargo/supplies will be accomplished in accordance with Appendix 3 of Annex E of reference (a).

(7) Preparation of vehicles will be in accordance with paragraph 511 of reference (b).

(8) Decontamination of vehicles will be accomplished in accordance with Appendix 3 of Annex E of reference (a).

d. Allocation of Supplies and Equipment. See Annex B (Allocation of Supplies and Equipment).

e. Movement. Major commands responsible for loading will be responsible for moving all equipment and supplies to the points of embarkation.

3. PERSONNEL

a. Uniform and Equipment. Personnel will redeploy with three sets of utilities and one pair of jungle boots. A list of individual equipment to be embarked with unit personnel will be published by each major command.

b. Baggage

(1) Baggage hand carried by embarking personnel will be tagged with name, rank, serial number, unit and next duty station.

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Any personal baggage in excess of five cubic feet will be embarked as unit cargo.

(2) Each major command assigned the responsibility for an embarkation unit, less those scheduled for Japan/Okinawa, will provide 3rd FSR, via the Officer in Charge of the baggage detail described below, with a firm roster of personnel assigned to the embarkation unit.

(3) Major commands assigned responsibility for an embarkation unit will form an advance baggage detail and make arrangements for its air transport to Okinawa. Each detail will consist of one officer and sufficient enlisted personnel for a working party to accomplish handling, loading and security of baggage. Arrangements for air travel for the advance detail will be made through the CG III MAF (Air Transportation Control Officer, G-4) twenty days prior to the embarkation unit loading date. Advance details escorting baggage from Okinawa to Danang must have a departure date from RVN ten days prior to the embarkation unit loading date at Danang. Baggage details assigned to stage baggage at Okinawa to be embarked aboard ship at Okinawa will depart RVN six days prior to embarkation unit load dates. Upon arrival in Okinawa the Officer in Charge will contact the Baggage Control Officer FLSS, 3rd FSR (Captain GATTON - Telephone 38160 or 30186).

(a) Baggage for personnel in embark units V, IX, XII, XIII, XIIIA and personnel redeploying to CONUS/Hawaii by MAC (SAAM) airlifts will be airlifted from Okinawa to Danang 2 days prior to embarkation for loading aboard ship/aircraft associated with the respective embark unit. Baggage for personnel involved with transpac of VMA (AW) -242 will be airlifted from Okinawa to Danang for movement with embarkation unit IX. The Officer in Charge of baggage details for these embarkation units will upon arrival at MCAF Futema contact the Air Freight Officer, VMGR-152 to arrange transportation of baggage and return trip to Danang.

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(b) Baggage for personnel assigned to embarkation units VII, VIII, XI and XIV and personnel redeploying to CONUS/Hawaii associated with transpac movements will be loaded at Okinawa aboard one of the ships assigned the embark ation unit. Specific ship assignment will be promulgated by this Headquarters.

(4) 1st Marine Aircraft Wing (Rear) has responsibility of arranging for baggage for personnel in units redeploying to Japan. Baggage will be airlifted via organic KC-130's subsequent to arrival of embarkation units III, VI, XIA at Iwakuni.

c. Advance Details. Major commands will promulgate instructions regarding Embarkation Team Advance Parties.

d. Movement of the Main Body. Personnel to be embarked will be moved to the embarkation point not sooner than one hour prior to boarding. Personnel should be offloaded from ground transportation at the entrance of the pier prepared to board the ship. If a delay in boarding is encountered a clearly marked area where personnel will be detained until boarding time will be established away from the routes of material handling equipment.

e. Embarkation Rosters. The Commanding Officer of Troops will certify one corrected copy of the embarkation roster prior to the ship's departure. This roster will be delivered to the Embarkation Officer of the major command responsible for embarking the unit along with the corrected cargo manifests/loading plans (par 8a).

4. EMBARKATION AREAS

a. Assignment of Areas and Embarkation Points. See Annex C (Staging and Embarkation Areas). Specific staging areas will be assigned four days prior to commencement of staging for each embarkation unit.

b. Preparation. U. S. Army's 5th Transportation Command has the responsibility for upkeep of all assigned staging and loading areas.

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c. Materials Handling Equipment. Requirements for material handling equipment will be submitted to CG III MAF (Attn: Force EmbO) ten days prior to ship's loading date. Additional support requirements during loading will be made to the III MAF Embarkation Coordination Center located at Deep Water Pier.

d. Security. Units will be responsible for providing adequate security at assigned staging areas and for lighterage when it is preloaded prior to embarkation.

e. Staging Areas. Major commands will ensure the police of all staging/loading areas utilized, after departure of each embarkation unit.

5. EMBARKATION SCHEDULES

a. Limiting Dates. This order is effective for the duration of Keystone Robin and will remain effective until cancelled.

b. Berthing and Loading Schedule. See Annex D (Berthing and Loading Schedule).

6. CONTROL

a. Traffic Circulation and Control. Major commands are responsible to provide traffic control from the embarking units cantonments to the embarkation/ staging areas.

(1) The use of military police escorts between cantonments and embarkation points is encouraged.

(2) The use of unit truckmasters/roadmasters for control of convoys is encouraged.

