

REFERENCE PLAN LIST

Sizes 16a and 30, Reach-in Refrigerators

BUREAU FILE NO.				TITLE OF PLAN	G.E. PLAN NO.	USED ON	
INDEX	GROUP	FILE NO.	ALT.			SIZE 16A	SIZE 30
53516	S3402	847941	0	MACHINERY COMPARTMENT	W-8119805	X	
53516	S3402	847933	0	MACHINERY COMPARTMENT	W-8119804		X
54177	S5900	1103	0	SECTIONAL ASSEMBLY 1 1/2" X 1 1/4"-2 CYL. COMPRESSOR	W-8119629	X	X
54177	S5900	1104	0	LIST OF MATERIAL, COMPRESSOR SPARES & SPECIAL TOOLS	W-8119651	X	X
54177	S5900	1105	0	CRANKCASE, CRANKSHAFT, ETC.	W-8119630	X	X
54177	S5900	1108	0	CYLINDER HEAD, FRONT BEARING HEAD & SUCTION STRAINER	W-8119634	X	X
54177	S5900	1107	0	CONNECTING ROD & PISTON ASSEMBLY & DETAILS	W-8119633	X	X
54177	S5900	1106	0	SHAFT SEAL ASSEMBLY	W-8119632	X	X
54177	S5900	1109	0	SUCTION & DISCHARGE VALVE PLATE ASSEMBLY & DETAILS	W-8119635	X	X
54177	S5900	1113	0	MISCELLANEOUS COMPRESSOR DETAILS	W-8119631	X	X
54177	S5900	1111	0	FLYWHEEL & PULLEY	W-8119642	X	X
54177	S5900	1112	0	COMPRESSOR SUCTION & DISCHARGE STOP VALVE	W-8119644	X	X
54177	S5900	1110	0	COMPRESSOR BODY GASKETS	W-8119640	X	X
54177	S5900	1123	0	SHAFT SEAL INSTALLING TOOL & GAUGE ADAPTERS	W-8119824	X	X
54700	S5900	1257	0	1/4" REFRIGERANT CHARGING TUBE	W-8119823	X	X
54172	S5900	1019	0	OIL SIGHT GLASS ASSEMBLY & DETAILS	W-8119039	X	X
54172	S5900	1022	2	UNIVERSAL DETAILS	W-8119089	X	X
54172	S5900	1023	2	MISCELLANEOUS SMALL GASKETS	W-8119087	X	X
54177	S5900	1101	0	CONDENSING UNIT ASSEMBLY	W-8119650	X	X
54177	S5900	1114	0	BASE AND DETAILS	W-8119645	X	X
54177	S5900	1115	0	BELT GUARD ASSEMBLY AND DETAILS	W-8119646	X	X
54200	S5900	1059	0	51 SQ.FT. AIR COOLED CONDENSER ASSEMBLY	W-8119647	X	X
54177	S5900	1116	0	FAN	W-8119648	X	X
54205	S5900	1063	0	VERTICAL LIQUID RECEIVER	W-8119649	X	X
53516	S3402	847937	0	FRAME ASSEMBLY & DETAILS	W-8119663	X	
53530	S3402	847963	0	FRAME ASSEMBLY & DETAILS	W-8119692		X
53516	S3402	847938	0	BACK PANEL ASSEMBLY	W-8119664	X	
53530	S3402	847964	0	BACK PANEL ASSEMBLY	W-8119693		X
54177	S5900	1117	0	MISCELLANEOUS UNIT DETAILS	W-8119801	X	X
53516	S3402	847949	0	FAN ORIFICE ASSEMBLY	W-8119827	X	X
53516	S3402	847944	0	MISCELLANEOUS COOLING UNIT DETAILS	W-8119825	X	X
53516	S3402	847945	0	COOLING COIL CORE ASSEMBLY	W-8119826	X	X
53516	S3402	847942	0	37 SQ.FT. COOLING COIL CORE	W-8119820	X	
53530	S3402	847966	0	50 SQ.FT. COOLING COIL CORE	W-8119819		X
53530	S3402	847967	0	FAN ASSEMBLY	W-8119822		X
53516	S3402	847943	0	FAN	W-8119821	X	X
54400	S5900	1167	0	3/8" SIGHT FLOW INDICATOR	W-8119827	X	X
54400	S5900	1166	0	SIGHT FLOW INDICATOR DETAILS	W-8119367	X	X
54400	S5900	1172	1	PACKLESS TYPE TWO WAY PURGE, DRAIN & CHARGING VALVES	W-8119602	X	X
54400	S5900	1170	1	PACKLESS TWO WAY VALVES	W-8119510	X	X
54400	S5900	1165	0	FLANGED UNIONS	W-8119086		X
54400	S5900	1173	0	PACKLESS TYPE TWO WAY GAUGE & CONTROL LINE VALVES	W-8119667	X	X
54400	S5900	1139	0	DEHYDRATOR - 3/8" O.D. TUBE SIZE	W-8119658	X	X
54500	S5900	1221	0	HIGH PRESSURE & LOW PRESSURE CUT-OUTS	W-8119661	X	X
54500	S5900	1192	0	THERMOSTATIC EXPANSION VALVE & BULB CLAMP	W-8119659	X	X
54500	S5900	1220	0	TEMPERATURE CONTROLS WITH EXTERNAL ADJUSTMENT	W-8119803	X	X
54700	S5900	1251	1	NAME PLATES	W-8119090	X	X
53516	S3402	847948	0	EXTERNAL WIRING DIAGRAM & DETAILS	W-8119851	X	
53530	S3402	847970	0	EXTERNAL WIRING DIAGRAM & DETAILS	W-8119853		X
53516	S3402	847930	0	INSTALLATION PLAN	W-8119673	X	
53530	S3402	847960	0	INSTALLATION PLAN	W-8119674		X
54400	S5900	1138	0	STRAINER - 3/8" O.D. TUBE SIZE	W-8119842		X
53516	S3402	847946	0	SCHEMATIC DIAGRAM OF REFRIGERANT PIPING	W-8119838	X	
53530	S3402	847968	0	SCHEMATIC DIAGRAM OF REFRIGERANT PIPING	W-8119839		X
96013	S6301	756165	0	MOTOR (D.C.) - COMPRESSOR	W-8118640	X	X
96013	S6301	756166	0	MOTOR (D.C.) - FAN	W-8118649	X	X
96013	S6307	769128	0	MAGNETIC CONTROLLER (D.C.)	11K2713-2	X	X
	S5901	842466	0	CERTIFICATION DATA SHEETS (D.C.) COMP. MOTOR-2 SHEETS	K-8705618AA	X	X
	S5901	842467	0	CERTIFICATION DATA SHEETS (D.C.) FAN MOTOR-2 SHEETS	K-8705617AA	X	X
	S5901	837674	0	CERTIFICATION DATA SHEETS (D.C.) MOTOR CONTR. 3 SHEETS	K-8632493AA	X	X
				SIZE 16A REFRIGERATOR ASSEMBLY & DETAILS	816-75-04	X	
				SIZE 30 REFRIGERATOR ASSEMBLY & DETAILS	830-75-05		X
54508	S3402	847896	0	REACH-IN REFRIGERATORS-MISC. PARTS & DETAILS	80-55-02	X	X

6-E DWGS., W-8119865 & W-8119867 (16A & 30 R.I., DC)

REFERENCE PLAN LIST

Sizes 6 and 10, Frozen Food Cabinets

BUREAU FILE NO.				TITLE OF PLAN	G.E. PLAN NO.	USED ON	
INDEX	GROUP	FILE NO.	ALT.			SIZE 6	SIZE 10
54177	S5900	1120	0	REFRIGERATION HIGH SIDE ASSEMBLY	W-8119662	X	
54177	S5900	1122	0	REFRIGERATION HIGH SIDE ASSEMBLY	W-8119800		X
54177	S5900	1103	0	SECTIONAL ASSEMBLY 1 1/2" X 1 1/4"-2 CYL. COMPRESSOR	W-8119629	X	X
54177	S5900	1104	0	LIST OF MATERIAL, COMPRESSOR SPARES & SPECIAL TOOLS	W-8119651	X	X
54177	S5900	1105	0	CRANKCASE, CRANKSHAFT, ETC.	W-8119630	X	X
54177	S5900	1108	0	CYLINDER HEAD, FRONT BEARING HEAD & SUCTION STRAINER	W-8119634	X	X
54177	S5900	1107	0	CONNECTING ROD & PISTON ASSEMBLY & DETAILS	W-8119633	X	X
54177	S5900	1106	0	SHAFT SEAL ASSEMBLY	W-8119632	X	X
54177	S5900	1109	0	SUCTION & DISCHARGE VALVE PLATE ASSEM. & DETAILS	W-8119635	X	X
54177	S5900	1113	0	MISCELLANEOUS COMPRESSOR DETAILS	W-8119631	X	X
54177	S5900	1111	0	FLYWHEEL & PULLEY	W-8119642	X	X
54177	S5900	1112	0	COMPRESSOR SUCTION & DISCHARGE STOP VALVE	W-8119644	X	X
54177	S5900	1110	0	COMPRESSOR BODY GASKETS	W-8119640	X	X
54177	S5900	1123	0	SHAFT SEAL INSTALLING TOOL & GAUGE ADAPTERS	W-8119824	X	X
54177	S5900	1257	0	1/4" REFRIGERANT CHARGING TUBE	W-8119823	X	X
54172	S5900	1019	0	OIL SIGHT GLASS ASSEMBLY & DETAILS	W-8119039	X	X
54172	S5900	1022	2	UNIVERSAL DETAILS	W-8119089	X	X
54172	S5900	1023	2	MISCELLANEOUS SMALL GASKETS	W-8119087	X	X
54177	S5900	1101	0	CONDENSING UNIT ASSEMBLY	W-8119650	X	X
54177	S5900	1114	0	BASE & DETAILS	W-8119645	X	X
54177	S5900	1115	0	BELT GUARD ASSEMBLY & DETAILS	W-8119646	X	X
54200	S5900	1059	0	51 SQ. FT. AIR COOLED CONDENSER ASSEMBLY	W-8119647	X	X
54177	S5900	1116	0	FAN	W-8119648	X	X
54205	S5900	1063	0	VERTICAL LIQUID RECEIVER	W-8119649	X	X
54177	S5900	1118	0	FRAME ASSEMBLY	W-8119653	X	
54177	S5900	1121	0	FRAME ASSEMBLY	W-8119654		X
54600	S5900	1241	0	HIGH SIDE CONTROL PANEL ASSEMBLY	W-8119656	X	
54600	S5900	1243	0	HIGH SIDE CONTROL PANEL ASSEMBLY	W-8119669		X
54600	S5900	1240	0	HIGH SIDE CONTROL PANEL & DETAILS	W-8119655	X	
54600	S5900	1242	0	HIGH SIDE CONTROL PANEL & DETAILS	W-8119667		X
54177	S5900	1117	0	MISCELLANEOUS UNIT DETAILS	W-8119801	X	
54400	S5900	1167	0	3/8" SIGHT FLOW INDICATOR	W-8119527	X	X
54400	S5900	1166	0	SIGHT FLOW INDICATOR DETAILS	W-8119367	X	X
54400	S5900	1172	1	PACKLESS TYPE TWO WAY PURGE, DRAIN & CHARGING VALVES	W-8119602	X	X
54400	S5900	1170	1	PACKLESS TWO WAY VALVES	W-8119510	X	X
54400	S5900	1173	0	PACKLESS TYPE TWO WAY GAUGE & CONTROL LINE VALVES	W-8119657	X	X
54400	S5900	1139	0	DEHYDRATOR-3/8" O.D. TUBE SIZE	W-8119658	X	X
54600	S5900	1221	0	HIGH PRESSURE & LOW PRESSURE CUT-OUT	W-8119661	X	X
54500	S5900	1192	0	THERMOSTATIC EXPANSION VALVE BULB & CLAMP	W-8119659	X	X
54400	S5900	1140	0	HEAT INTERCHANGER	W-8119660	X	X
54500	S5900	1220	0	TEMPERATURE CONTROLS WITH EXTERNAL ADJUSTMENT	W-8119803	X	X
54600	S5900	1239	0	DIAL TYPE THERMOMETER	W-8119828	X	X
54400	S5900	1138	0	STRAINER - 3/8" O.D. TUBE SIZE	W-8119842	X	X
54700	S5900	1251	1	NAMEPLATES	W-8119090	X	X
53206	S3402	847807	0	EXTERNAL WIRING DIAGRAM & DETAILS	W-8119697	X	
53210	S3402	847827	0	EXTERNAL WIRING DIAGRAM & DETAILS	W-8119695		X
53206	S3402	847801	0	INSTALLATION PLAN	W-8119678	X	
53210	S3402	847821	0	INSTALLATION PLAN	W-8119679		X
53206	S3402	847805	0	SCHEMATIC DIAGRAM OF REFRIGERANT PIPING	W-8119834	X	
53210	S3402	847825	0	SCHEMATIC DIAGRAM OF REFRIGERANT PIPING	W-8119833		X
96013	S6301	756165	0	MOTOR (D.C.)	W-8118640	X	X
96013	S6307	759128	0	MAGNETIC CONTROLLER (D.C.)	11K2713-2	X	X
	S5901	842466	0	CERTIFICATION DATA SHEETS (MOTOR) D.C. - 2 SHEETS	K-8705618AA	X	X
	S5901	837674	0	CERTIFICATION DATA SHEETS (CONTROLLER) D.C. - 3 SHEETS	K-8632493AA	X	X
51206	S3402	847802	0	FROZEN FOOD CABINET ASSEMBLY	74SFG	X	
51210	S3402	847822	0	FROZEN FOOD CABINET ASSEMBLY	73SFG		X
51206	S3402	847804	0	FROZEN FOOD CABINET FRAME & MISCELLANEOUS PARTS	74SFG-2	X	
51210	S3402	847824	0	FROZEN FOOD CABINET FRAME & MISCELLANEOUS PARTS	73SFG-2		X
51206	S3402	847803	0	FROZEN FOOD CABINET LINING	74SFG-1	X	
51210	S3402	847823	0	FROZEN FOOD CABINET LINING	73SFG-1		X

6-E DWG., W-8119857 & W-8119859 (6 & 10 F.F., DC)

REFERENCE PLAN LIST

Refrigeration High Side Assembly

BUREAU FILE NO.				TITLE OF PLAN	G.E. PLAN NO
INDEX	GROUP	FILE NO	ALT		
54177	S5900	1119	0	REFRIGERATION HIGH SIDE ASSEMBLY	W-8119699
54177	S5900	1103	0	SECTIONAL ASSEM. 1 1/2" X 1 1/4"-2 CYL. FREON-12 COMP.	W-8119629
54177	S5900	1104	0	LIST OF MATERIAL, COMPRESSOR SPARES & SPECIAL TOOLS	W-8119651
54177	S5900	1105	0	CRANKCASE, CRANKSHAFT, ETC.	W-8119630
54177	S5900	1108	0	CYLINDER HEAD, FRONT BEARING HEAD & SUCTION STRAINER	W-8119634
54177	S5900	1107	0	CONNECTING ROD, PISTON ASSEMBLY & DETAILS	W-8119633
54177	S5900	1106	0	SHAFT SEAL ASSEMBLY	W-8119632
54177	S5900	1109	0	SUCTION & DISCHARGE VALVE PLATE ASSEMBLY & DETAILS	W-8119635
54177	S5900	1113	0	MISCELLANEOUS COMPRESSOR DETAILS	W-8119631
54177	S5900	1111	0	FLYWHEEL & PULLEY	W-8119642
54177	S5900	1112	0	COMPRESSOR SUCTION & DISCHARGE STOP VALVE	W-8119644
54177	S5900	1110	0	COMPRESSOR BODY GASKETS	W-8119640
54177	S5900	1123	0	SHAFT SEAL INSTALLING TOOL & GAUGE ADAPTERS	W-8119824
54700	S5900	1257	0	1/4" REFRIGERANT CHARGING TUBE	W-8119823
54172	S5900	1019	0	OIL SIGHT GLASS ASSEMBLY & DETAILS	W-8119039
54172	S5900	1022	2	UNIVERSAL DETAILS	W-8119089
54172	S5900	1023	2	MISCELLANEOUS SMALL GASKETS	W-8119087
54177	S5900	1102	0	CONDENSING UNIT ASSEMBLY	W-8119698
54177	S5900	1114	0	BASE & DETAILS	W-8119645
54177	S5900	1115	0	BELT GUARD ASSEMBLY & DETAILS	W-8119646
54200	S5900	1059	0	51 SQ. FT. AIR COOLED CONDENSER ASSEMBLY	W-8119647
54177	S5900	1116	0	FAN	W-8119648
54205	S5900	1062	0	VERTICAL LIQUID RECEIVER	W-8119652
54177	S5900	1118	0	FRAME ASSEMBLY	W-8119653
54600	S5900	1241	0	HIGH SIDE CONTROL PANEL ASSEMBLY	W-8119656
54600	S5900	1240	0	HIGH SIDE CONTROL PANEL AND DETAILS	W-8119655
54177	S5900	1117	0	MISCELLANEOUS UNIT DETAILS	W-8119801
54400	S5900	1167	0	3/8" SIGHT FLOW INDICATOR	W-8119527
54400	S5900	1166	0	SIGHT FLOW INDICATOR DETAILS	W-8119367
54400	S5900	1170	1	PACKLESS TWO WAY VALVES	W-8119510
54400	S5900	1172	1	PACKLESS TYPE TWO WAY PURGE, DRAIN & CHARGING VALVES	W-8119602
54400	S5900	1173	0	PACKLESS TYPE TWO WAY GAUGE & CONTROL LINE VALVES	W-8119657
54400	S5900	1139	0	DEHYDRATOR 3/8" O.D. TUBE SIZE	W-8119658
54500	S5900	1221	0	HIGH PRESSURE & LOW PRESSURE CUT-OUTS	W-8119661
54700	S5900	1251	1	NAMEPLATES	W-8119090
54700	S5900	1255	0	EXTERNAL WIRING DIAGRAM & DETAILS	W-8119687
54400	S5900	1177	0	SCHEMATIC DIAGRAM OF REFRIG. PIPING	W-8119835
96013	S6301	756165	0	MOTOR (D.C.)	W-8118640
96013	S6307	769128	0	MAGNETIC CONTROLLER (D.C.)	11K2713-2
	S5901	842466	0	CERTIFICATION DATA SHEETS (D.C. MOTOR) 2 SHEETS	K-8705618AA
	S5901	837674	0	CERTIFICATION DATA SHEETS (D.C. CONTROLLER) 3 SHEETS	K-8632493AA

G-E DWG., W-8119855 (R.H.S.A., DC)