(3) All posted speed and road signs will be adhered to.

(4) Extreme care must be taken not to cause a disturbance with the local populace as a result of reckless driving or excessive speeds.

(5) Embarkation units will provide control in the staging/embarkation areas during times of loading.

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b. Embarkation Coordination Center. III MAF Embarkation Section will establish an Embarkation Coordination Center at Deep Water Pier. The Embarkation Coordination Center will be physically located in the Marine Liaison Office (Telephone 951-2345). Operation will be continuous from four (4) hours prior to the arrival of the first ship until all ships in the embarkation unit have completed loading.

c. Communications. The III MAF Embarkation Coordination Center will establish and operate a radio net from four hours prior to the arrival of the first ship until completion of the entire embarkation unit. Major commands will check into this net one hour prior to commencement of loading. Frequencies and call signs will be published on a monthly basis. It is requested that major commands furnish this Headquarters (Force EmbO) frequencies and call signs for embarkation nets.

7. AIR MOVEMENT

a. Requirements for special airlift of personnel and equipment associated with Keystone Robin redeployments will be submitted to this Headquarters (Attn: G-4 Operations) not later than ten days prior to the desired departure date. The format for requests are set forth in paragraph 704.2 of reference (c). Requests will be forwarded to the appropriate agency based upon destination of the airlift.

b. Guidelines set forth for surface movements will apply to special air movements in so far as practicable.

c. The provisions of this Order do not apply to MAC (Channel) air movements.

d. Airlift arrangements for regimental color details will be promulgated at a later date.

e. Commanding Officers of units conducting unit air movements will assign a qualified Air Embarkation Officer who will be physically present during all operations at the staging and loading points. He will be responsible for direct liaison with USAF/ USMC air freight personnel.

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He will personally observe the loading of aircraft and immediately report any discrepancies to the 1st MAW Embarkation Officer (Telephone 957-5902/5059/5822). In addition he will be responsible for the following actions:

(1) Ensuring an adequate flow of cargo to the staging point and timely shifting to and build-up of USAF cargo pallets and maintenance of valid gross weight data.

(2) Maintaining a log for all specifics of the air embarkation to include: type A/C, mission number, tail number, time of arrival, ready to load time, load complete time, number of passengers, type of cargo, vehicle numbers, pallets, individual weight and cube, total weight and cube, and a statement as to the use of cargo space.

f. Personnel departing country as a result of Keystone Robin under individual PCS orders will be scheduled as normal rotation personnel. Redeploying units will provide advance notice of requirements to appropriate Personnel Officers as soon as requirements are known.

8. MISCELLANEOUS

a. Loading Plans. Detailed loading plans as set forth in FMFM 4-2 will not be required except as may be requested by respective ship's Commanding Officers. Unit cargo manifests as set forth in paragraph 605 of FMFM 4-2 to include a listing of wheeled and tracked vehicles by USMC serial numbers and type will be prepared in detail. The major command which has responsibility for the loading plan will provide a courier to deliver one corrected copy of the manifest to the appropriate destination receiving command (CG 3rd MarDiv/CG 3rd MAW/CG 1st MAW (Rear)/CG 5th MEB/ CG 1st MarBde). Two corrected copies will be delivered to the III MAF Embarkation Officer. Each copy must bear Department of Agriculture Inspection Clearance Certification.

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b. Loading Reports. Loading status reports will be submitted to III MAF Embarkation Officer, Telephone number 955-2687/2254 every four hours until loading has been completed. The following information is requested: Time commenced loading, Percentage of Personnel loaded, Percentage of Cargo loaded, Percentage of Vehicles loaded, Estimated time of completion of loading.

c. Other Embarkation Instructions. Major commands transporting non-organic cargo/supplies on fleet shipping will assign personnel as couriers. These couriers will carry out the instructions contained in Annex E.

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

T. H. Miller

T. H. MILLER
Brigadier General, U. S. Marine Corps
Chief of Staff

ANNEXES:

A - Organization for Embarkation and Assignment to Shipping
B - Allocation of Supplies and Equipment
C - Staging and Embarkation Areas
D - Berthing and Loading Schedule
E - Letter for Courier Duty

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Annex A (Organization for Embarkation and Assignment to Shipping) to Embarkation Order 183-70

Ref: None

Time Zone: HOTEL

1. Organization for Embarkation and Assignment to Shipping for Keystone Robin (Alfa) is listed below. Organization for Embarkation and Assignment to Shipping for subsequent increments will be published as information becomes available.

Embark Unit	Organization for Embarkation	Assignment to Shipping	Major Command Responsible For Loading
V	HMM-161 Det, H&MS-16 (IMS) Det, FLC	Outagamie Cty (LST-1073) Sutter Cty (LST-1150)	1st MAW
VI	15th ITT WERS-17 H&MS-17 Det, H&HS-1 Det, MWCS-1 HMM-161(A/C Only) Det, 1st MAW Hq Plt, 1st 8"How Btry	Denver (LPD-9) Durham (LKA-114)	1st MAW
VII	Det, FLC 3rd MP Bn (-) 7th Engr Bn (-) 9th Engr Bn (-) 1st ForRec Co (-) 1st Bridge Co (-) Det, HqBn, 1stMarDiv	Juneau (LPD-10) St. Louis (LKA-116) Alamo (LSD-33) Fresno (LST-1182)	1st MarDiv
VIII	Det, 5th Comm Bn 1st Engr Bn (-) Det, FLC Det, 7th Engr Bn 1st 8"How Btry (-)	Denver (LPD-9) Durham (LKA-114) Monticello (LSD-35)	1st MarDiv

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Emb Unit	Organization for Embarkation	Assignment to Shipping	Major Command Responsible For Loading
IX	Det, FLC Det, VMA-242 Det, VMFA-122 Det, H&MS-11(IMS) Det, H&MS-13(IMS) 1stBn, 7th Mar 1st RecBn (-)	Mobile (LKA-115)	1st MAW
XI	9th ITT 1st CIT ROK Aug Det, FLC MATCU 67 MASS-3 (-) 1st MP BN (-) 1st Dent Co (-) Co C,1st MED Bn Det, HqBn, 1st MarDiv	Ogden (LPD-5) Seminole (LKA-104) Manitowoc (LST-1180)	1st MarDiv
XI A	H&HS 18 7th CIT	Tom Green Cty (LST 1159) Westchester Cty (LST 1167)	1st MAW
XII	Det,HqCo 7th Mar Det,HqBtry 11th Mar	Page Cty (LST-1076)	1st MarDiv
XIII	4thBn (-), 11thMar	Frederick (LST-1184)	1st MarDiv
XIIIA	Det, H&MS-13	Washoe Cty (LST 1165) Terrell Cty (LST-1157)	1st MarDiv
XIV	2dBn, 7th Mar 3dBn, 7th Mar 3dBn, 11th Mar 3d 175mm Gun Btry 1st MT Bn (-) H&MS-13 MABS 13	Juneau (LPD 10) St. Louis (LKA 116) Alamo (LSD 33)	1st MarDiv

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

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Brigadier General, U. S. Marine Corps
Chief of Staff

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Annex B (Allocation of Supplies and Equipment) to
Embarkation Order 183 70

Ref: None

Time Zone: HOTEL

EMBARKATION UNIT V

UNIT	SQ FT	CU FT
HMM-161	5163	9686
Det FLC	9823	-

EMBARKATION UNIT VI

UNIT	SQ FT	CU FT
WERS-17 (-) H & MS-17 (-) Det MWCS-1 Det H & HS-1 Det 1st MAW Hq	40402	57603
3rd Plt 1st 8" How Btry	4194	608
15th ITT	321	-
Det HMM-161 (A/C only)	11730	1204
Det FLC (M8A1 matting)	2000	50000

EMBARKATION UNIT VII

UNIT	SQ FT	CU FT
1st ForRecon Co.	2639	5760
9th Engn Bn (-)	24414	
1st Bridge Co	23658	4400
Det Hq Bn 1st MarDiv	10670	17784
3rd MP Bn (-)	7390	7880
7th Engr Bn (-)	32000	8964

EMBARKATION UNIT VIII

UNIT	SQ FT	CU FT
Det 5th Comm Bn	16000	1000
1st Engr Bn (-)	24135	32508
1st 8" How Btry (-)	8515	1232
Det 7th Engr Bn (-)	21771	-
Det FLC (SqFt only)	5060	-

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EMBARKATION UNIT IX

UNIT	SQ FT	CU FT
Det VMFA-122	8606	15111
Det VMA (AW)-242	9760	15760
1st Bn 7th Mar	5222	19800
1st Recon Bn (-)	4150	8892
Det FLC	7000	5000

EMBARKATION UNIT XI

UNIT	SQ FT	CU FT
C Co 1st Med Bn	2202	8168
MASS-3 (-)	10000	21000
MATCU-67	2114	7163
9th ITT	321	-
1st CIT	729	-
1st Dental Co	860	1140
Det HqBn, 1st MarDiv	16658	11750
ROK Augmentation	2094	-
1st MP Bn (-)	3580	673
Det FLC	20000	82000

EMBARKATION UNIT XIA

UNIT	SQ FT	CU FT
H & HS-18 (-)	14000	24000
7th CIT	713	-

EMBARKATION UNIT XII

UNIT	SQ FT	CU FT
Det Hq Co 7th Mar	2870	6880
Det Hq Btry (-) 11th Mar	4303	735

EMBARKATION UNIT XIII

UNIT	SQ FT	CU FT
4th Bn (-) 11th Mar	13716	6954

EMBARKATION UNIT XIIIA

UNIT	SQ FT	CU FT
Det H & MS-13	22000	2000

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EMBARKATION UNIT XIV

UNIT	SQ FT	CU FT
2nd Bn 7th Mar	4853	21796
3rd Bn 7th Mar	6657	14120
3rd Bn 11th Mar	20352	4160
3rd 175mm Gun Btry	9432	720
1st MT Bn (-)	11360	3528
MABS-13	26313	89286
H & MS-13	4588	-

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

T. H. Miller

T. H. MILLER
Brigadier General, U. S. Marine Corps
Chief of Staff

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Annex C (Staging and Embarkation Areas) to Embarkation Order 183 70

Ref: None

Time Zone: HOTEL

1. Appendixes 1 through 6 depict the staging and embarkation areas which will be utilized by units redeploying during Keystone Robin. Redeploying units should be familiar with all embarkation and staging areas. Embarkation and staging areas will be assigned as soon as practical commensurate with the amount of traffic through the Port.