DESCRIPTION		WATER COOLERS				REFRIGERATORS								FROZEN FOOD				REPL. HIGH		BUREAU PLAN NOS. DETAILS	
		10		20		8		16		16A		30		30		6					
		AC	DC	AC	DC	AC	DC	AC	DC	AC	DC	AC	DC	AC	DC	AC	DC				
BELTS, COMPRESSOR, "A" SECTION CAT. NO. C4A174		X	X	X	X	X	X		X	X					X	X	X	X	X	X	
BELTS, COMPRESSOR, "A" SECTION CAT. NO. C4A152																					
BELTS, COMPRESSOR, "A" SECTION CAT. NO. C4A169									X	X				X	X						
CONTROL, HIGH & LOW PRESSURE CUT-OUT, PENN CAT. NO. 261AP08-2301		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
CONTROL, HIGH PRESSURE CUT-OUT, PENN CAT. NO. 262HA08-2302																					
CONTROL, LOW PRESSURE CUT-OUT, PENN CAT. NO. 260AP01-2306																					
CONTROL, TEMPERATURE, PENN CAT. NO. 260AT01-1142																					
CONTROL, TEMPERATURE, PENN CAT. NO. 260AT02-1120		X	X	X	X																
CONTROL, TEMPERATURE, PENN CAT. NO. 260AT02-1121																					
CONTROL, TEMPERATURE, PENN CAT. NO. 260AT02-2802																					
*DEHYDRATOR GASKET		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
*DEHYDRATOR - 3/8" O.D. - METREX CAT. NO. 7461		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
FAN																					
FAN ASSEMBLY																					
FITTINGS	ADAPTER SET, PRESSURE GAGE, EACH CONSISTING OF: 2 - FLARE CONNECTOR 1/4" F.P.T. X 1/4" FLARE 2 - COPPER TUBE - 1/4" O.D. X .049" WALL X 12" LG.		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	4 - FLARE NUT - 1/4" S.A.E.																				
	COUPLING - 1/4" X 1/4" O.D. TUBE SIZE																				
	COUPLING - 1/2" X 1/2" O.D. TUBE SIZE		X	X	X	X															
	COUPLING - REDUCING - 1/2" X 3/8" O.D. TUBE SIZE																				
	COUPLING - REDUCING - 3/16" I.D. X 1/4" O.D. SWEAT																				
	COUPLING - REDUCING - 3/4" X 1/2" O.D. TUBE SIZE																				
	ELBOW - 3/8" I.D. FITTING X 3/8" I.D. FITTING		X	X	X	X															
	ELBOW - REDUCING - 3/4" X 1/2" O.D. TUBE SIZE																				
	ELBOW - REDUCING - 3/8" O.D. X 1/4" I.D. SWEAT																				
	FITTING, REDUCING 3/8" FITTING X 1/4" O.D. TUBE SIZE CHASE #417																				
	FITTING, REDUCING 5/8" X 1/2" O.D. TUBE SIZE																				
	FITTING, REDUCING 5/8" FITTING X 1/4" O.D. TUBE SIZE																				
	TEE - 1/4" X 1/4" X 1/4" O.D. TUBE SIZE																				
	TEE - 1/2" X 1/2" X 1/2" O.D. TUBE SIZE																				
	TEE - 3/8" X 1/4" X 1/2" O.D. TUBE SIZE		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	TEE - 3/8" X 3/8" X 1/4" O.D. TUBE SIZE		X	X	X	X															
	TEE - 3/8" X 1/4" X 3/8" O.D. TUBE SIZE																				
	TEE - 5/8" X 1/2" X 1/4" O.D. TUBE SIZE		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	TEE - 3/8" X 3/8" X 1/2" O.D. TUBE SIZE		X	X	X	X															
	TEE - 1/2" O.D. TUBE X 1/2" I.D. FITTING X 1/2" O.D. TUBE SIZE		X	X	X	X															
	TEE - 5/8" X 5/8" X 1/4" O.D. TUBE SIZE																				
	UNION - FLANGED, 3/8" HENRY CAT. NO. 1591																				
	UNION - FLANGED, 5/8" HENRY CAT. NO. 1594																				
	UNION - FLANGED, GASKET																				
GASKET, DOOR																					
GASKET, DOOR																					
GASKET, WIDE DOOR																					
GASKET, NARROW DOOR																					
HINGE, DOOR, KASON CAT. NO. 1071N SPEC.																					
HINGE, DOOR, RIGHT HAND, KASON CAT. NO. 1071N																					
HINGE, DOOR, LEFT HAND, KASON CAT. NO. 1071N																					
INDICATOR, SIGHT FLOW - 3/8" O.D. MUELLER CAT. NO. A14028		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
INDICATOR, SIGHT FLOW, GASKET, CAT. NO. C11A355		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
INDICATOR, SIGHT FLOW, PACKING		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
INDICATOR, SIGHT FLOW, PACKING, WASHER		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
INDICATOR, SIGHT FLOW, GASKET, CAT. NO. C11A357		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
LATCH & STRIKE DOOR, KASON CAT. NO. K40A																					
REGULATOR STREAM		X	X	X	X																
SCREWS, HARDWARE, SHAKEPROOF #1510, 10-24 X 5/8" LG. - SELF TAPPING																					
SCREWS, DOOR GASKET, SHEET METAL 6 X 1/2" LG.																					
**STRAINER - 3/8" O.D. - METREX CAT. NO. 8750																					
**STRAINER - GASKET																					
THERMOMETER, DIAL TYPE																					
VALVE, BUBBLER		X	X	X	X																
VALVE, 5/8" O.D. PACKLESS TYPE, FREON-12, 2 WAY - MUELLER NO. A13820																					
VALVE, 3/8" O.D. PACKLESS TYPE, FREON-12, 2 WAY - MUELLER NO. A13818		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
VALVE, PURGE, DRAIN & CHARGING, 1/4" O.D. SWEAT X 1/4" FLARE																					
PACKLESS TYPE 2-WAY FREON-12 - MUELLER NO. A13859		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
VALVE, THERMO-EXPANSION, DETROIT LUBRICATOR CAT. NO. 894N-894173		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
SCREW DRIVER, PHILLIPS #2 - APEX CAT. #1252		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
SCREW DRIVER, PHILLIPS #3 - APEX CAT. #1253		X	X	X	X																
SCREW DRIVER, PHILLIPS #4 - APEX CAT. #1254		X	X	X	X																
TOOLS, COMPRESSOR, SET		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
TUBE, REFRIGERANT CHARGING		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
WRENCH, SET SCREW ALLEN - 5/32" HEXAGON		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
WRENCH, SET SCREW ALLEN - 5/32" HEXAGON		X	X	X	X																
WRENCH, SET SCREW ALLEN 5/16" HEXAGON		X	X	X	X																
SPARES, COMPRESSOR, SET		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
SPARES, MOTOR, SET		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
SPARES, MOTOR, SET		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	

*INTERCHANGEABLE WITH DEHYDRATOR MANUFACTURED BY HENRY VALVE CO. CAT. #7461

(FROM G-E DWG. NO. P-8154759)

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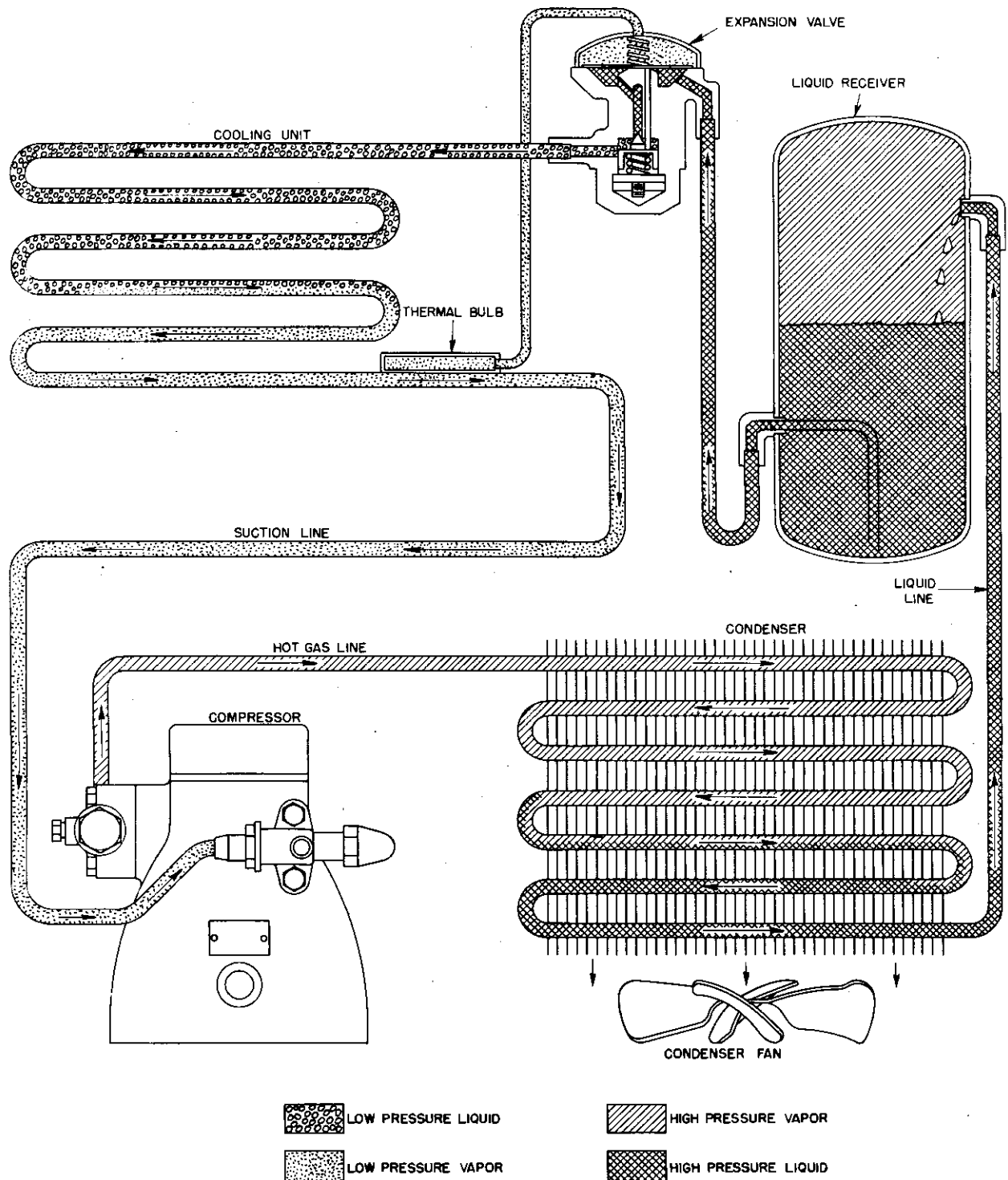
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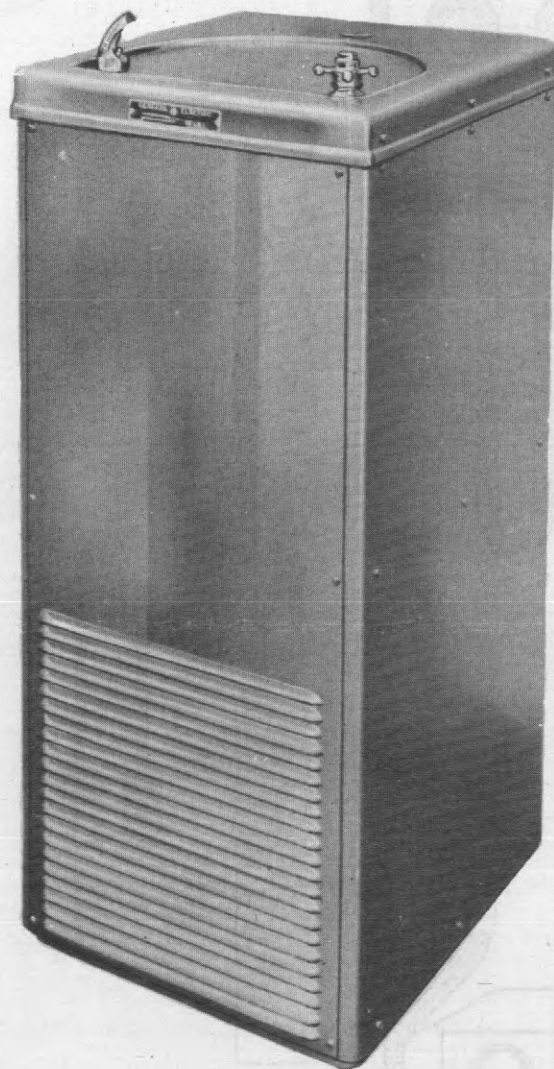
670-3P

TYPICAL REFRIGERATION CIRCUIT

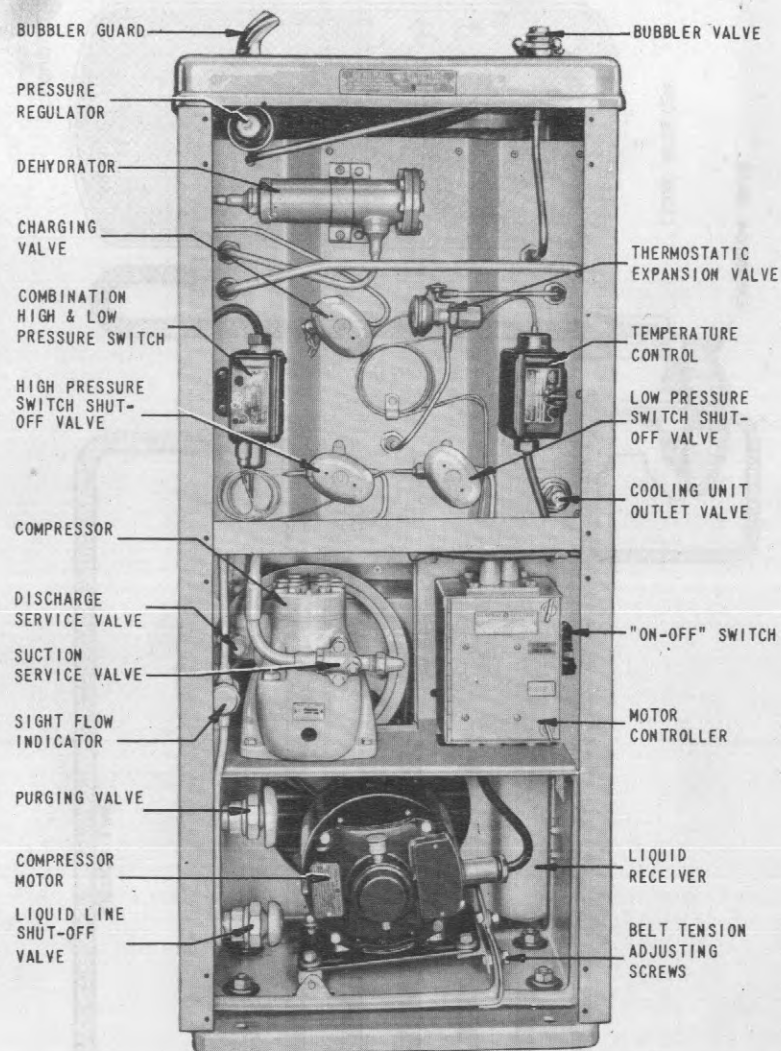
(G-E Dwg. P-8154740)

FIG. 1

SIZE 10, DRINKING WATER COOLER



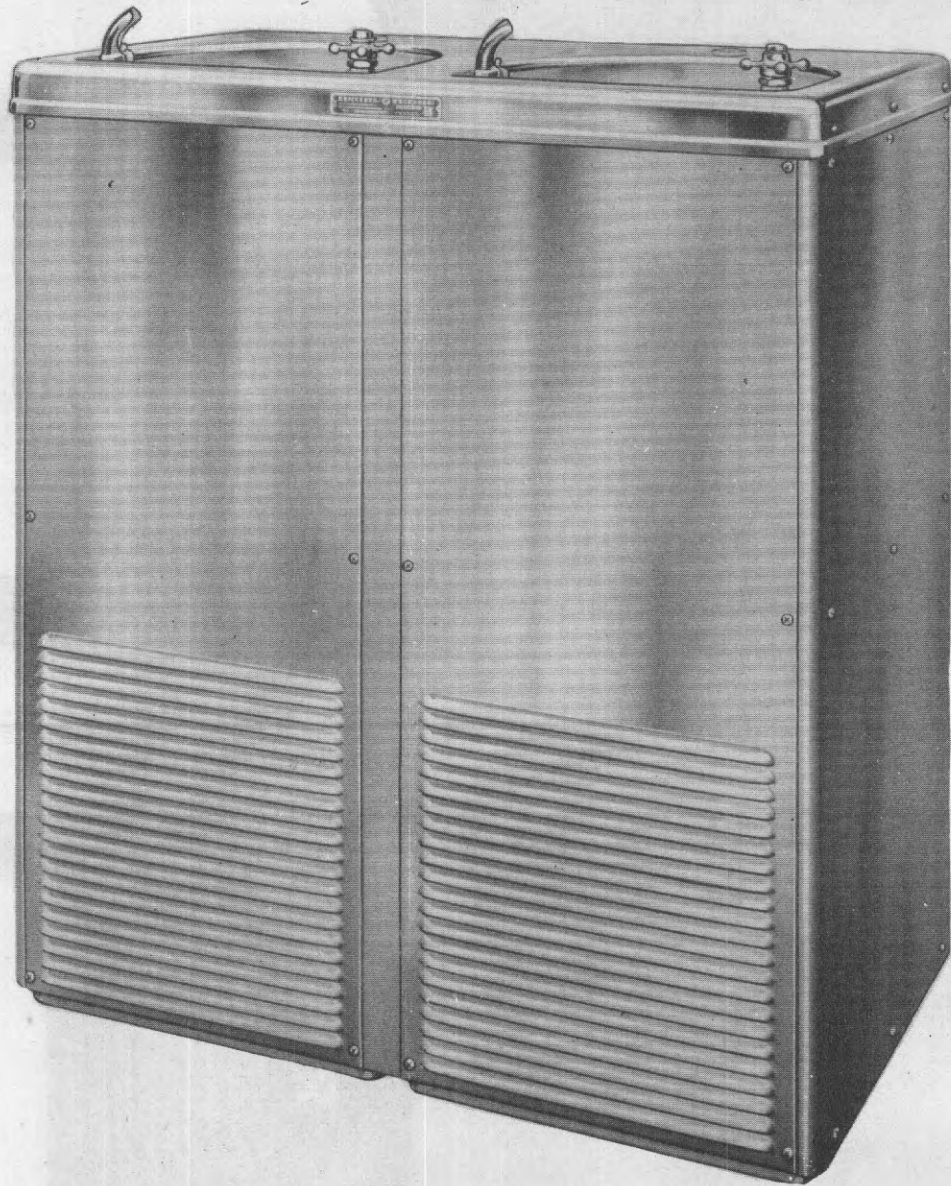
Front View - Panel in Place (Photo B-2888)



NOTE: VIEW WITH INSULATION REMOVED FROM COOLING UNIT VALVES AND TUBING.