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

T. H. MILLER
Brigadier General, U. S. Marine Corps
Chief of Staff

APPENDIXES:

1- Sketch of all Embarkation Facilities, Port of Danang
2- Sketch of Bridge Ramp
3- Sketch of Ferry Landing
4- Sketch of Seabee Ramp
5- Sketch of Deep Water Pier
6- Sketch of Chu Lai Sand Ramp

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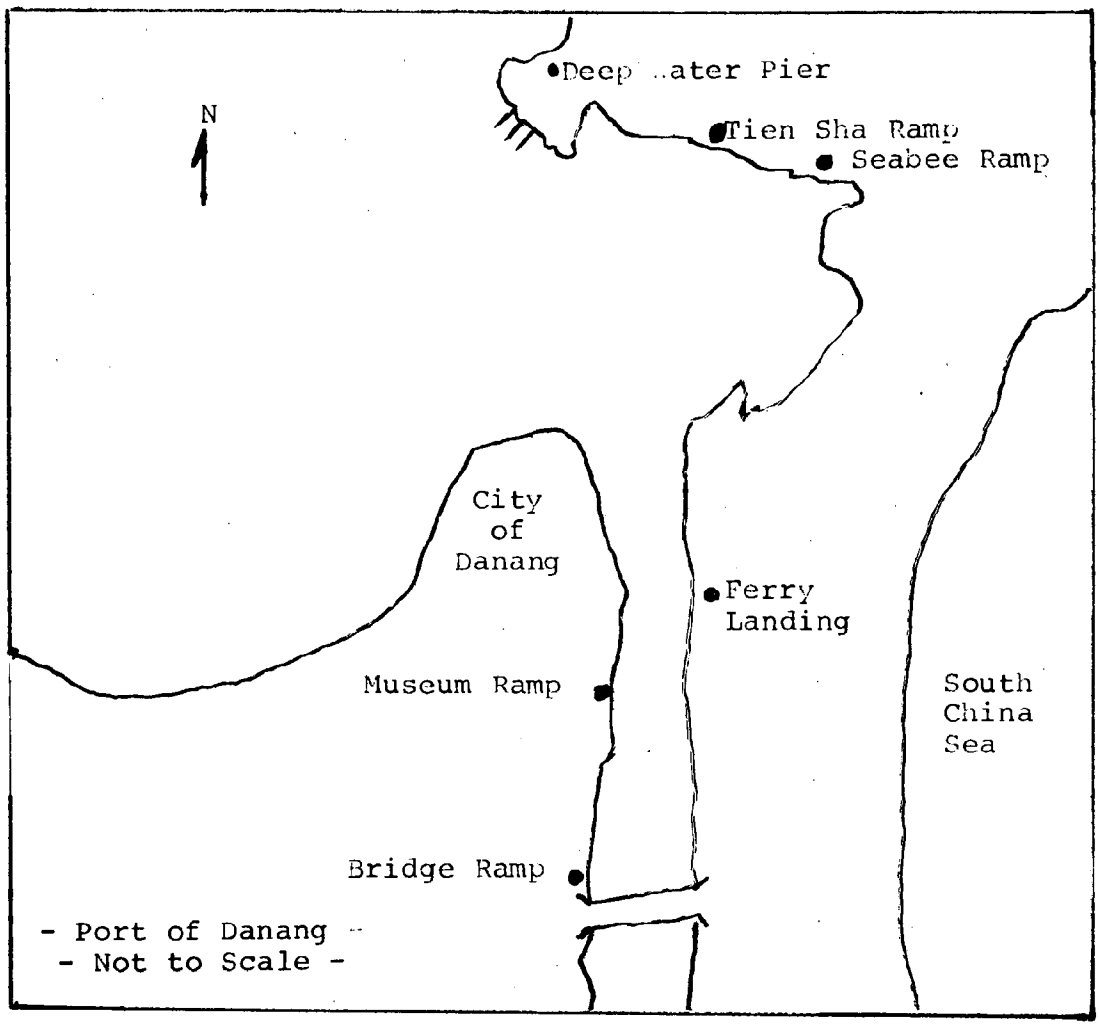
Appendix 1 (Sketch of all Embarkation Facilities, Port of Danang) to Annex C (Staging and Embarkation Areas) to Embarkation Order 183-70.