Front View - Panel Removed (Photo B-2910)

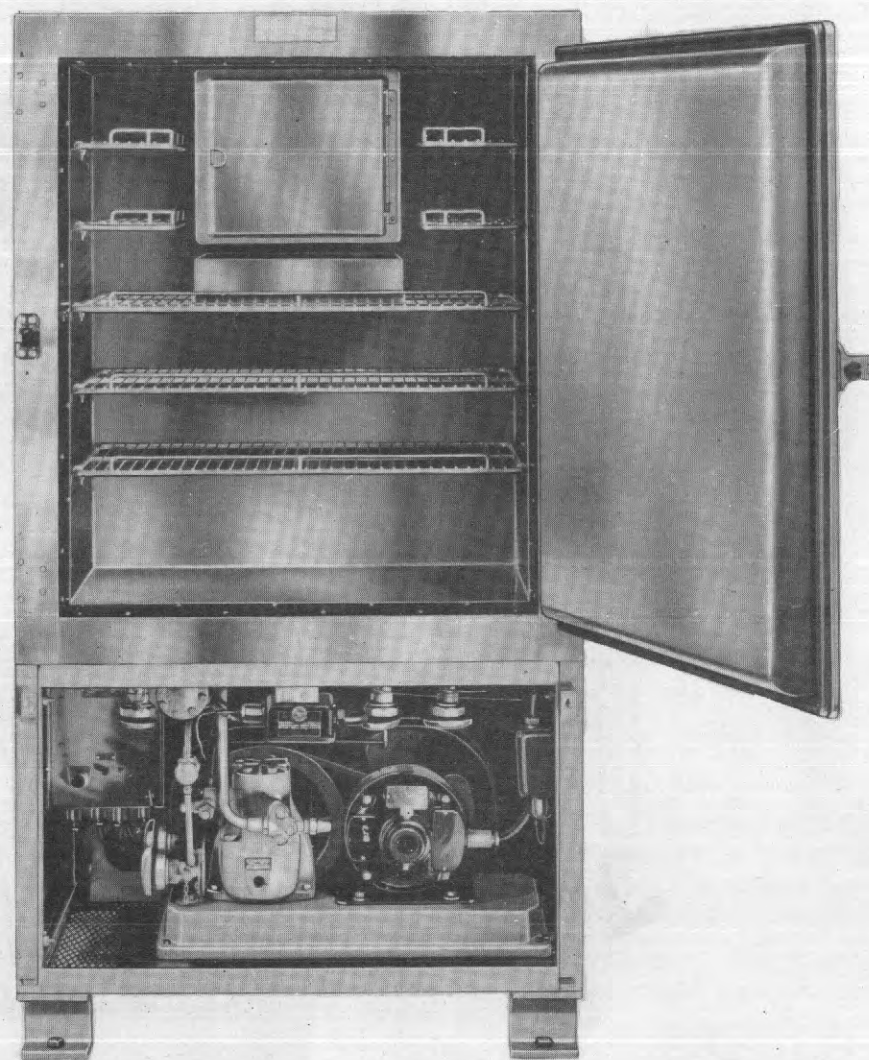
GENERAL ELECTRIC



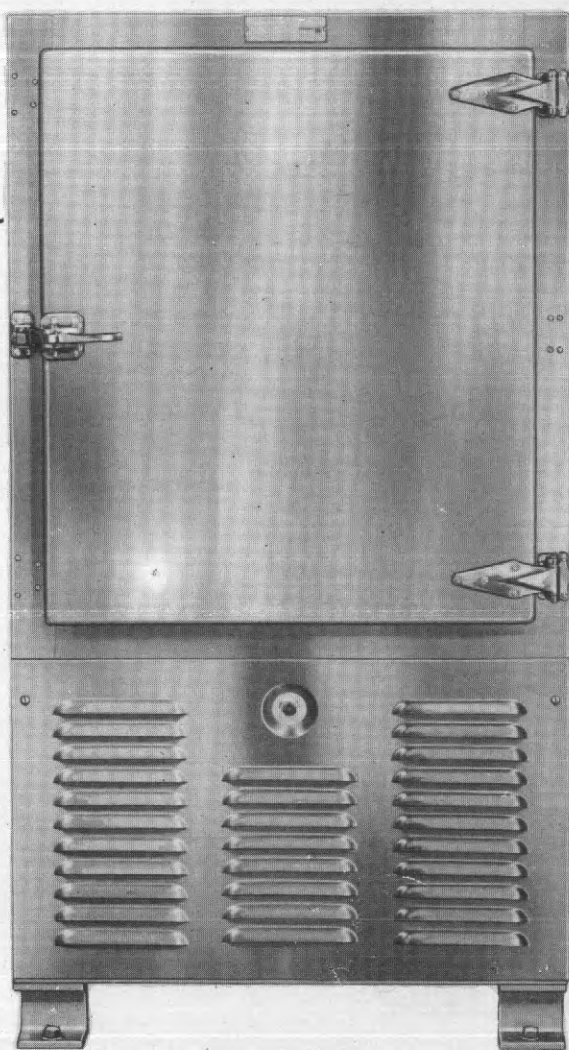
670-3P

SIZE 20, DRINKING WATER COOLER - FRONT VIEW - PANELS IN PLACE

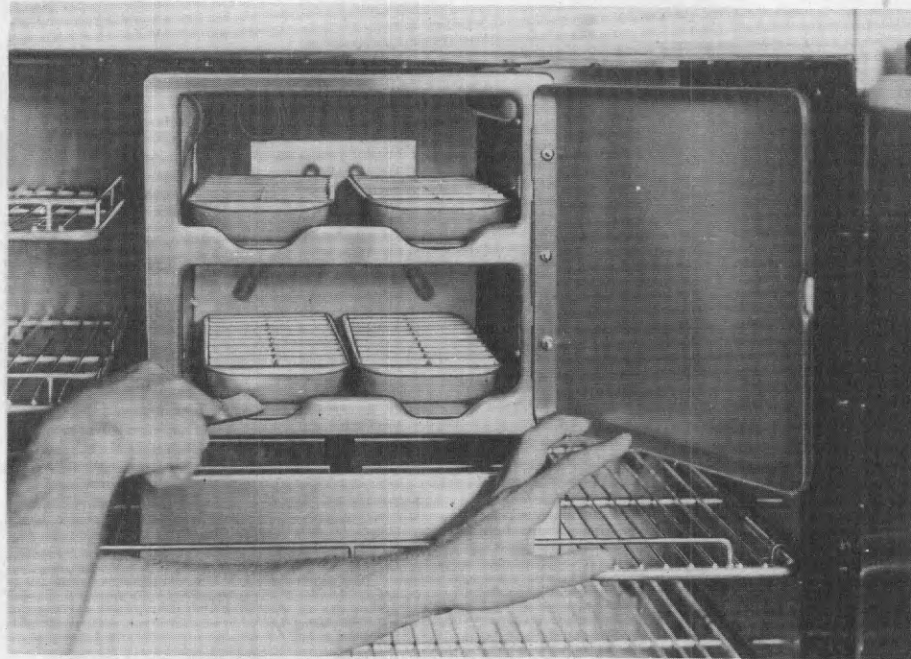
(Photo B-2890)



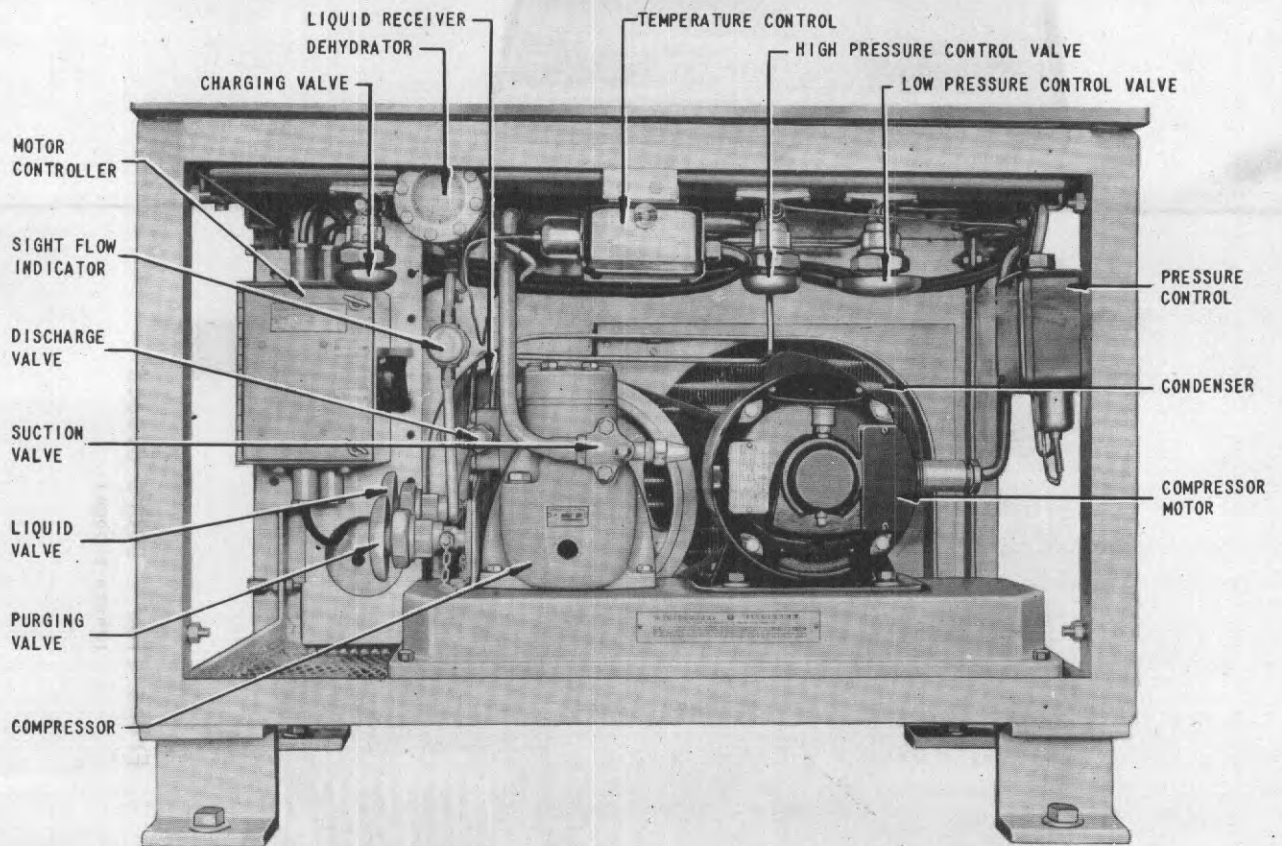
Front View - Door Open - Panel Removed (Photo B-2892)



Front View - Door Closed (Photo B-2891)



Close Up of Ice Maker (Photo B-2893)



Front View of Machinery Compartment (Photo B-2911)

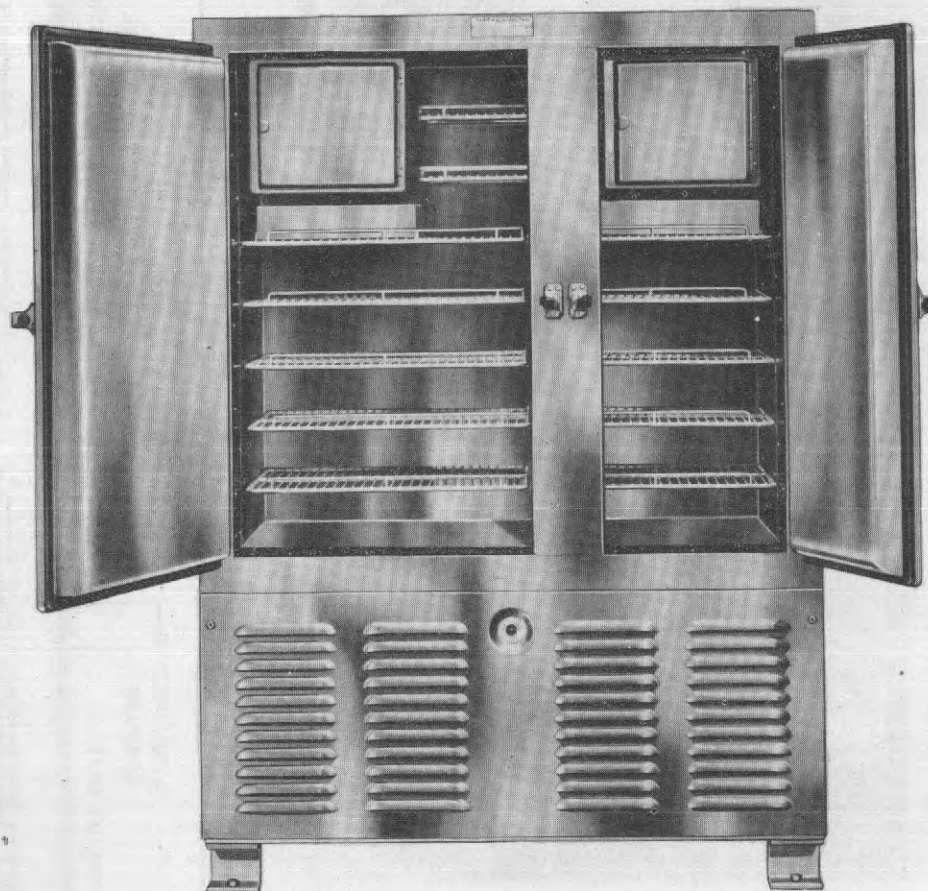
670-3P(D-C)

SIZE 8, REACH-IN REFRIGERATOR

SIZE 16, REACH-IN REFRIGERATOR



Front View - Doors Closed
(Photo B-2904)



Front View - Doors Open
(Photo B-2903)

SIZE 16, REACH-IN REFRIGERATOR - FRONT VIEW OF MACHINERY COMPARTMENT

(Photo B-2912)

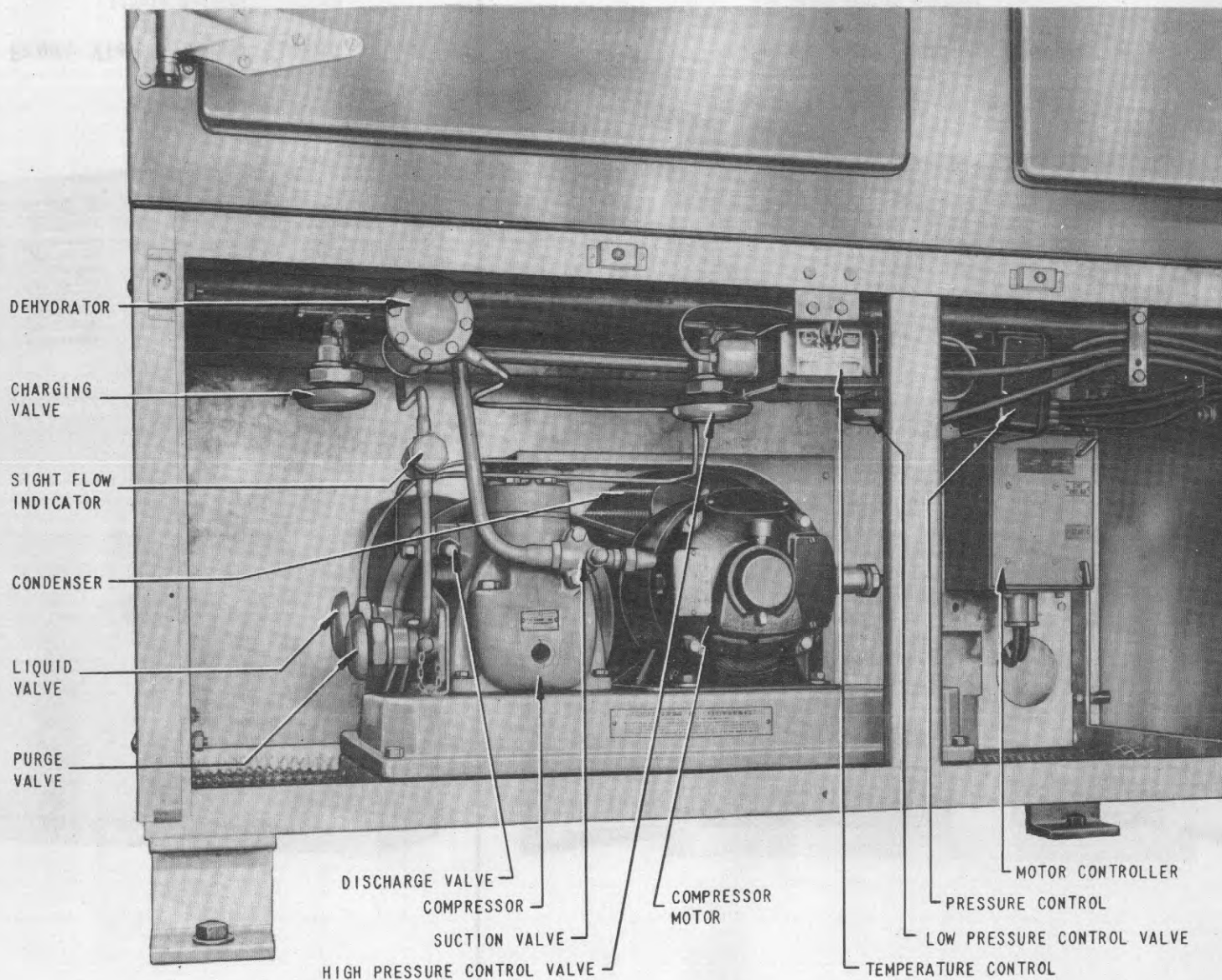
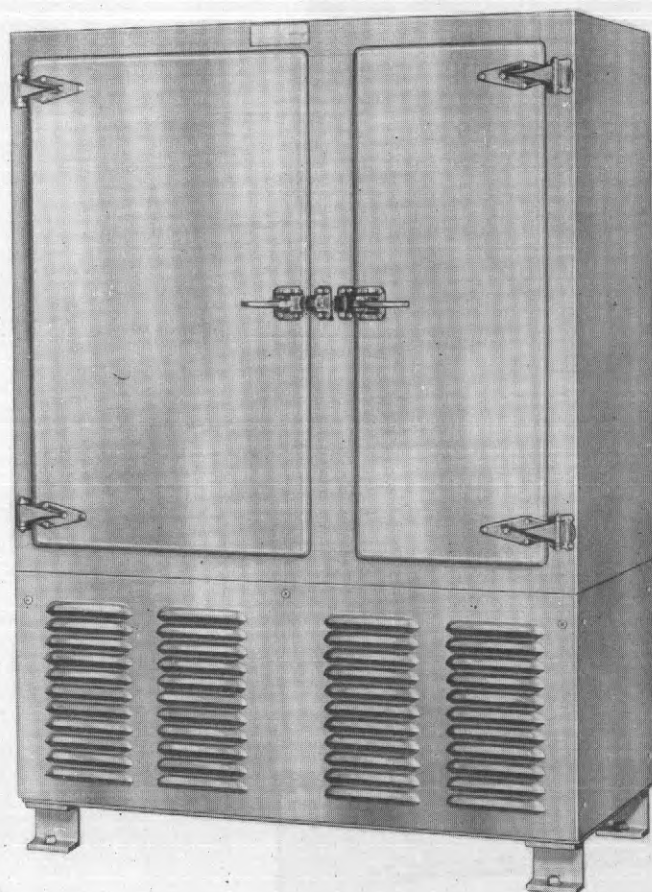


FIG. 7

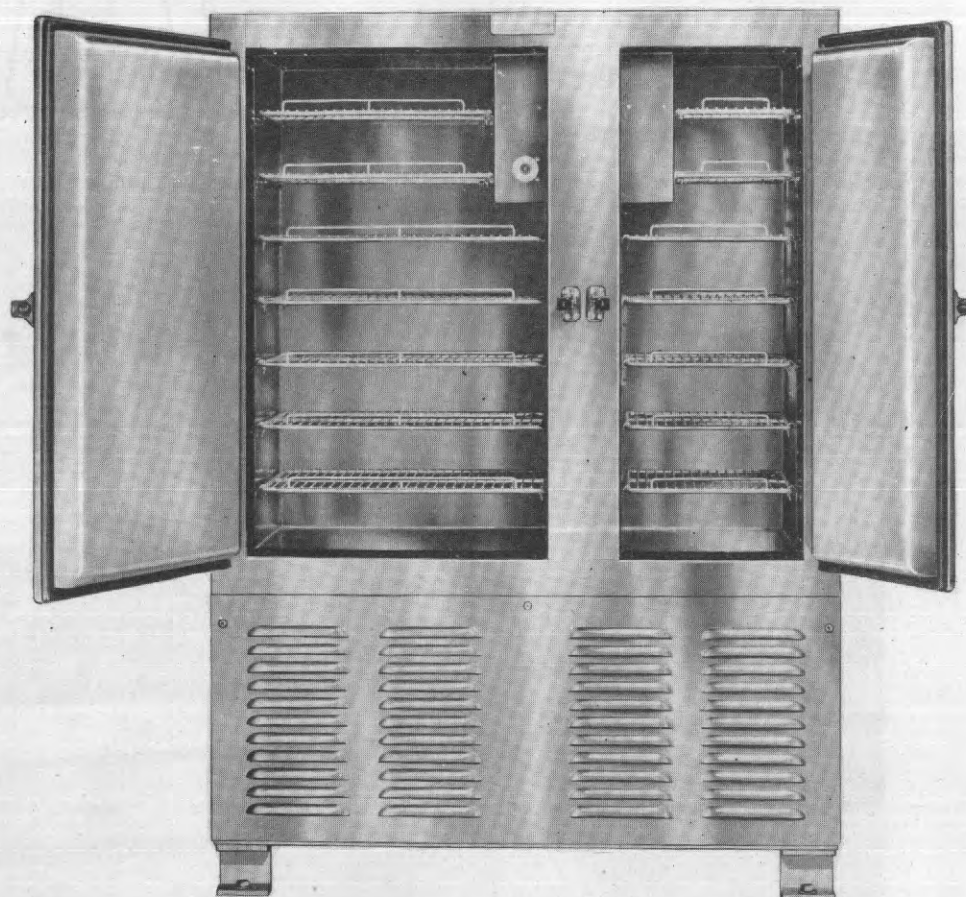
FIG. 8

SIZE 16a, REACH-IN REFRIGERATOR



Front View - Doors Closed

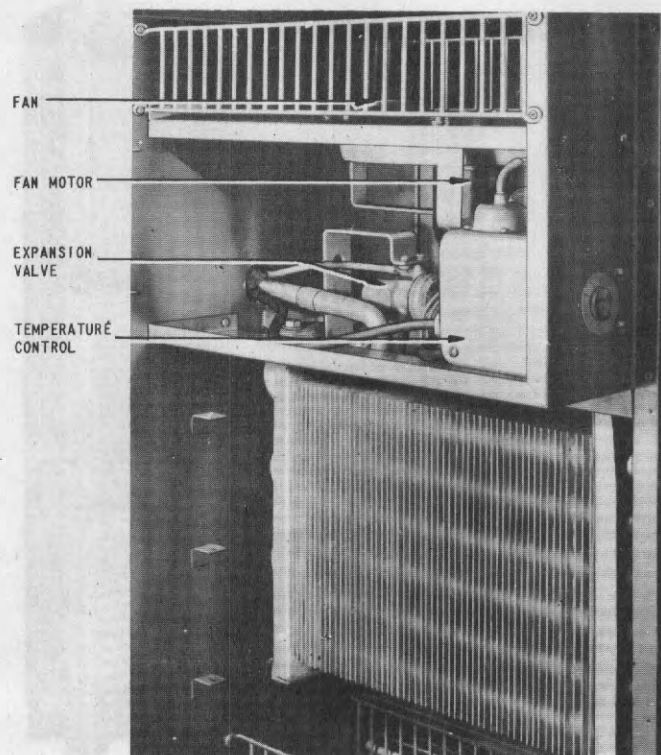
(Photo B-2906)



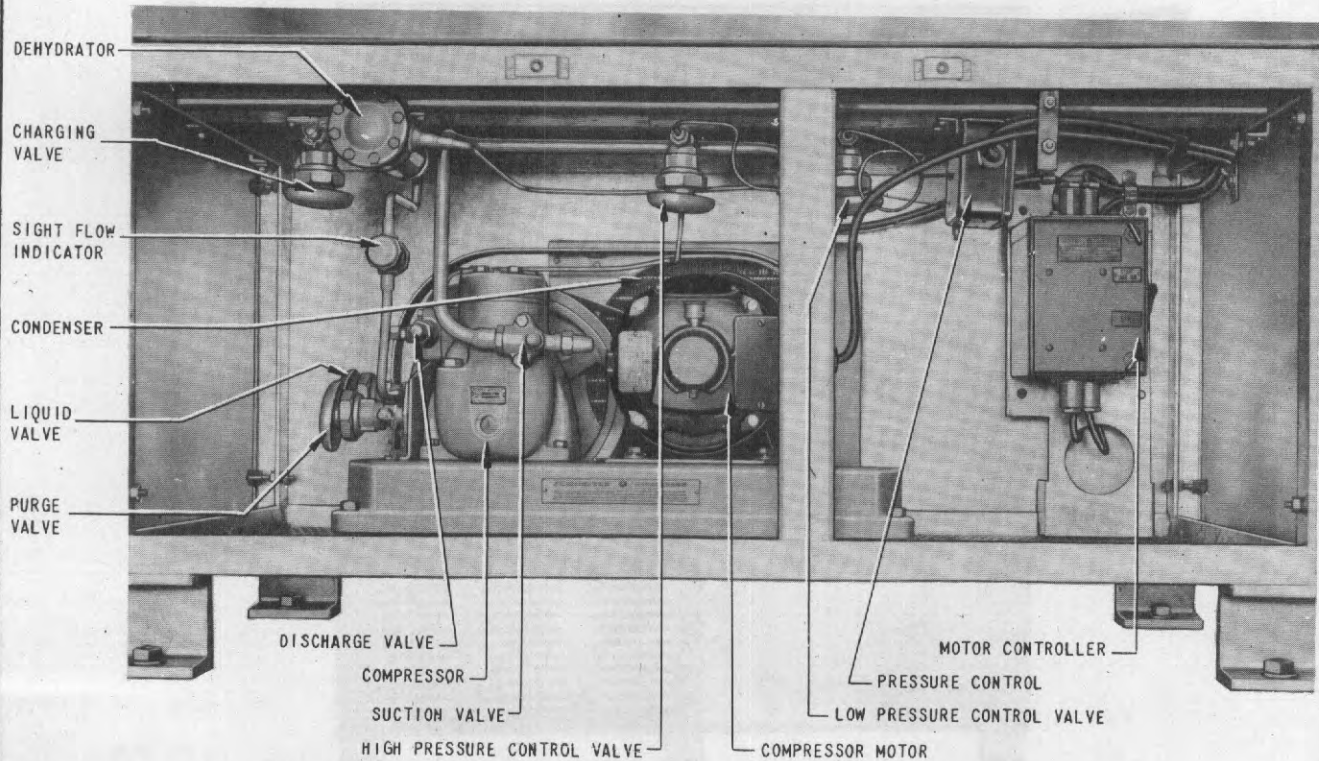
Front View - Doors Opened

(Photo B-2907)

GENERAL ELECTRIC



Close Up Of Circulating Fan (Photo 2909)

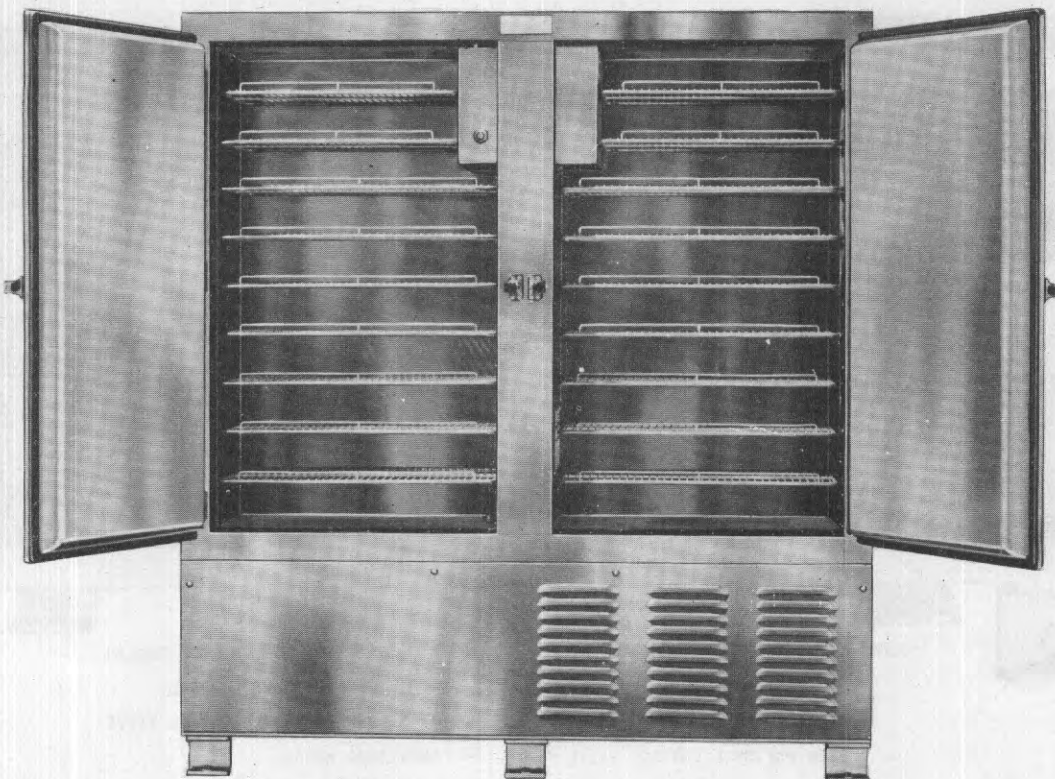


Front View Of Machinery Compartment (Photo 2913)

670-3P(D-C)

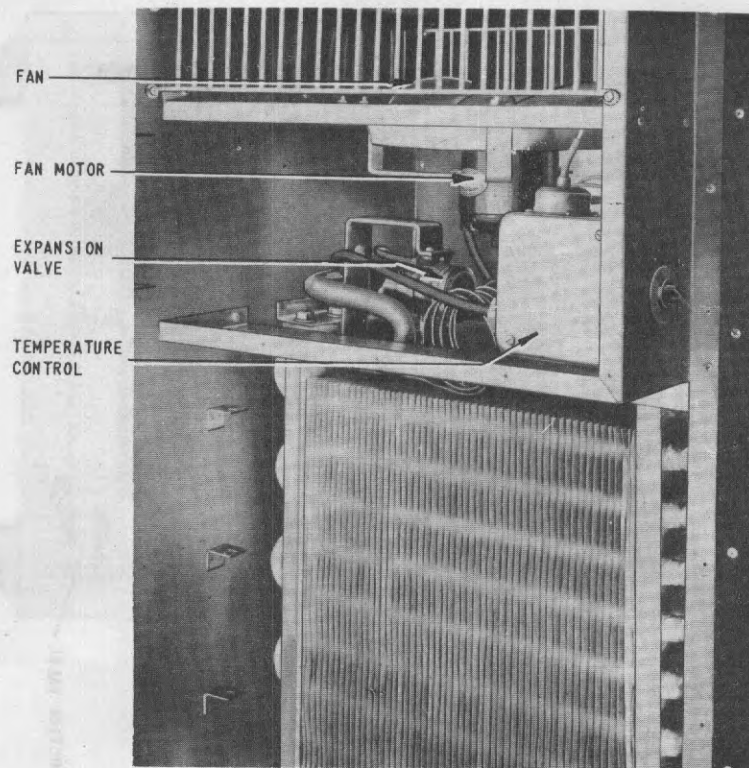


Front View - Doors Closed (Photo B-2918)

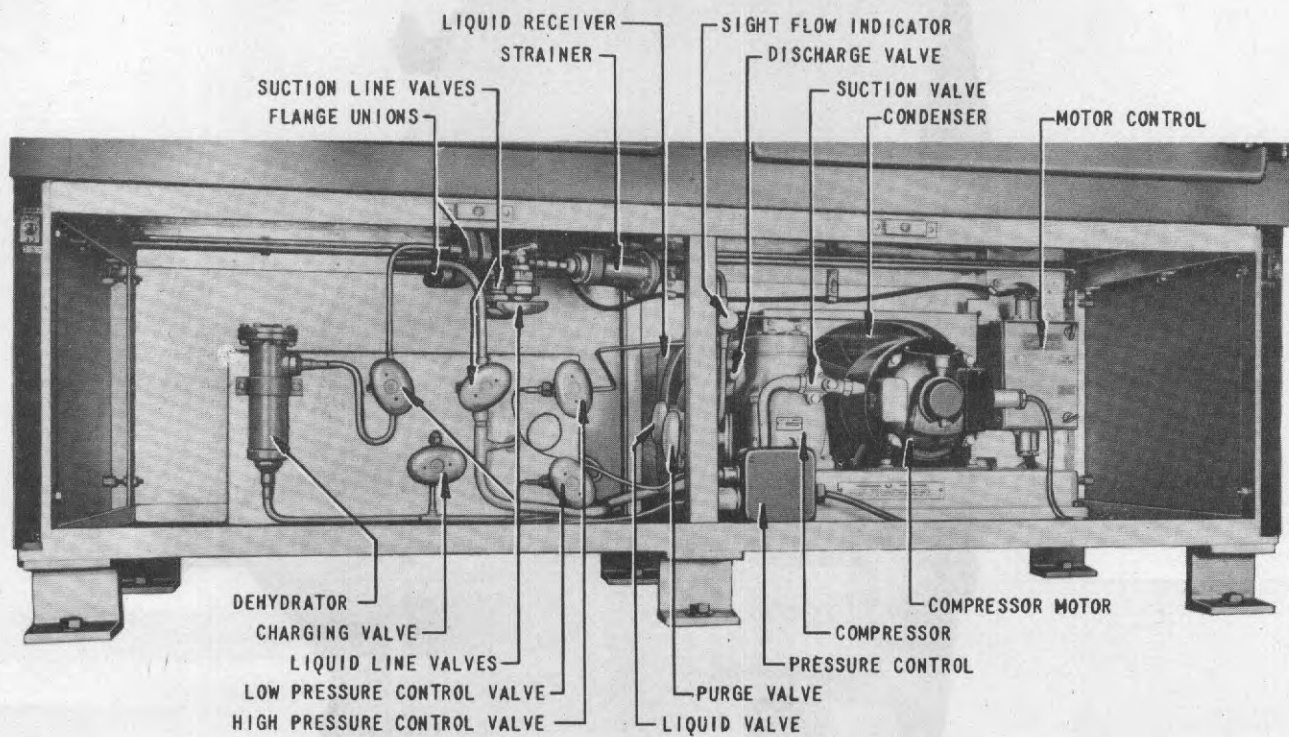


Front View - Doors Opened (Photo B-2919)

SIZE 30, REACH-IN REFRIGERATOR



Close Up of Circulating Fan (Photo B-2921)



Front View of Machinery Compartment (Photo B-2922)

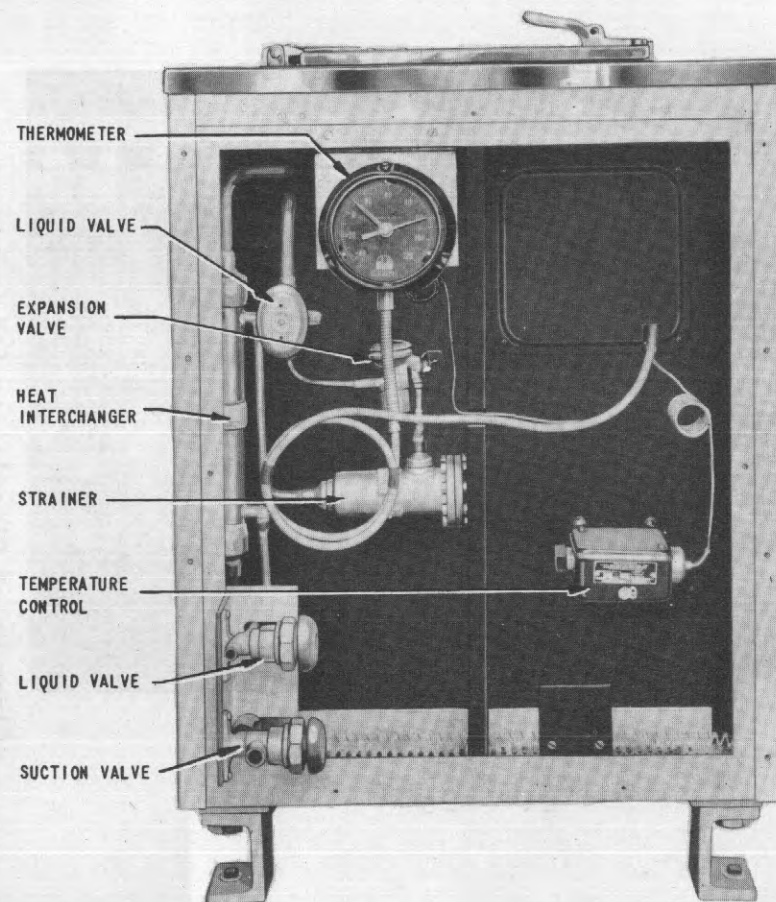
SIZE 30, REACH-IN REFRIGERATOR

FIG. 12

SIZE 6, FROZEN FOOD CABINET

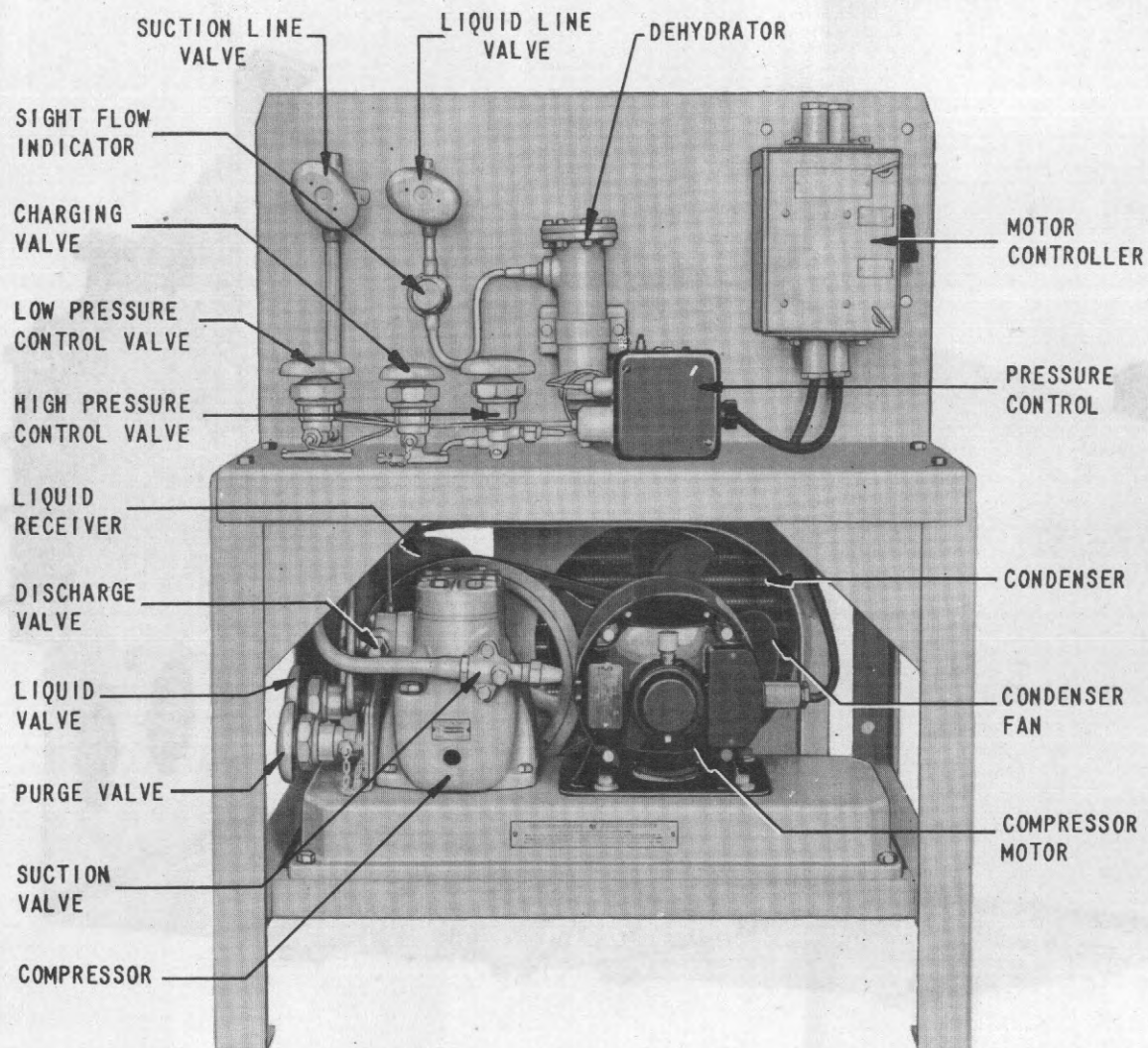


Front View (Photo B-2895)



End View - Panel Removed (Photo B-2896)

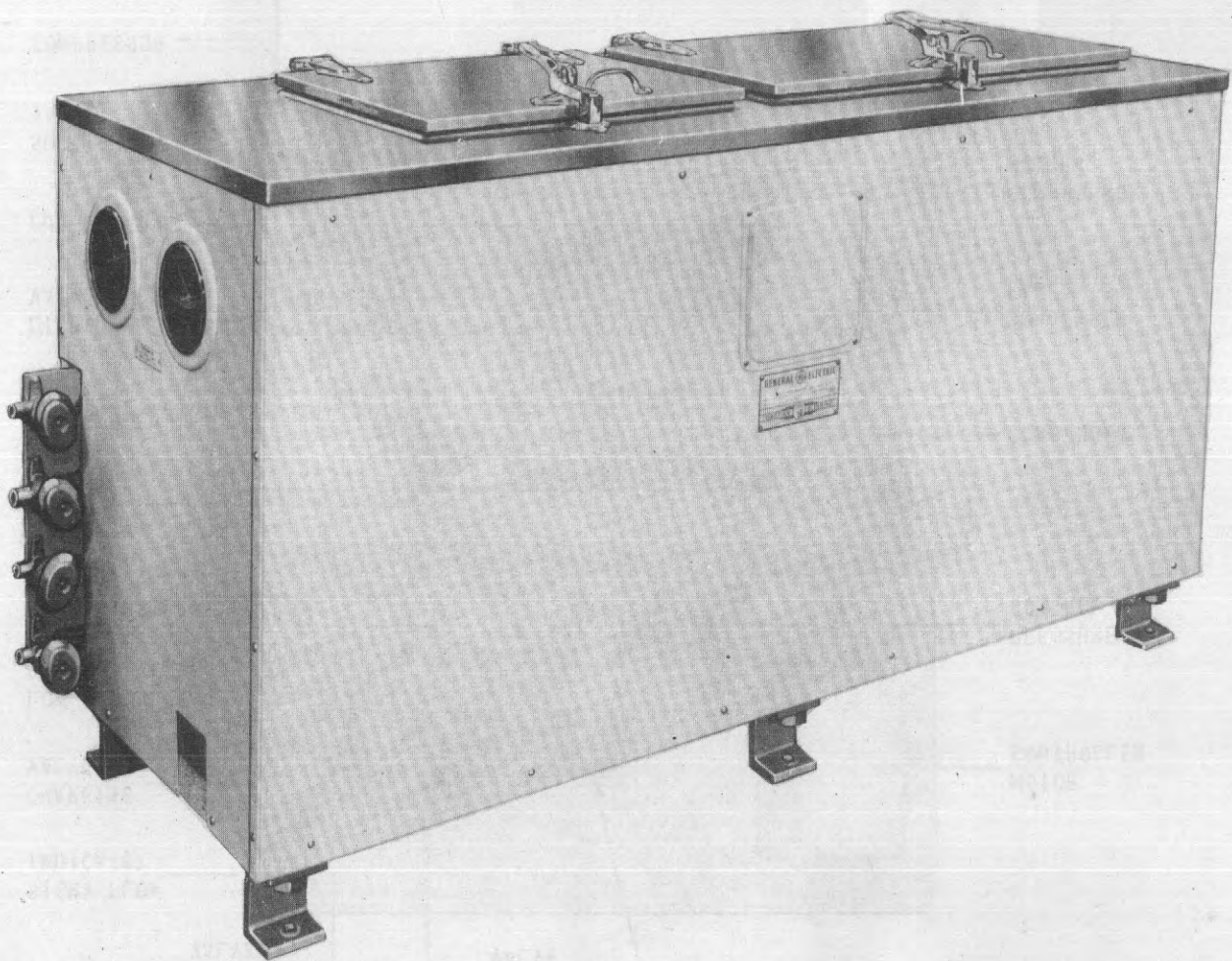
GENERAL ELECTRIC



SIZE 6, FROZEN FOOD CABINET HIGH SIDE ASSEMBLY - FRONT VIEW

(Photo B-2914)