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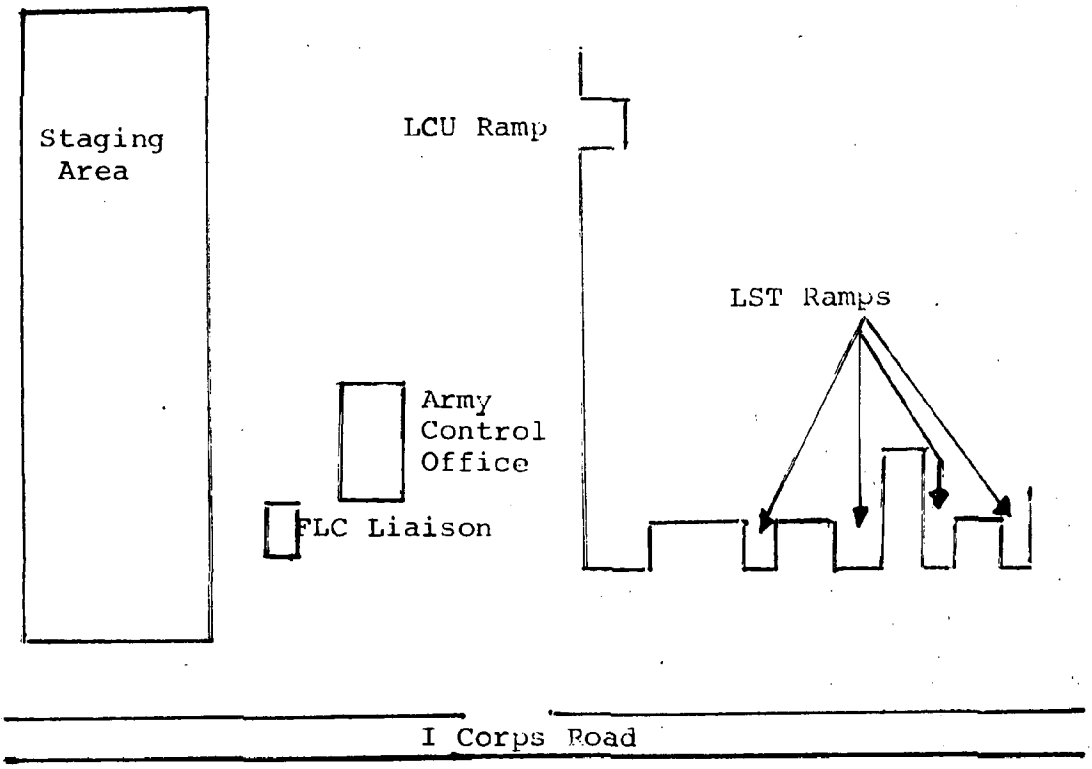
Appendix 2 (Sketch of Bridge Ramp) to Annex C (Staging and Embarkation Areas) to Embarkation Order 183-70



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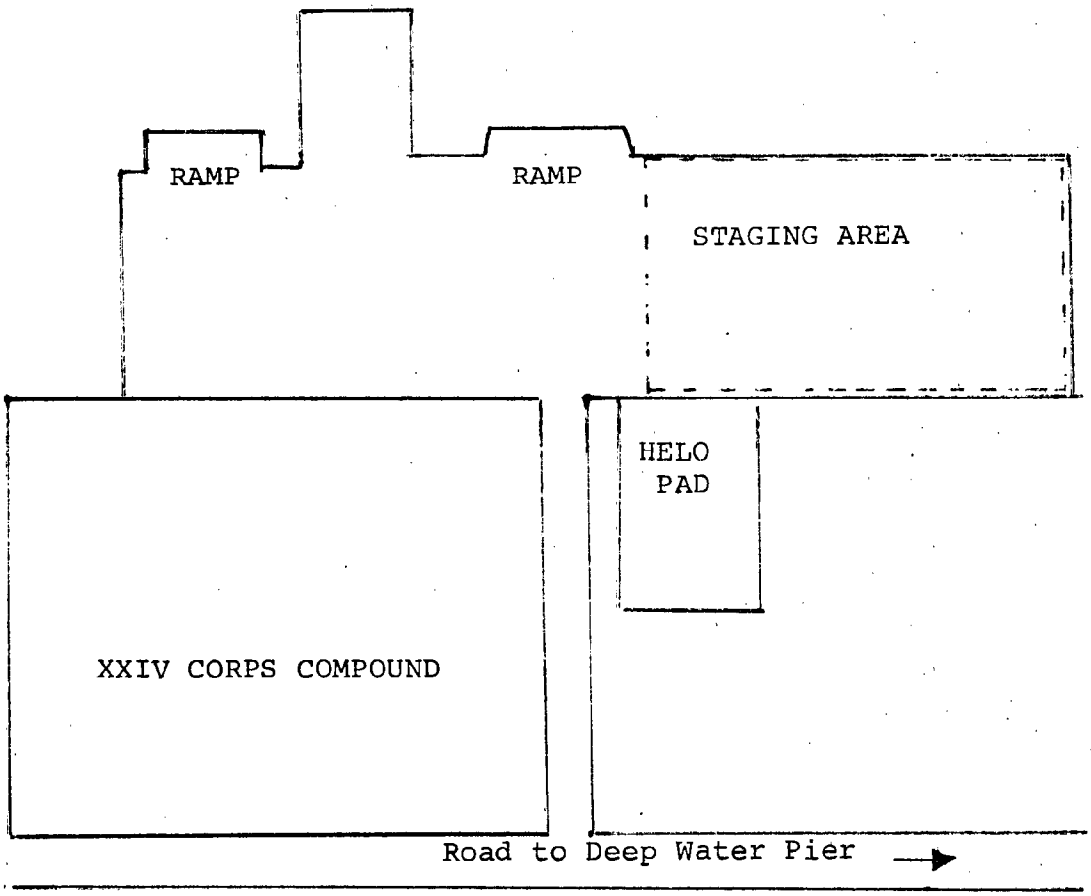
Appendix 3 (Sketch of Ferry Landing) to Annex C (Staging and Embarkation Order 183-70.