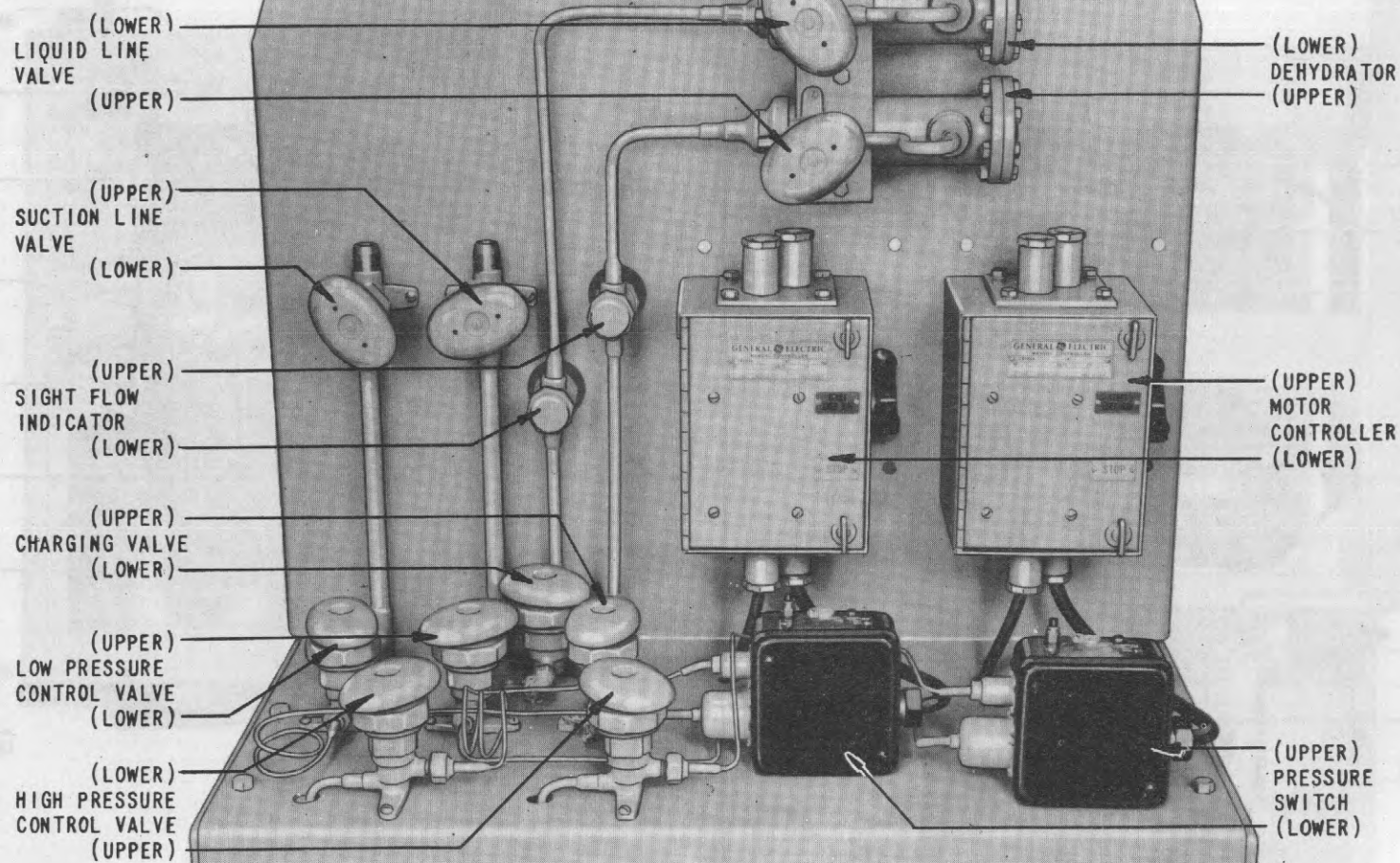
FIG. 13



SIZE 10, FROZEN FOOD CABINET - FRONT VIEW

(Photo B-2898)

SIZE 10, FROZEN FOOD CABINET HIGH SIDE ASSEMBLY - TOP ANGLE VIEW
(Photo B-2915)

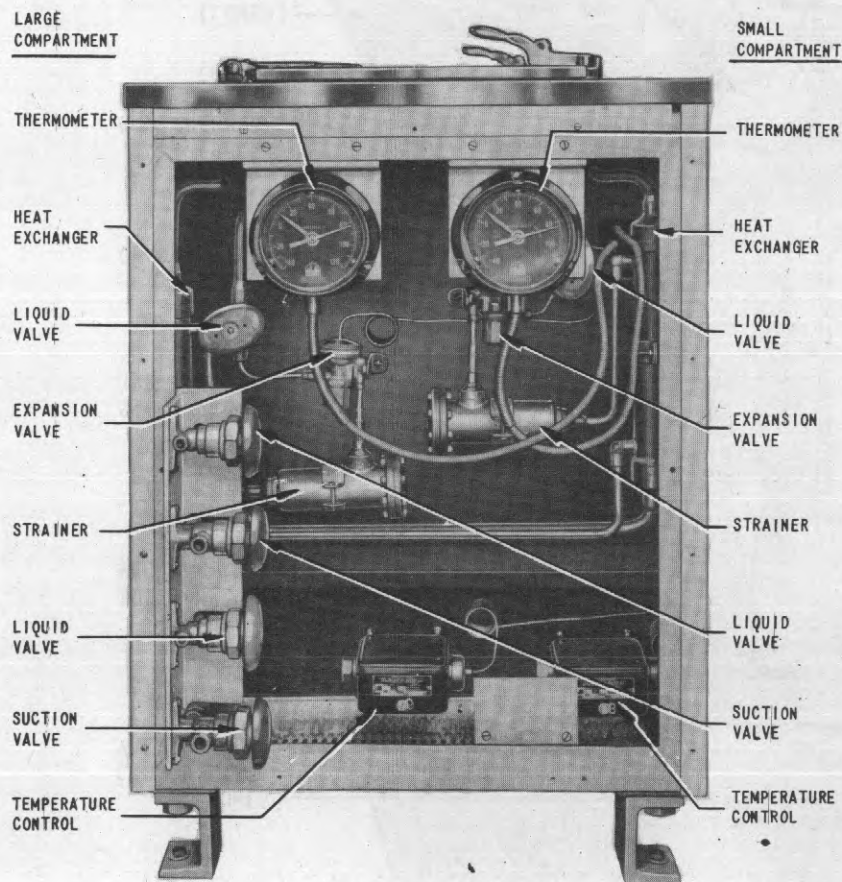


GENERAL ELECTRIC

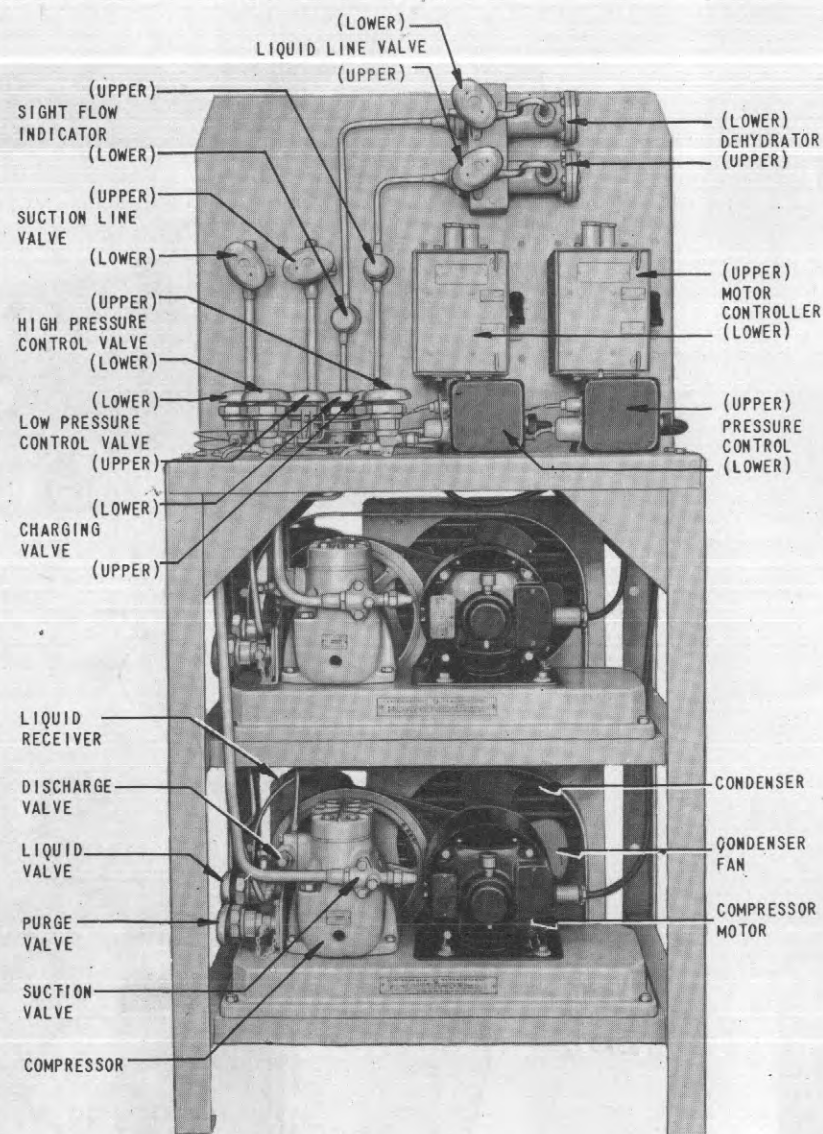
FIG. 15

FIG. 16

SIZE 10, FROZEN FOOD CABINET

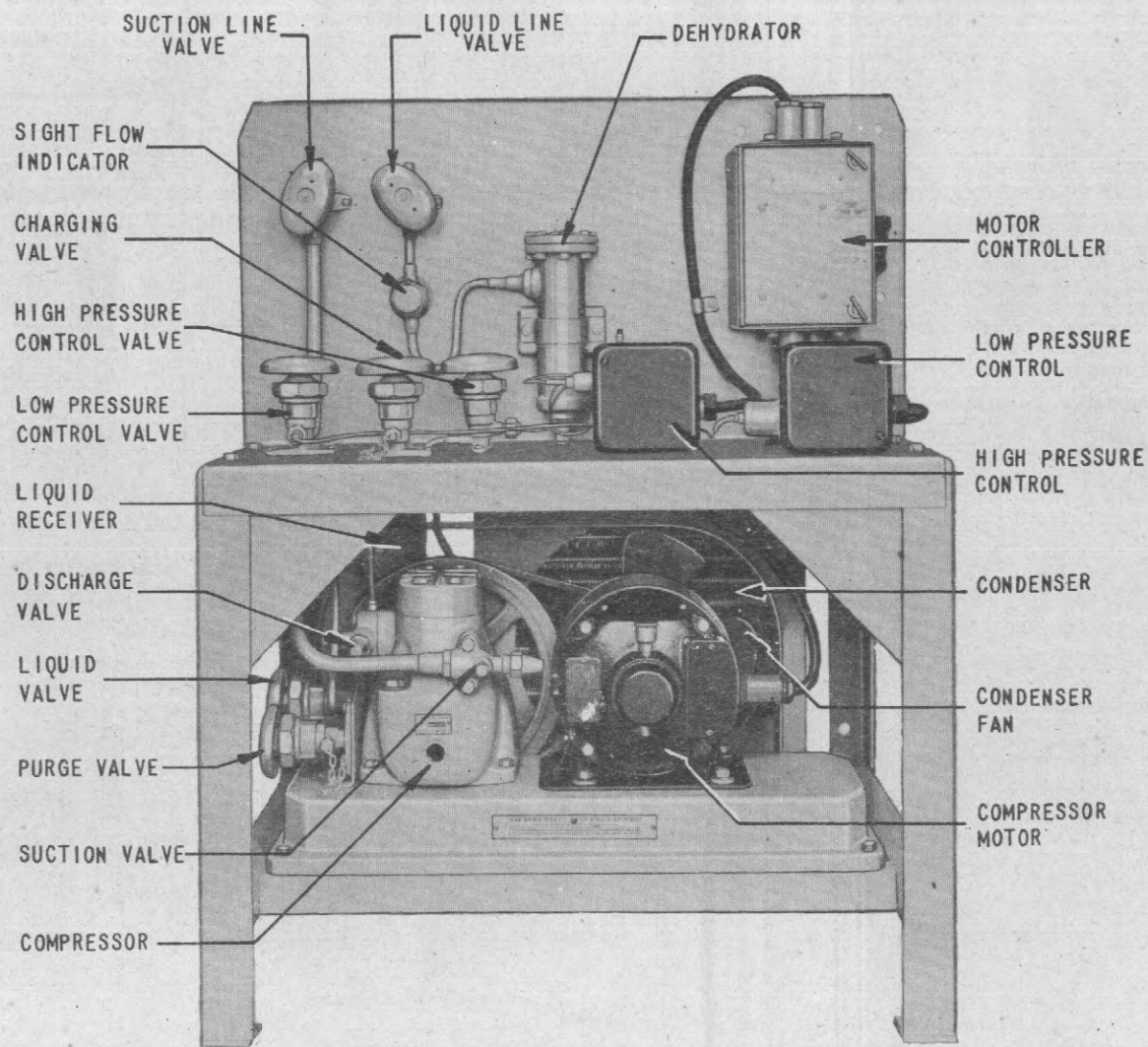


End View - Panel Removed (Photo B-2900)



Front View High Side Assembly (Photo B-2916)

GENERAL ELECTRIC



GENERAL ELECTRIC

REFRIGERATION HIGH SIDE ASSEMBLY - FRONT VIEW

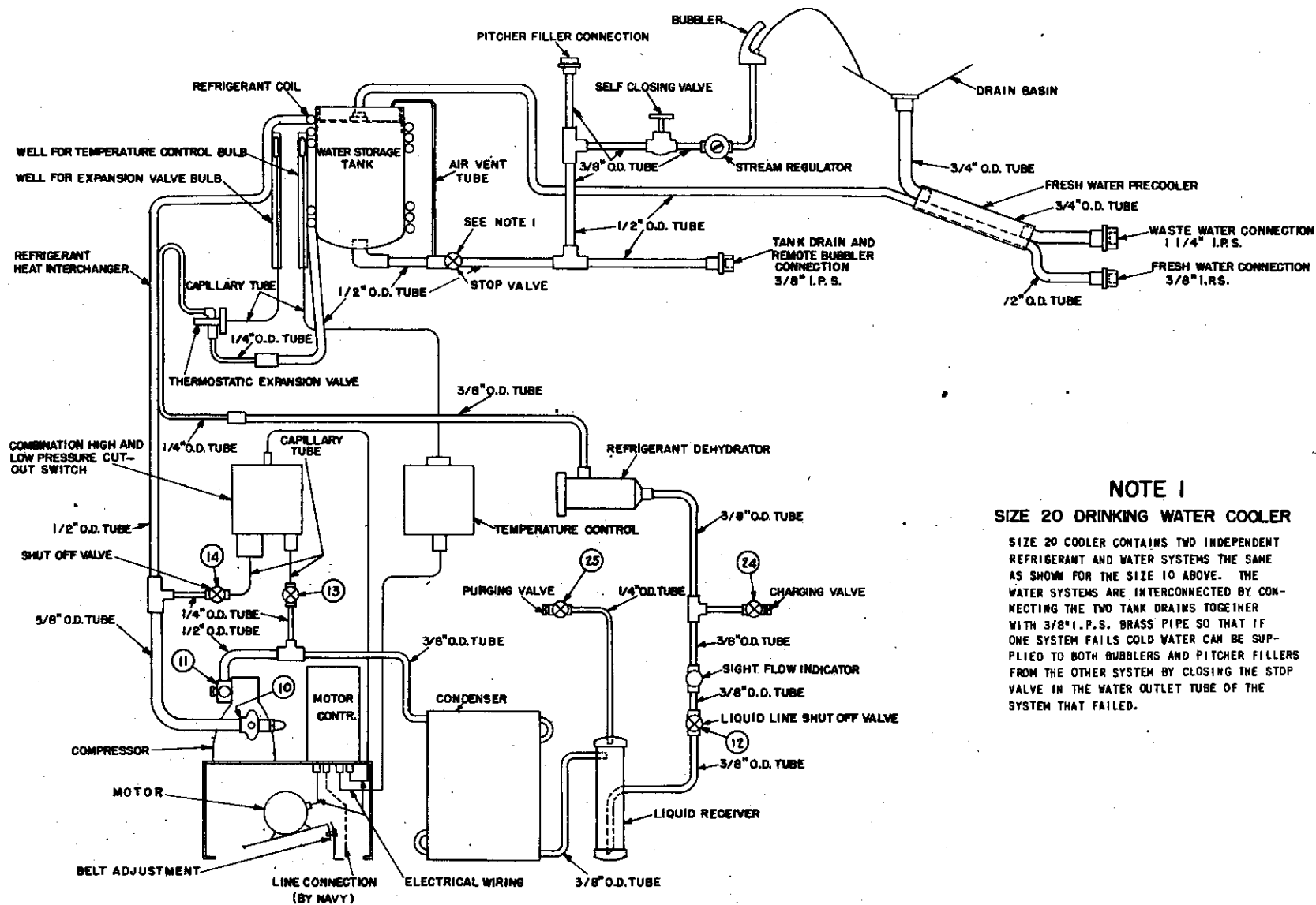
(Photo: B-2917)

FIG. 17

FIG. 18

SCHEMATIC PIPING DIAGRAM - DRINKING WATER COOLERS - SIZES 10 AND 20

(G-E DWG. W-8119832)



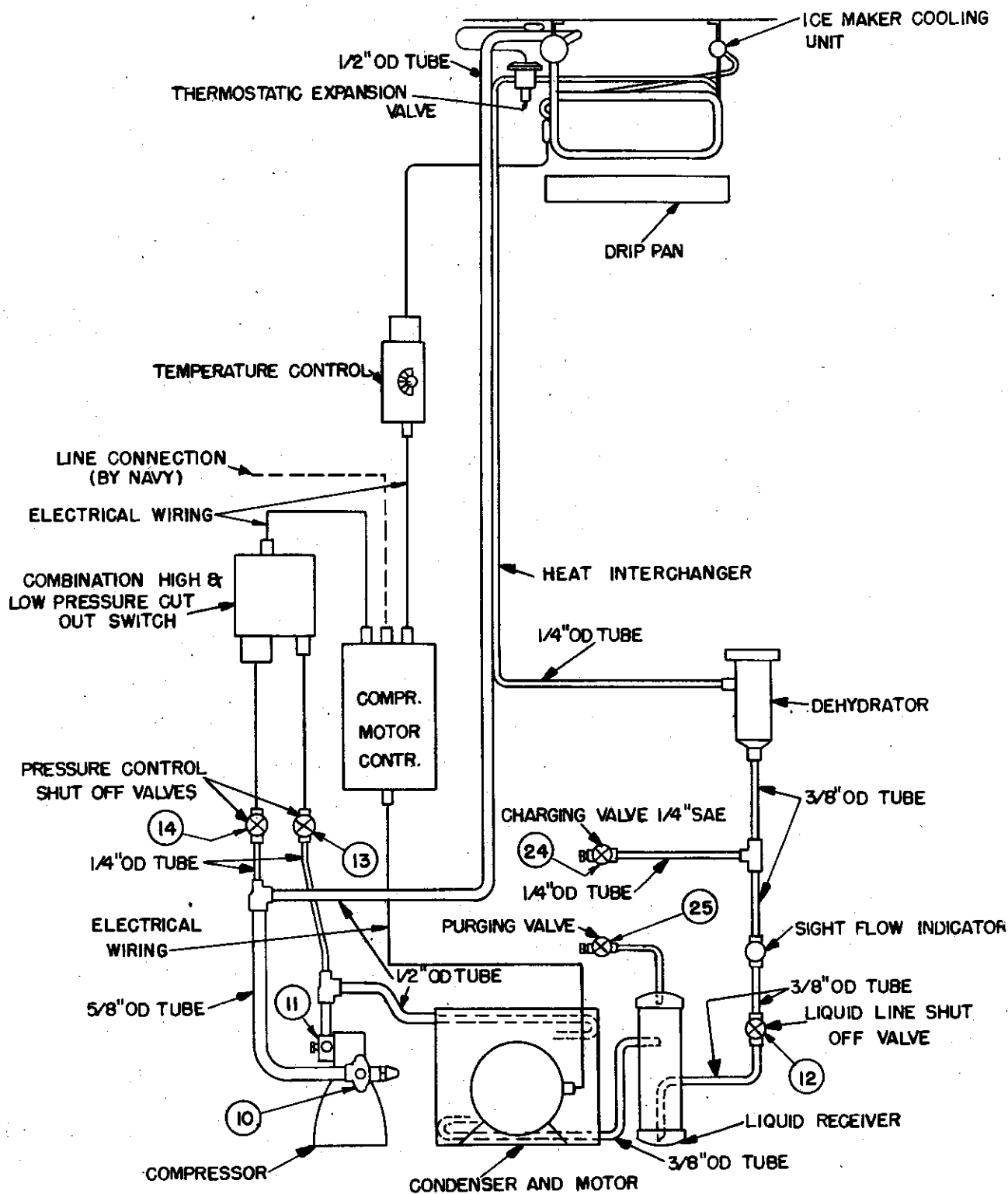
NOTE 1

SIZE 20 DRINKING WATER COOLER

SIZE 20 COOLER CONTAINS TWO INDEPENDENT REFRIGERANT AND WATER SYSTEMS THE SAME AS SHOWN FOR THE SIZE 10 ABOVE. THE WATER SYSTEMS ARE INTERCONNECTED BY CONNECTING THE TWO TANK DRAINS TOGETHER WITH 3/8" I.P.S. BRASS PIPE SO THAT IF ONE SYSTEM FAILS COLD WATER CAN BE SUPPLIED TO BOTH BUBBLERS AND PITCHER FILLERS FROM THE OTHER SYSTEM BY CLOSING THE STOP VALVE IN THE WATER OUTLET TUBE OF THE SYSTEM THAT FAILED.

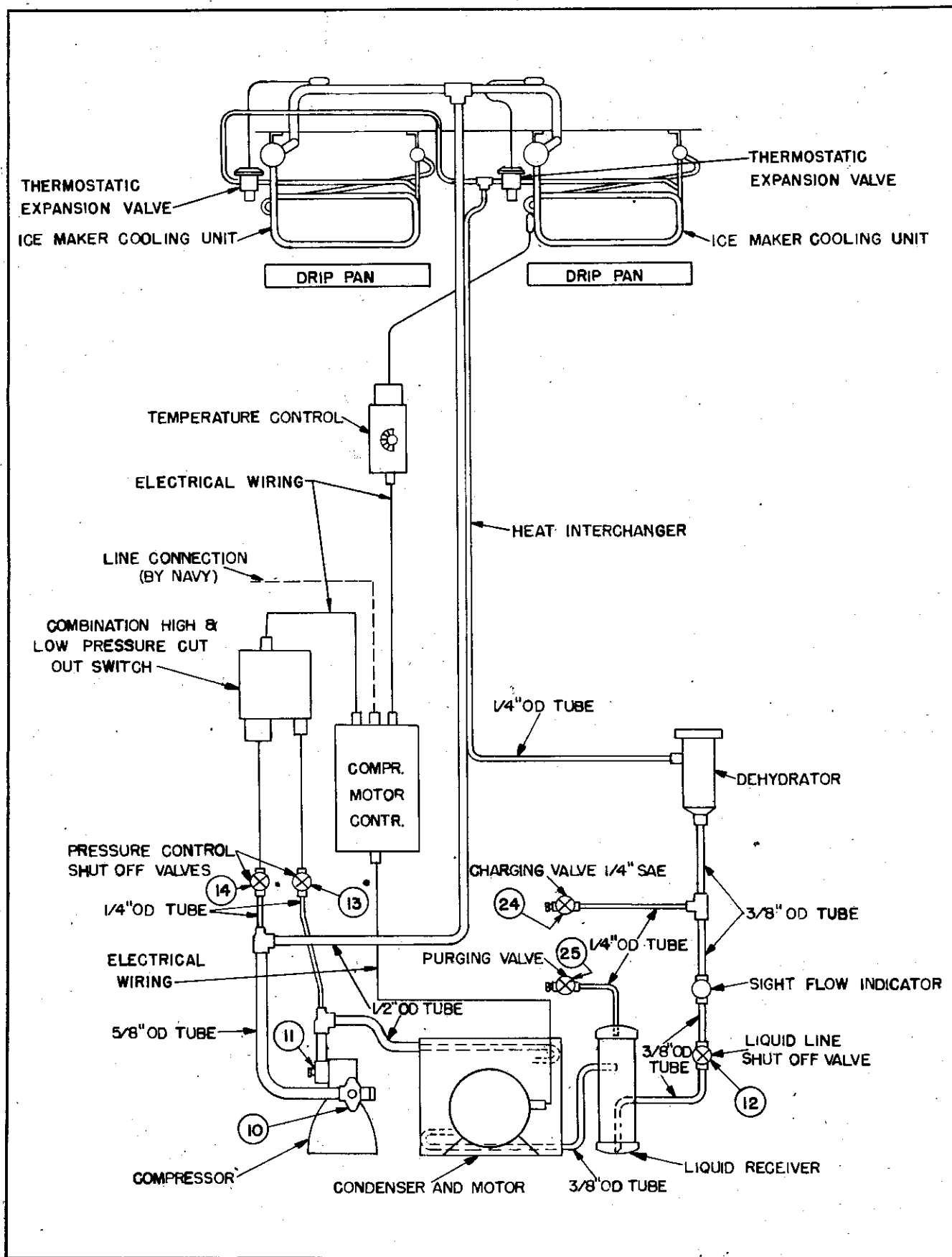
GENERAL ELECTRIC

670-3P (Rev)



SCHEMATIC PIPING DIAGRAM - SIZE 8, REACH-IN REFRIGERATOR

(G-E Dwg. W-8119836)



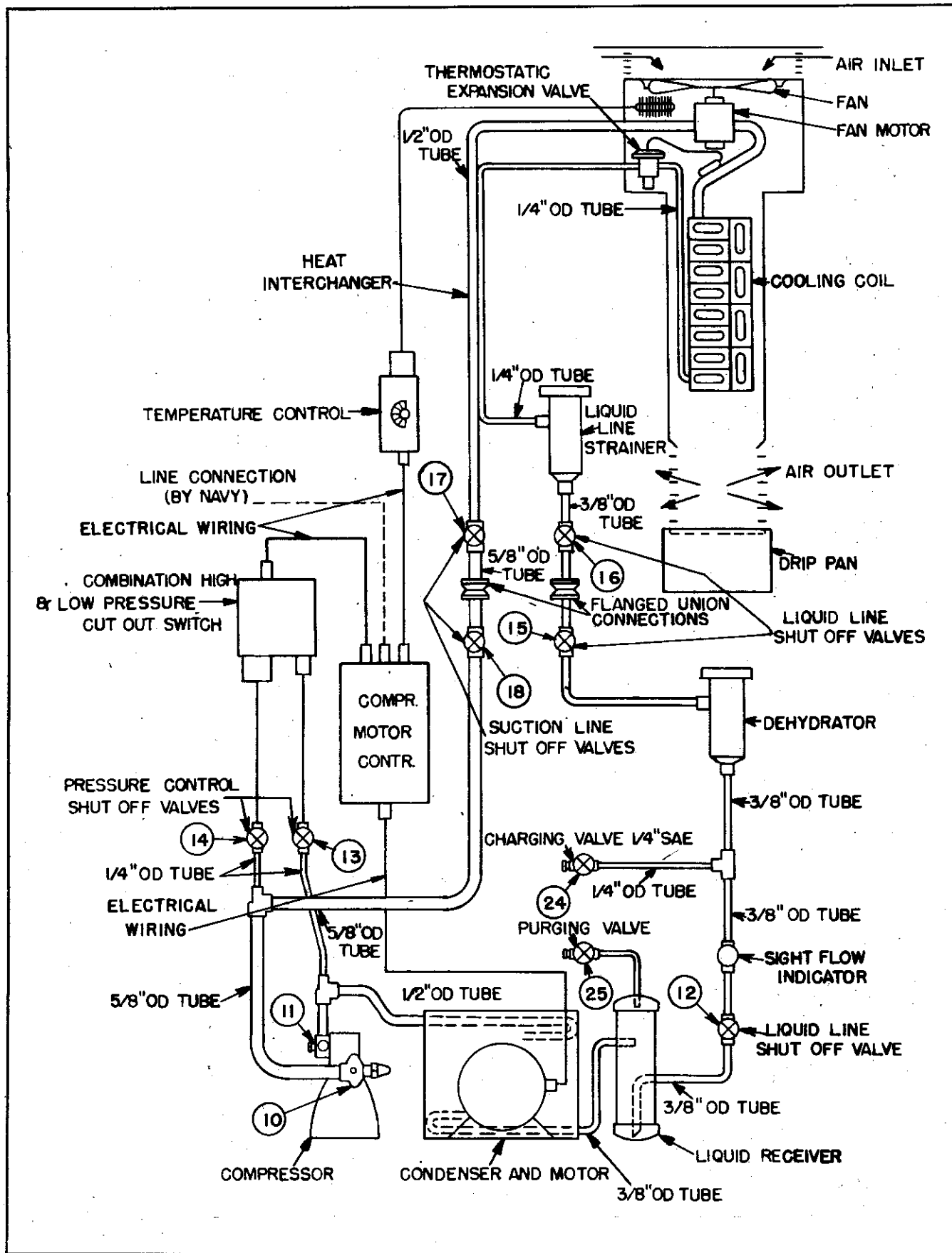
670-3P (Rev)

SCHEMATIC PIPING DIAGRAM - SIZE 16, REACH-IN REFRIGERATOR

(G-E Dwg. W-8119837)



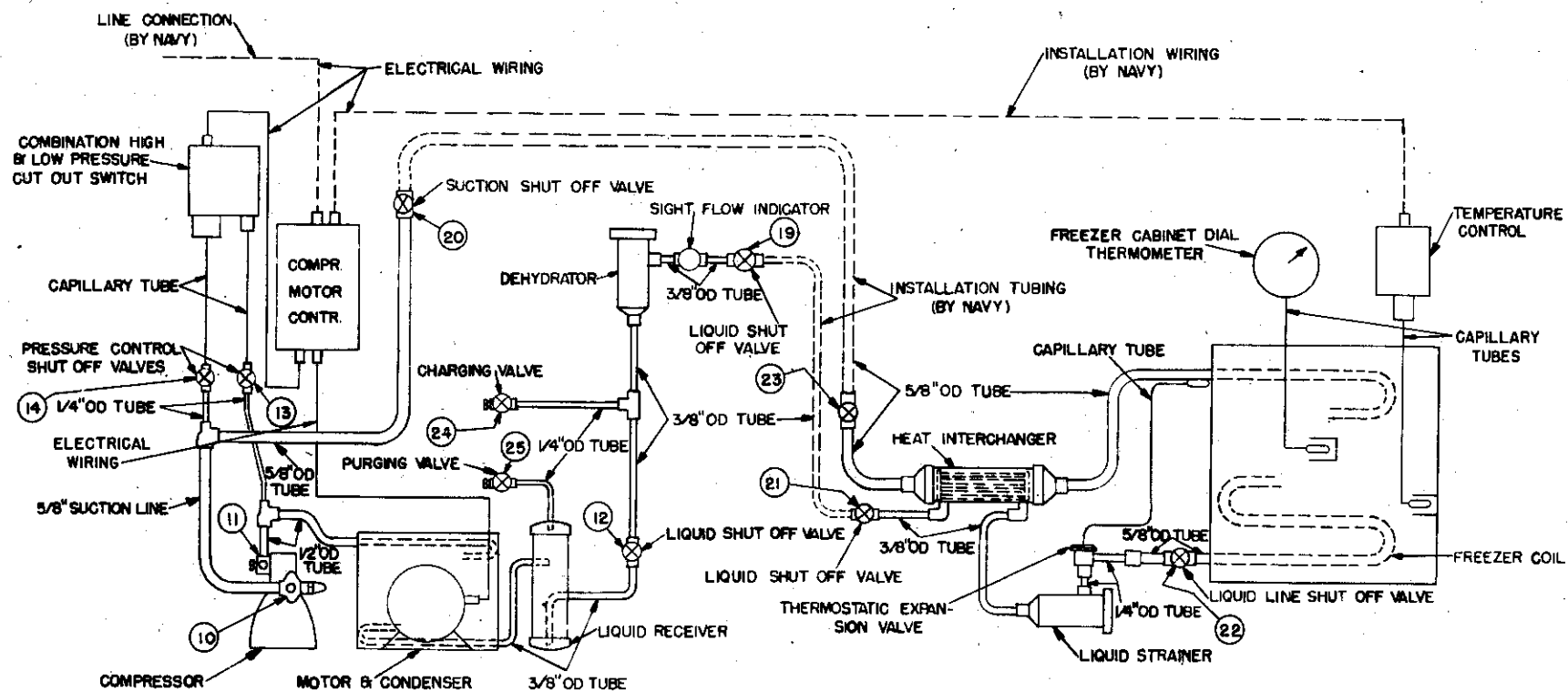
FIG. 21



670-3P (REV)

SCHEMATIC PIPING DIAGRAM - SIZE 6, FROZEN FOOD CABINET

(G-E DWG. W-8119834)