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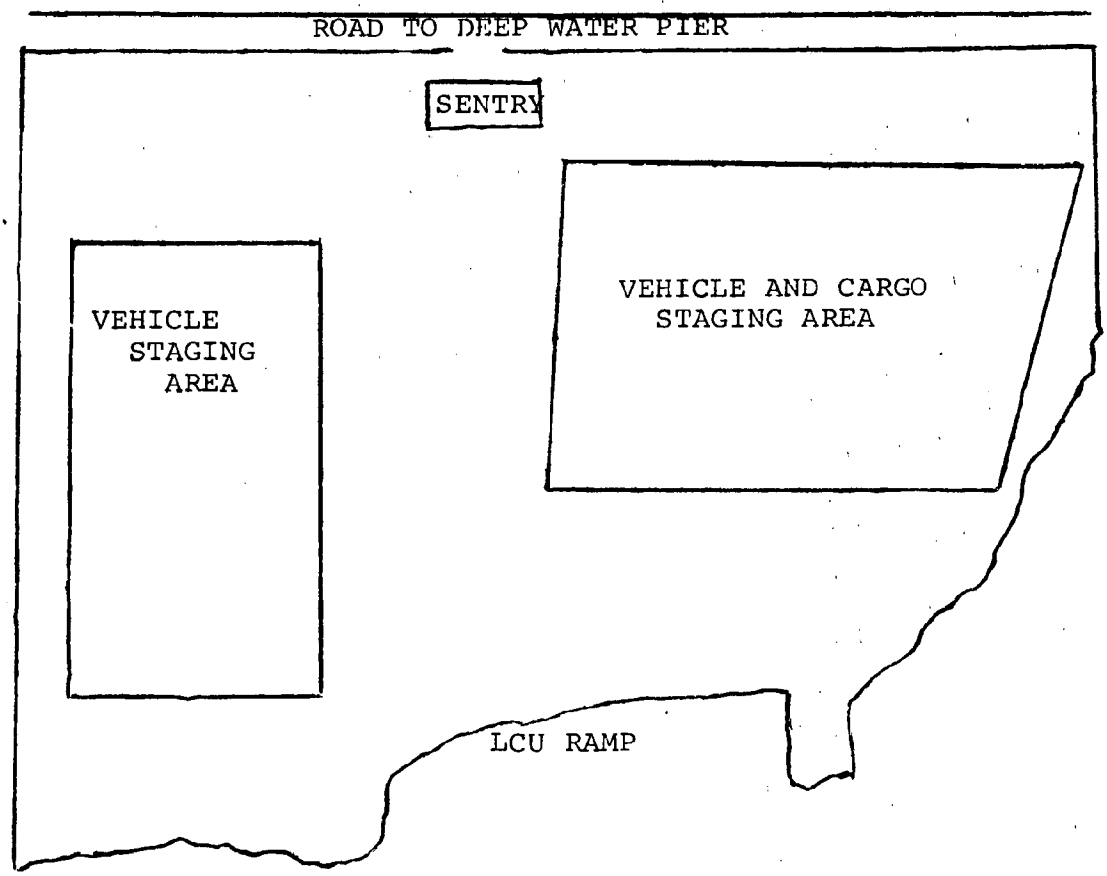
Appendix 4 (Sketch of Seabee Ramp) to Annex C (Staging and Embarkation Areas) to Embarkation Order 183-70.