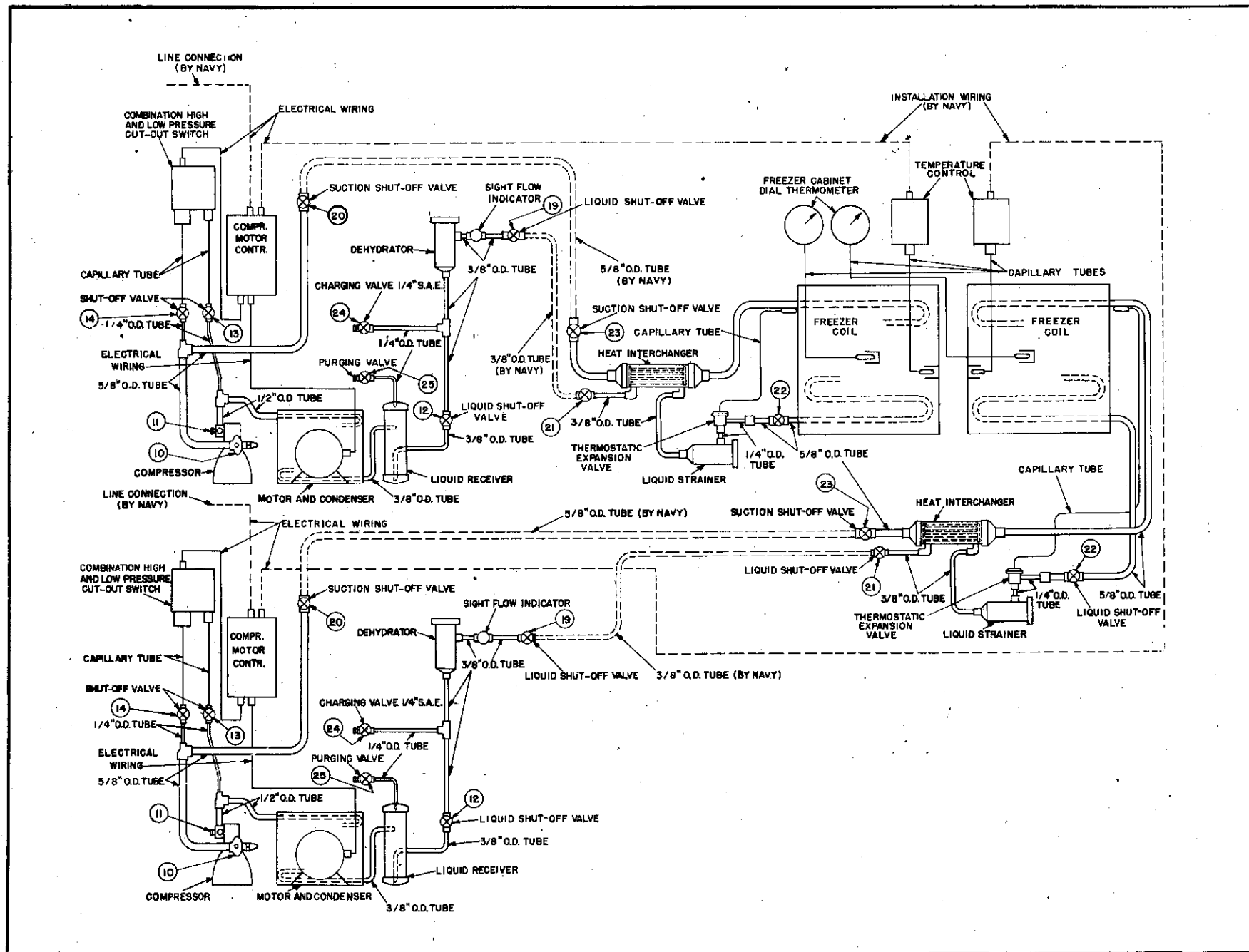


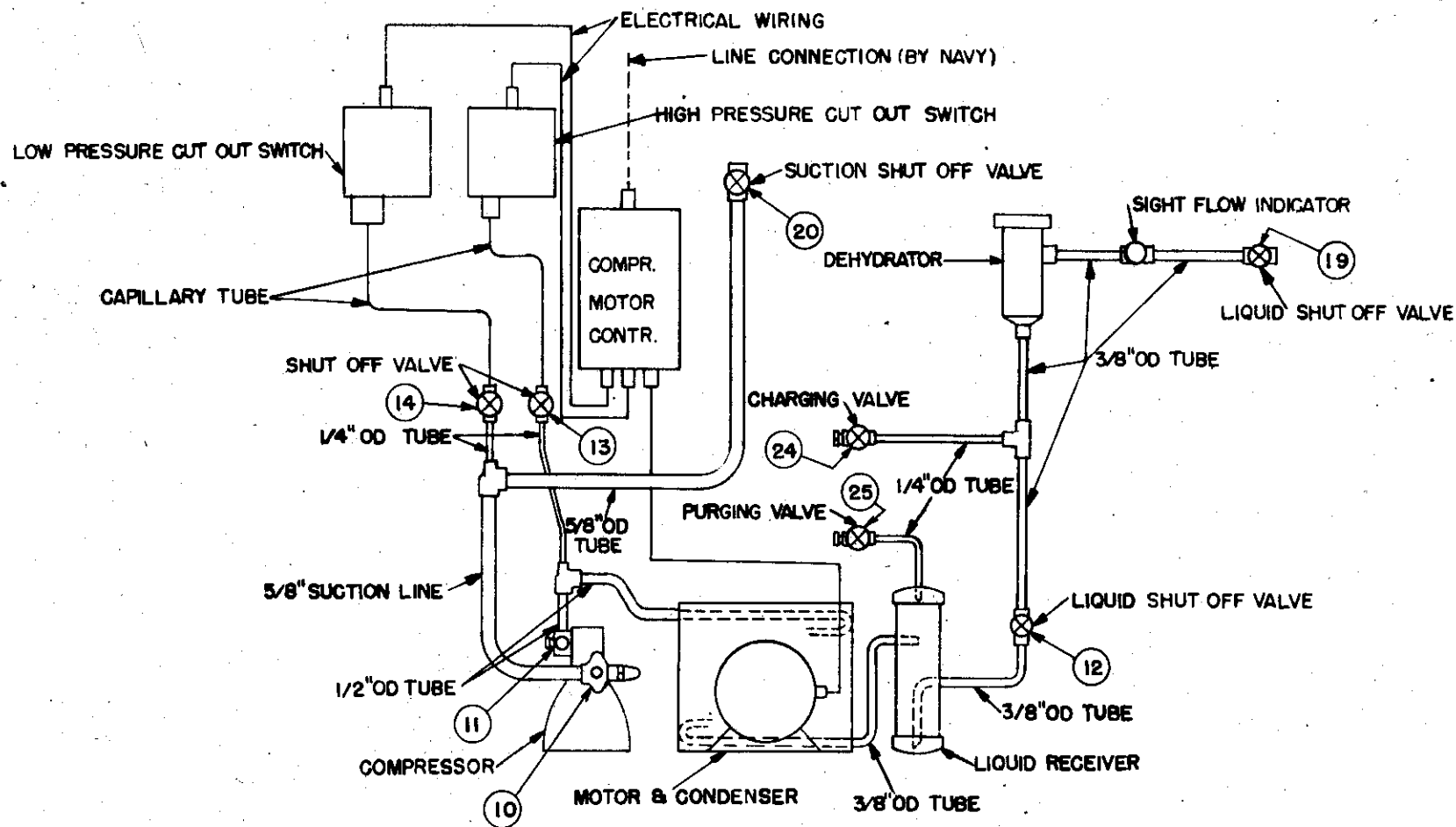
GENERAL ELECTRIC

FIG. 24

SCHEMATIC PIPING DIAGRAM - SIZE 10, FROZEN FOOD CABINET

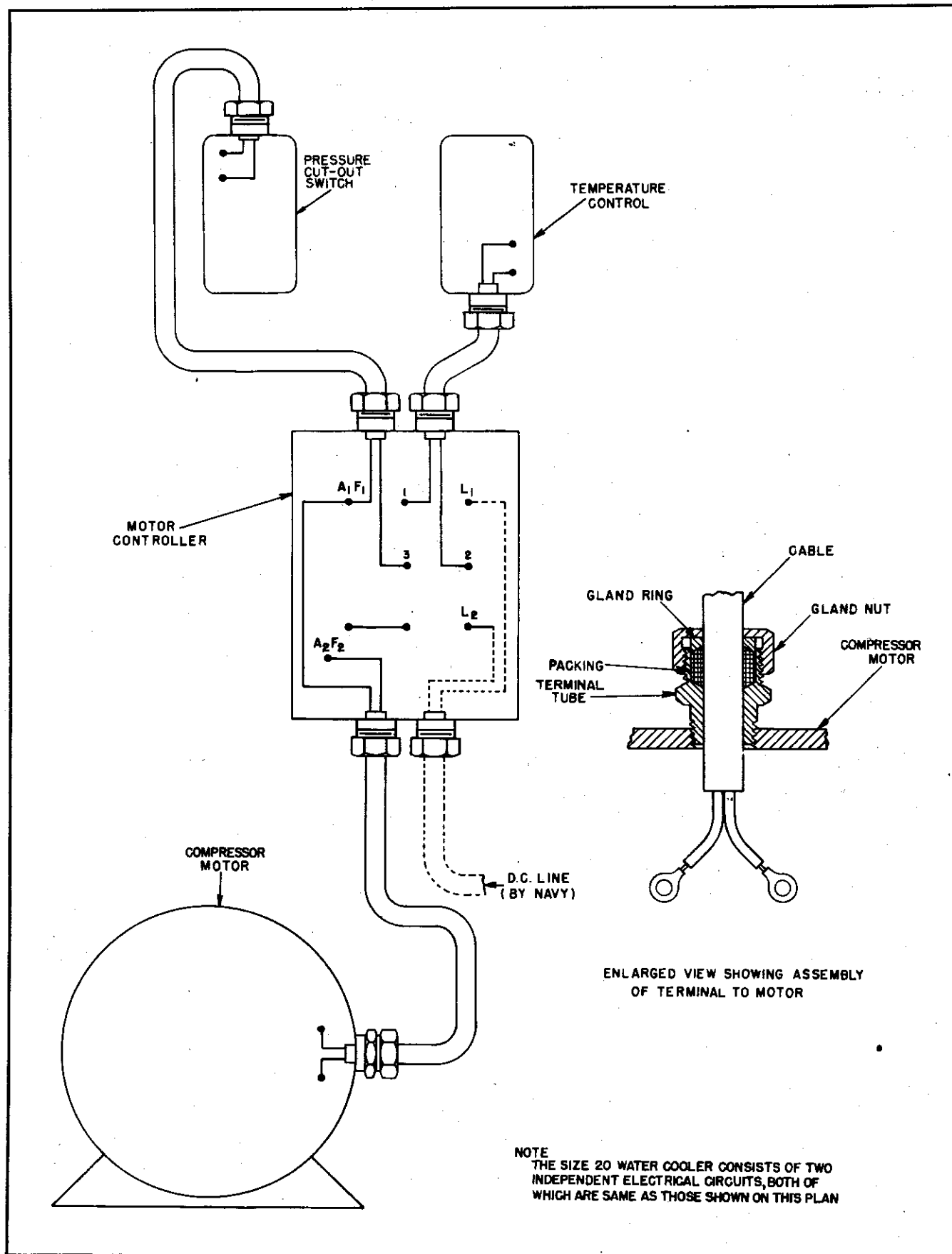
(G-E DWG. W-8119833)





SCHEMATIC PIPING DIAGRAM - REFRIGERATION HIGH SIDE ASSEMBLY

(G-E DWG. W-8119835)



SCHEMATIC WIRING DIAGRAM - SIZES 10 AND 20, DRINKING WATER COOLERS

SCHEMATIC WIRING DIAGRAM - SIZE 8, REACH-IN REFRIGERATOR

(G-E DWG-W-8119847)

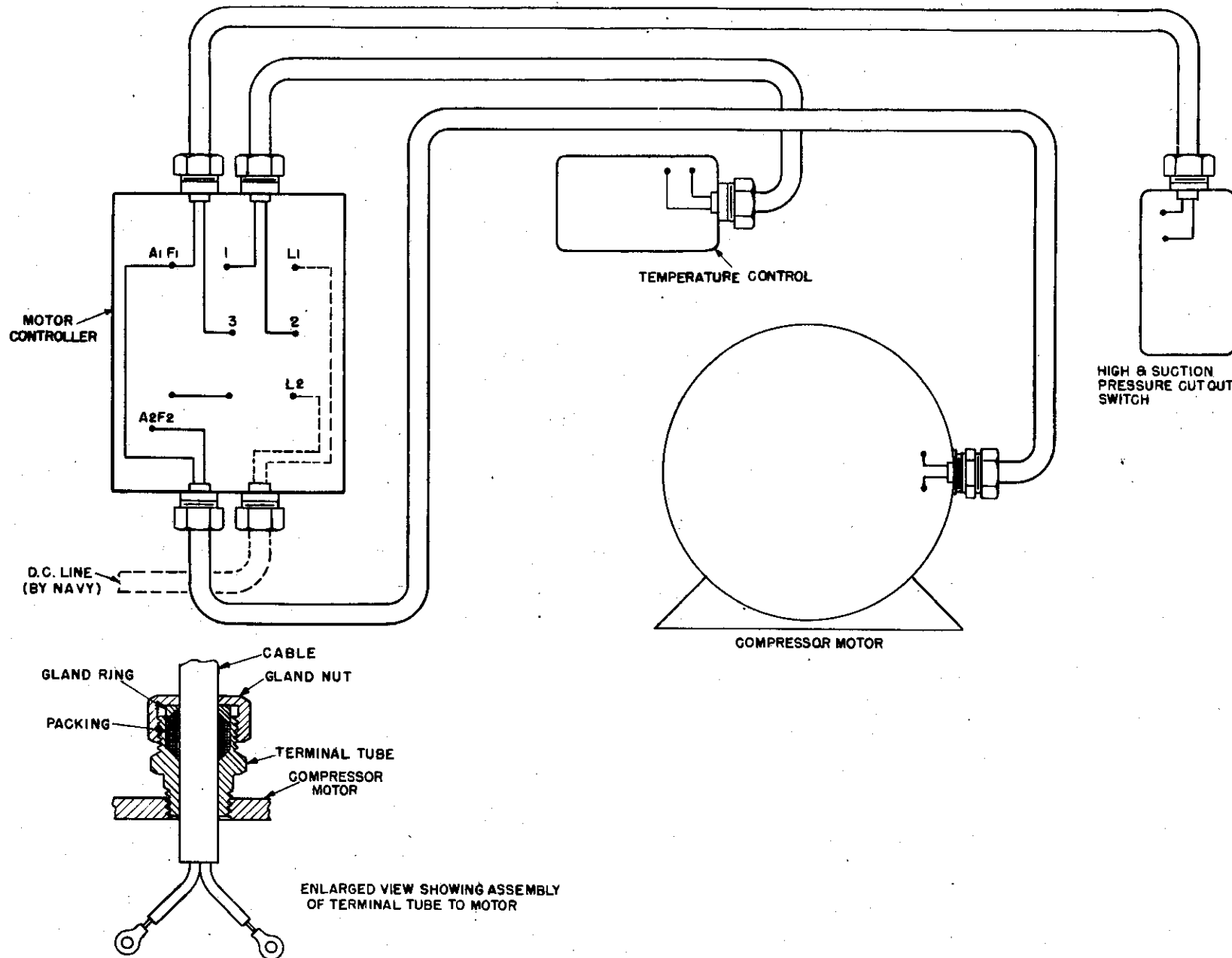
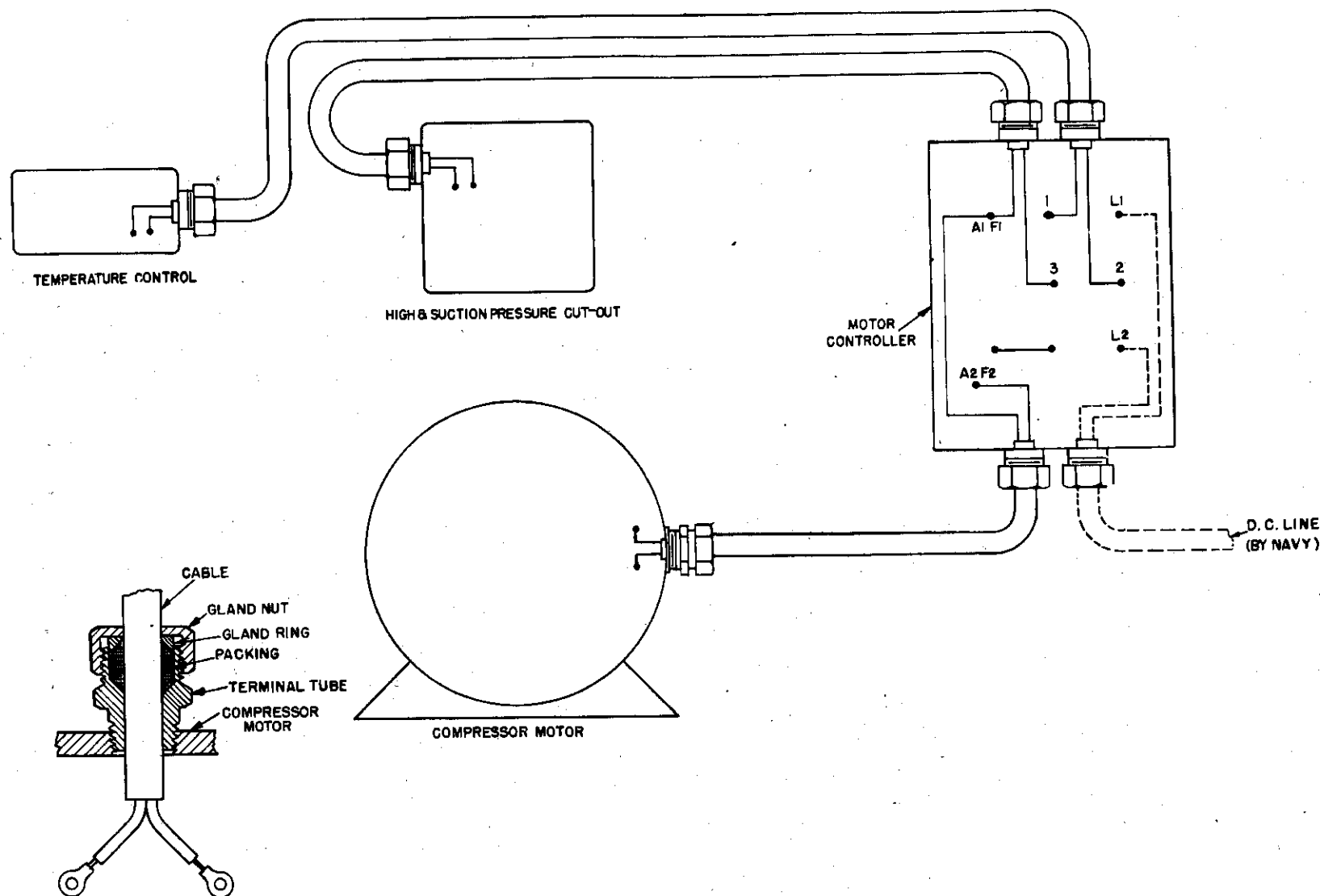


FIG. 27



ENLARGED VIEW SHOWING ASSEMBLY
OF TERMINAL TUBE TO MOTOR

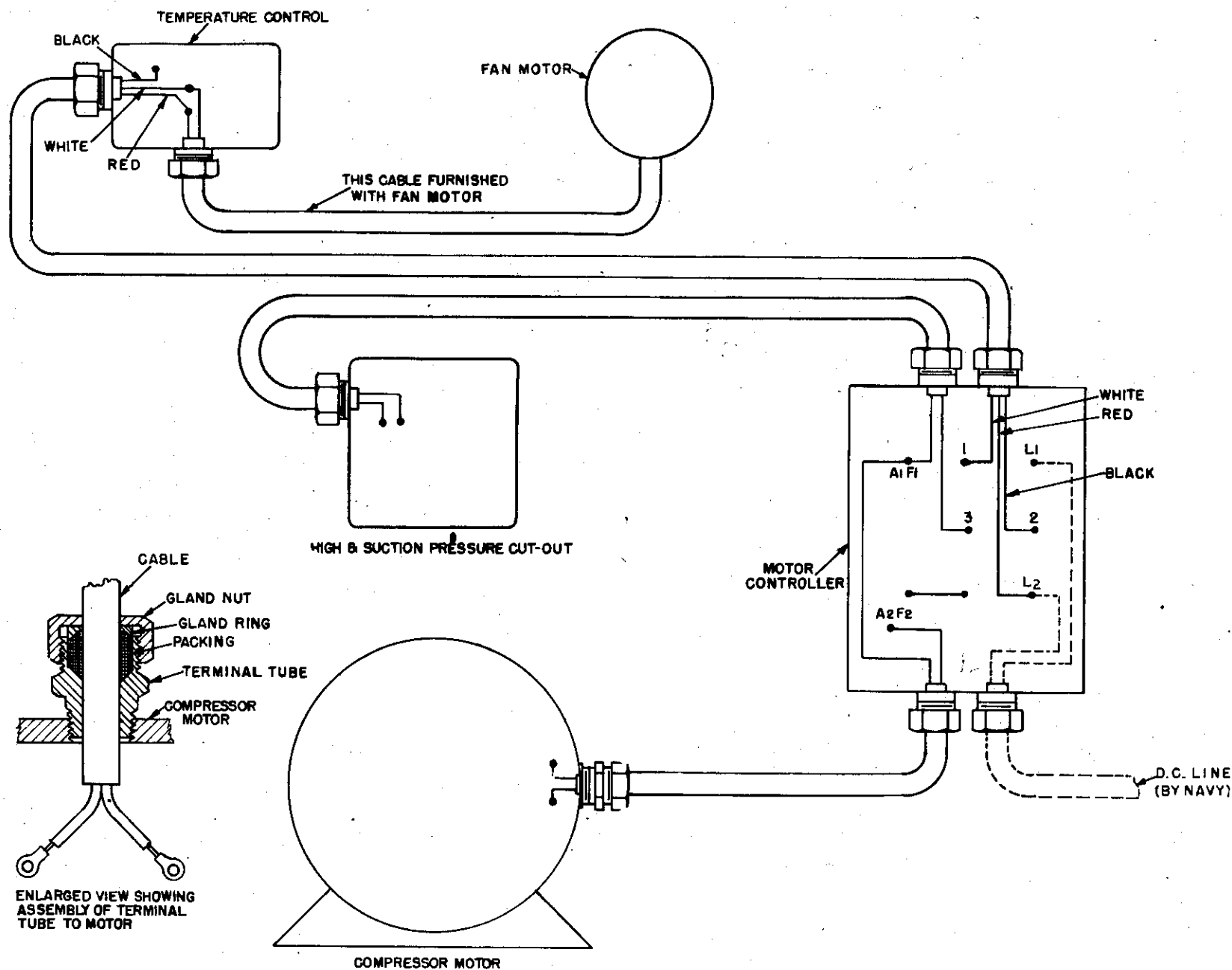
670-3P(0-C)

FIG. 28

SCHEMATIC WIRING DIAGRAM - SIZE 16, REACH-IN REFRIGERATOR

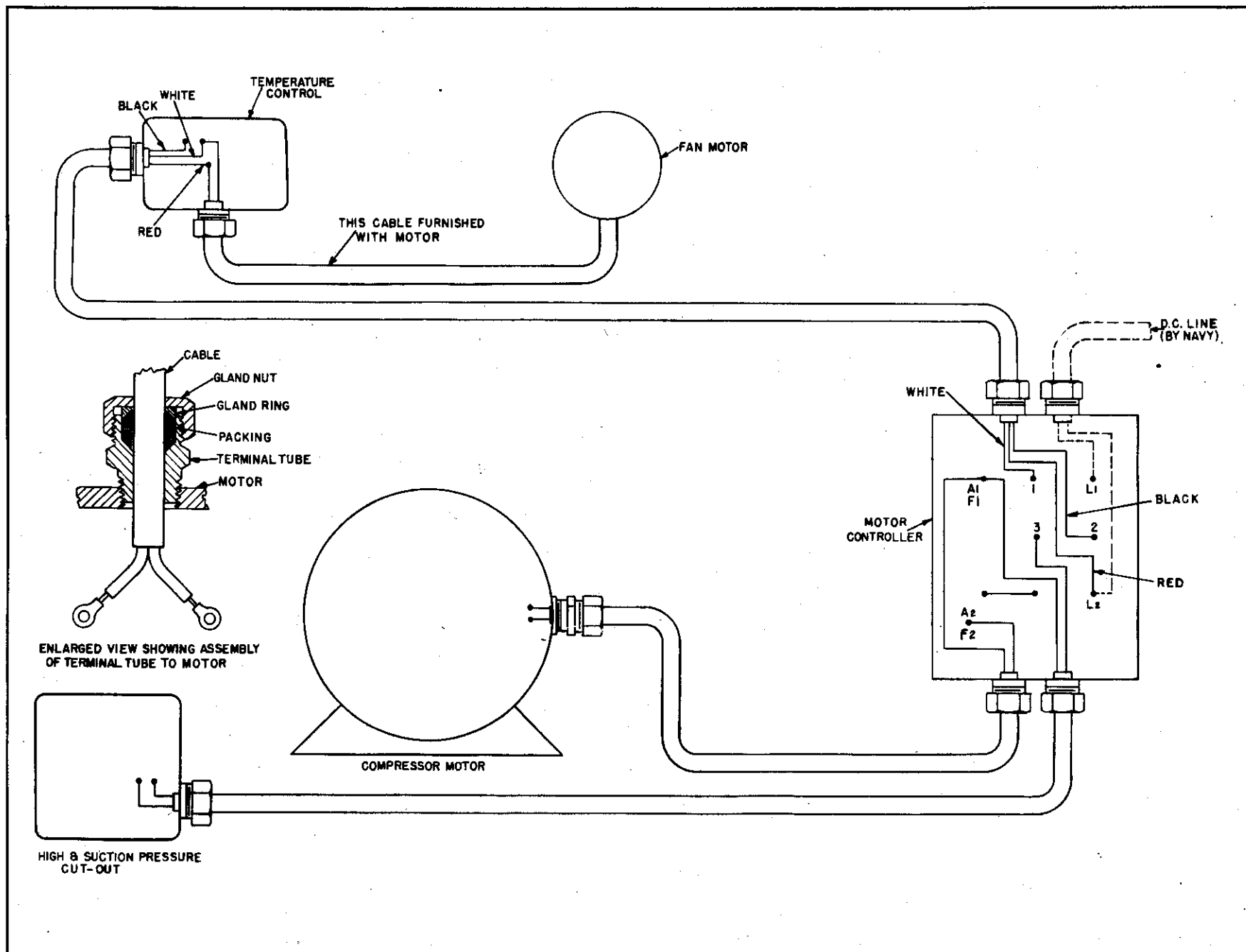
(G-E DWG. W-8119849)