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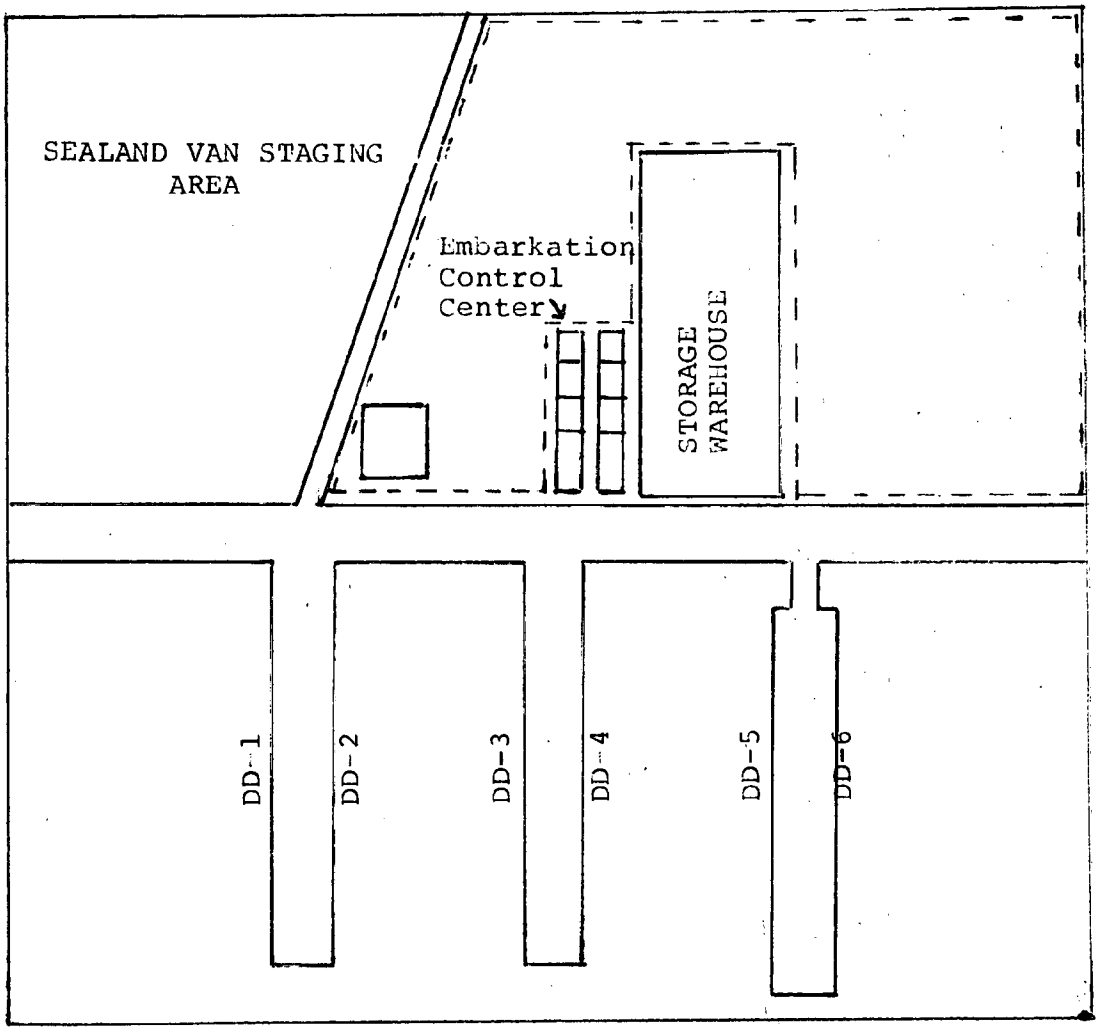
Appendix 5 (Sketch of Deep Water Pier) to Annex C (Staging and Embarkation Areas) to Embarkation Order 183-70



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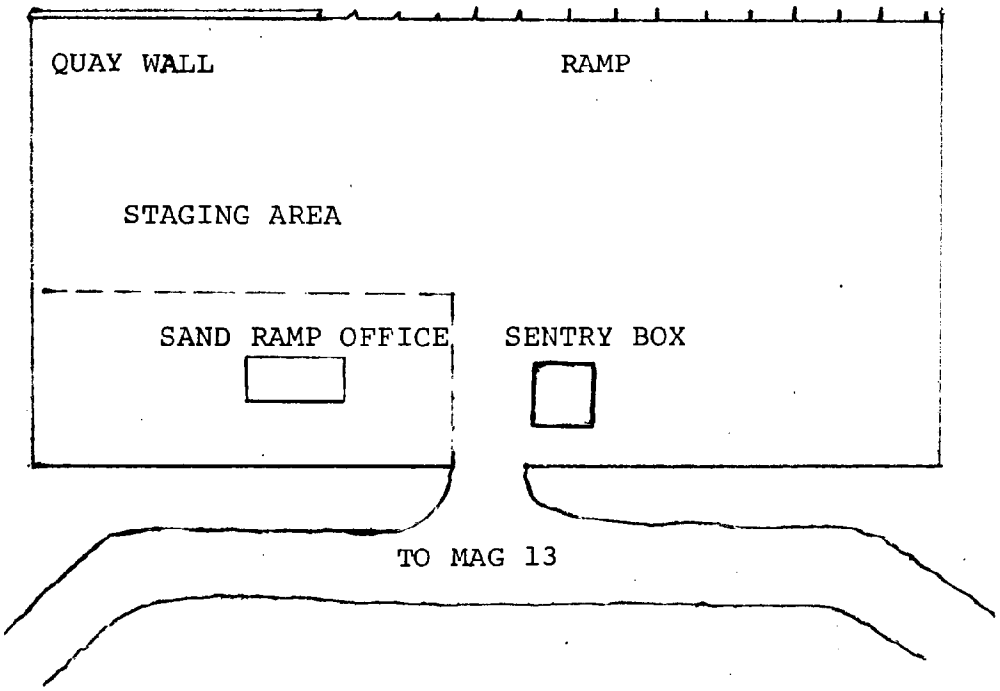
Appendix 6 (Sketch of Chu Lai) to Annex C (Staging and Embarkation Order 183-70.



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III Marine Amphibious Force
Danang, Vietnam
081200H August 1970

Annex D (Berthing and Loading Schedule) to Embarkation Order 183-70

Ref: None

Time Zone: HOTEL

1. Listed below is a tentative Berthing and Loading Schedule for Keystone Robin (Alfa). Schedules for subsequent increments will be published as information becomes available.

Embark Unit	Ship and Hull Number	Berth	ETA	ETD
V	Outagamie Cty (LST-1073)	B Ramp	15 Aug	16 Aug
	Sutter Cty (LST-1150)	RB Caus	15 Aug	16 Aug
VI	Denver (LPD-9)	DW Pier	18 Aug	19 Aug
	Durham (LKA-114)	DW Pier	18 Aug	20 Aug
VII	Juneau (LPD-10)	DW Pier	24 Aug	25 Aug
	St. Louis (LKA-116)	DW Pier	22 Aug	24 Aug
	Alamo (LSD-33)	DW Pier	24 Aug	25 Aug
	Fresno (LST-1182)	DW Pier	22 Aug	24 Aug
VIII	Denver (LPD-9)	DW Pier	6 Sep	7 Sep
	Durham (LKA-114	DW Pier	6 Sep	8 Sep
	Monticello (LSD-35)	DW Pier	6 Sep	7 Sep
IX	Mobile (LKA-115)	DW Pier	20 Sep	21 Sep
		Chu Lai	22 Sep	23 Sep
XI	Ogden (LPD-5)	DW Pier	25 Sep	27 Sep
	Seminole (LKA-104)	DW Pier	25 Sep	27 Sep
	Manitowoc (LST-1180)	DW Pier	25 Sep	27 Sep
XIA	Tom Green Cty (LST-1159)	B Ramp	27 Sep	28 Sep
	Westchester Cty (LST-1167)	B Ramp	29 Sep	30 Sep
XII	Page Cty (LST-1076)	B Ramp	1 Oct	2 Oct
XIII	Frederick (LST-1184)	DW Pier	3 Oct	4 Oct

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Embark Unit	Ship and Hull Number	Berth	ETA	ETD
XIII A	Washoe Cty (LST-1165)	Chu Lai	5 Oct	6 Oct
	Terrell Cty (LST-1157	Chu Lai	5 Oct	6 Oct
XIV	Juneau (LPD-10)	DW Pier	12 Oct	13 Oct
	St. Louis (LKA-116)	DW Pier	12 Oct	14 Oct
	Alamo (LSD-33)	DW Pier	12 Oct	14 Oct

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

T. H. MILLER
Brigadier General, U. S. Marine Corps
Chief of Staff

DISTRIBUTION: See Annex Z (Distribution) to Operation Plan 183-70

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III Marine Amphibious Force
Danang, Vietnam
081200H August 1970

Annex E (Letter for Courier Duty) to Embarkation Order 183-70

Ref: None

Time Zone: HOTEL

1. Listed below is a sample letter which will be issued to each courier that accompanies cargo on fleet shipping.

From: Commanding General
To: (Name, Rank, Serial Number of Courier)

Subj: Courier of Cargo to (Destination)

Encl: (1) Cargo Manifest

1. Upon embarking aboard the (name of ship) at Danang, RVN, you will assume custody of the cargo listed in enclosure (1).

2. Prior to sailing you will perform the following duties

a. Compare the records and documents received with the cargo actually loaded to assure all necessary documentation is aboard. Any records and documents erroneously delivered to the ship will be returned to the (major command responsible for loading) representative prior to sailing.

b. Check the cargo and vehicles and note any damage or missing components. This knowledge of the cargo will be needed to assist you in your daily inspections of the cargo during the voyage.

c. Establish necessary liaison, in conjunction with (major command responsible for loading) representatives, with the appropriate ship's personnel to expedite the reporting of any damage or pilferage discovered during the voyage.

3. During the voyage you will perform the following duties:

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a. Inspect all cargo and vehicles listed in enclosure (1) on a daily basis. Particular attention should be given to highly pilferable components such as batteries, headlights, radios, engine components, ignition systems and dashboard instruments.

b. Report immediately any damage or pilferage to the Commanding Officer of Troops, or in the absence of a Commanding Officer of Troops, the Command Officer of the ship via appropriate chain of command. A written report of such incidents will be appended to the appropriate documentation for the item involved.

4. Upon arrival in (destination) you will contact (appropriate Traffic Management Agency). The cargo and associated documentation will be turned over to that individual, or his designated representative, for further shipment to (ultimate destination). A written report will be submitted to the Commanding General (major command responsible for cargo) with a copy to (appropriate Traffic Management Agency), within 48 hours of arrival in (destination). The report will include complete details of any damage or pilferage of the cargo noted during the voyage, and a receipt for all documentation turned over to the (appropriate Traffic Management Agency). An addressed envelope is provided for this purpose.

By direction

Copy to: CG III MAF (Attn: G 4)
Appropriate TMA
CG/CO of Cosignee AC

BY COMMAND OF LIEUTENANT GENERAL MCCUTCHEON

T. H. MILLER
Brigadier General, U. S. Marine Corps
Chief of Staff

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