670-3P(0-C)



SCHEMATIC WIRING DIAGRAM - SIZE 16a, REACH-IN REFRIGERATOR

(G-E Dwg. W-8119851)



670-3P (D-C)

FIG. 30

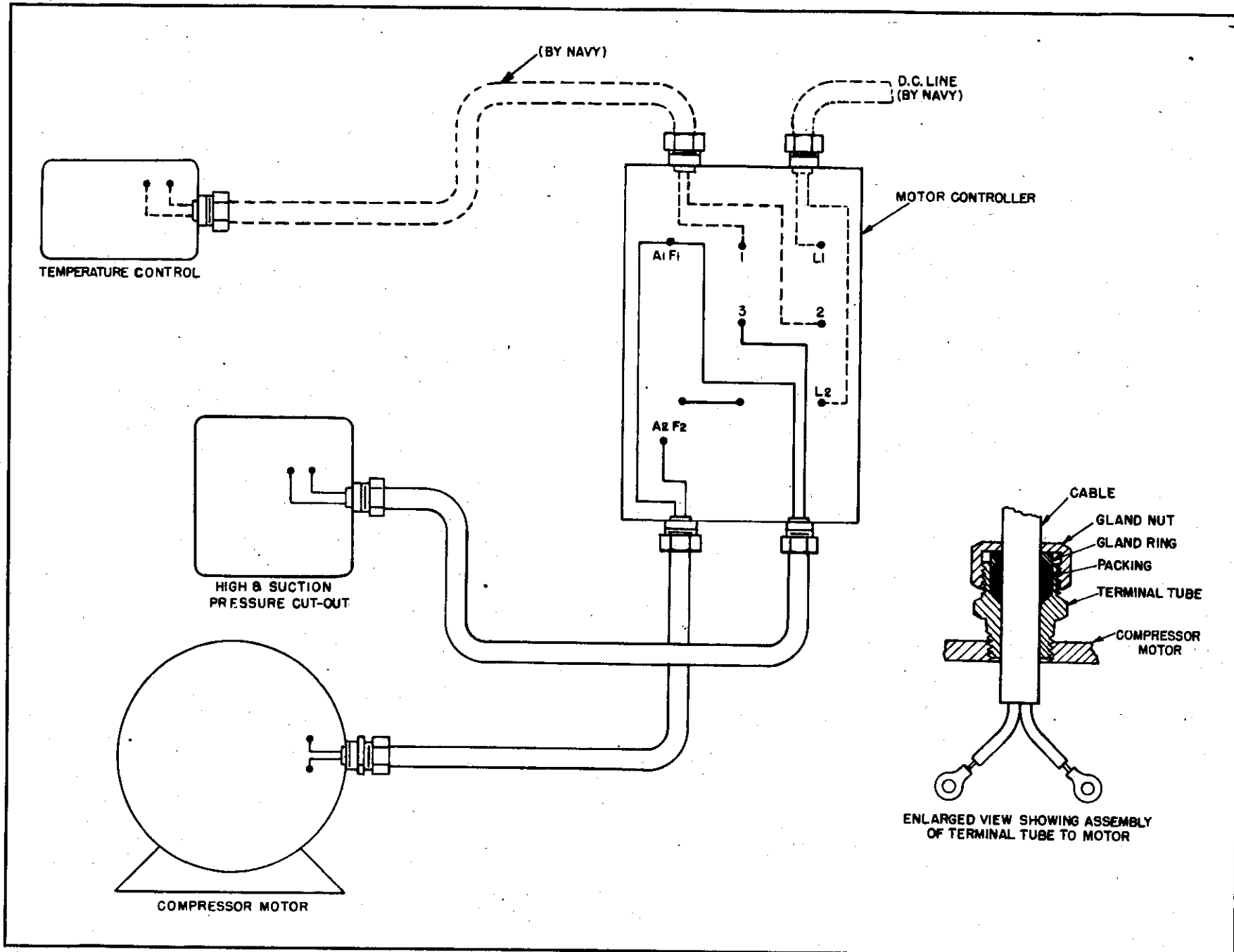
SCHEMATIC WIRING DIAGRAM - SIZE 30, REACH-IN REFRIGERATOR

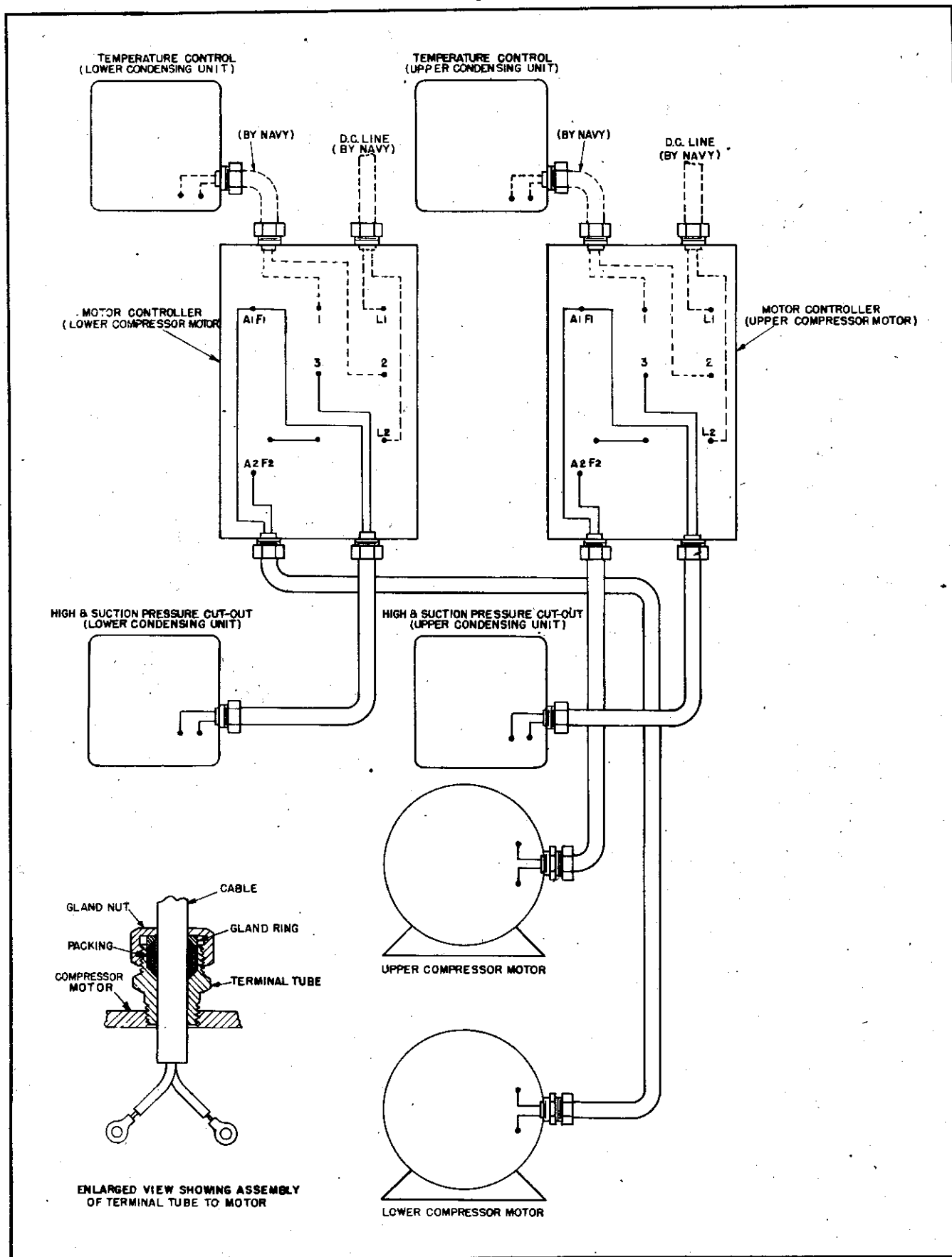
(G-E Dwg. W-8119853)

SCHEMATIC WIRING DIAGRAM - SIZE 6, FROZEN FOOD CABINET HIGH SIDE ASSEMBLY

(G-E DWG. W-8119697)

FIG. 31



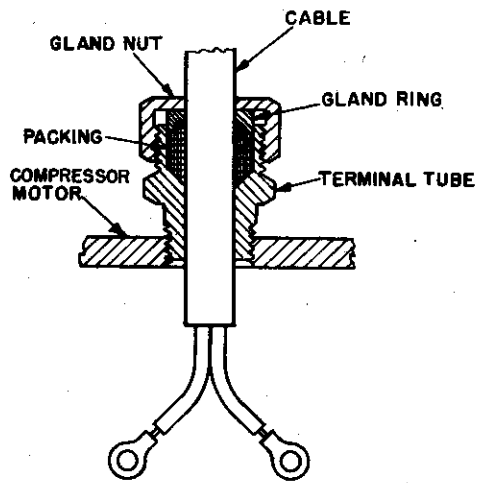


670-3P(D-C)

SCHEMATIC WIRING DIAGRAM - SIZE 10, FROZEN FOOD CABINET HIGH SIDE ASSEMBLY

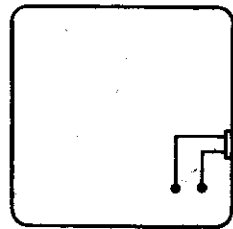
(G-E Dwg. W-8119695)

TO OPERATE THIS UNIT WITHOUT THE
TEMPERATURE CONTROL CONNECT
TERMINALS 1 & 2 IN MOTOR CONTROLLER
WITH JUMPER

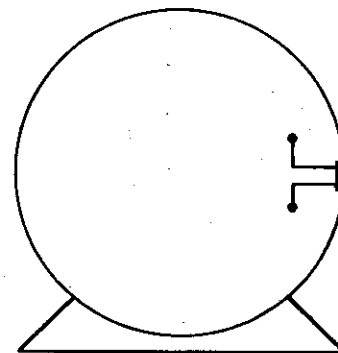
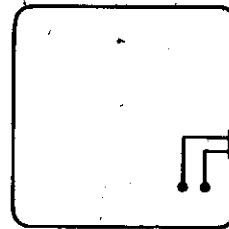


ENLARGED VIEW SHOWING ASSEMBLY
OF TERMINAL TUBE TO MOTOR

HIGH PRESSURE CUT-OUT



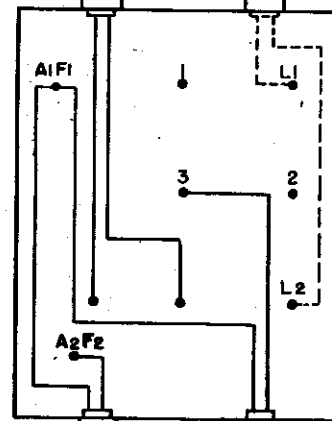
LOW PRESSURE CUT-OUT



COMPRESSOR MOTOR

D.C. LINE
(BY NAVY)

MOTOR
CONTROLLER

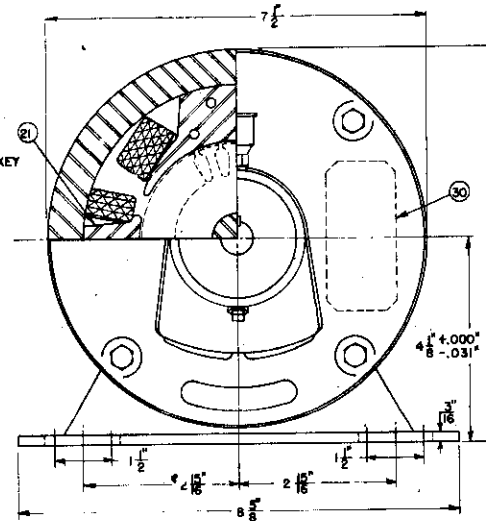
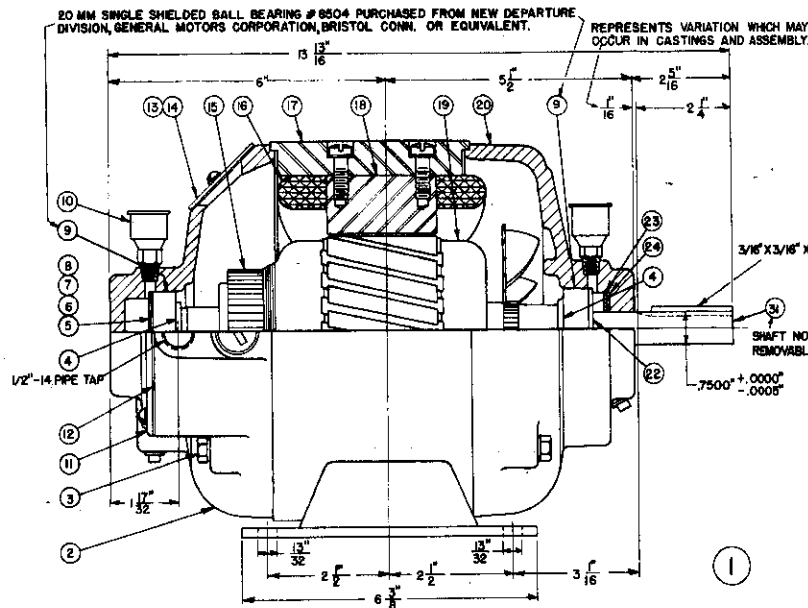


SCHEMATIC WIRING DIAGRAM - REFRIGERATION HIGH SIDE ASSEMBLY

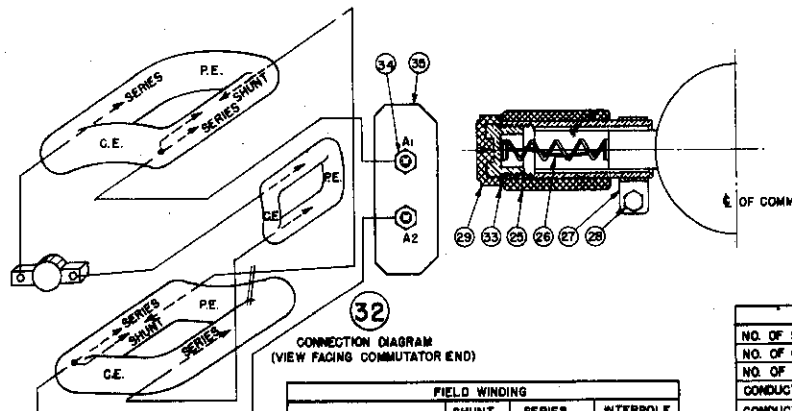
(G-E Dwg. W-8119687)

OUTLINE DRAWING OF COMPRESSOR MOTOR

(From G-E Dwg. W-8118640)



PIECE NO.	NAME OF PIECE
1	ASSEMBLY
2	END SHIELD (C.E.)
3	CLAMP BOLT
4	PULL WASHER
5	WASHER (SHIM)
6	WASHER (SHIM)
7	WASHER (SHIM)
8	WASHER (SPRING)
9	BALL BEARING
10	GREASE CUP & RELIEF FITTING
11	TERMINAL BOX COVER
12	TERMINAL BOX GASKET
13	COVER
14	GASKET (COVER)
15	COMMUTATOR ASSEMBLY
16	FIELD COILS COMPLETE
17	STATOR YOKE
18	FIELD POLE
19	ROTOR COMPLETE
20	END SHIELD (P.E.)
21	INTERPOLE
22	WASHER (SHIM)
23	WASHER (STEEL)
24	WASHER (FELT)
25	BRUSH HOLDER & INSULATION
26	BRUSH ASSEMBLY
27	CLIP
28	SCREW
29	INSULATED SCREW CAP
30	NAMEPLATE
31	SHAFT
32	CONNECTION DIAGRAM
33	WASHER
34	SCREW (SPECIAL HEAD)
35	TERMINAL BOARD



FIELD WINDING			
	SHUNT	SERIES	INTERPOLE
CONDUCTOR DIA.	.018"	.054"	.0453"
CONDUCTOR INS.	ENAMEL	HEAVY ENAMEL GLASS VARN.	HEAVY ENAMEL GLASS VARN.
TURNS PER COIL	3800	17	165
RESISTANCE (OHMS)	500 ± 50	.16 ± .018	.56 ± .056
WEIGHT OF COPPER (LBS)	3.7	4	.72

TREATMENT OF FIELD COILS

- 1 DIP MOMENTARILY IN VARNISH. (SEE NOTE BELOW).
- 2 DRAIN 30 MINUTES.
- 3 BAKE 3 HOURS AT 135° C
- 4 DIP MOMENTARILY IN VARNISH. (SEE NOTE BELOW).
- 5 DRAIN 30 MINUTES.
- 6 BAKE 4 HOURS AT 135° C.

NOTE: #1693 VARNISH THIN TO .875 SR GR. AT 21° C
NAVY SPEC. 52V13 GR. BB.

ARMATURE WINDING DATA	
NO. OF SLOTS	24
NO. OF COMM. SEGMENTS	72
NO. OF SINGLE COILS	72
CONDUCTOR COPPER	.0285"
CONDUCTOR INSULATION	HEAVY ENAMEL GLASS VARN.
TURNS IN SERIES PER COIL	8-8-9
TOTAL WT. OF COPPER (LBS)	1.9

TREATMENT OF WOUND ARMATURE

- 1 PREHEAT 2 HOURS AT 135° C.
- 2 DIP IN VARNISH FOR 30 MINUTES. (SEE NOTE BELOW).
- 3 DRAIN 30 MINUTES COMMUTATOR END UP.
- 4 BAKE 3 HOURS AT 135° C HORIZONTAL POSITION WITH HEAVY SIDE UP.
- 5 DIP IN VARNISH 30 SECONDS. (SEE NOTE BELOW).
- 6 DRAIN 30 MINUTES.
- 7 BAKE 6 TO 10 HOURS AT 135° C IN WELL VENTILATED OVEN WITH HEAVY SIDE UP.

NOTE: HARVEL #612C VARNISH (THIN TO .865 SR GR. AT 21° C. NAVY APPROVAL BU OF SHIPS LETTER S-62-111)-(355) DATED DEC. 30 1941.

GUARANTEED PERFORMANCE	LOAD	EFFICIENCY	AMPERES
	4	70%	4.2 (NAMEPLATE CURRENT RATING)

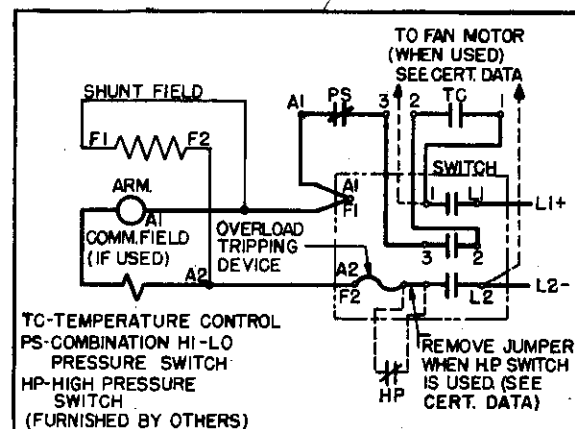
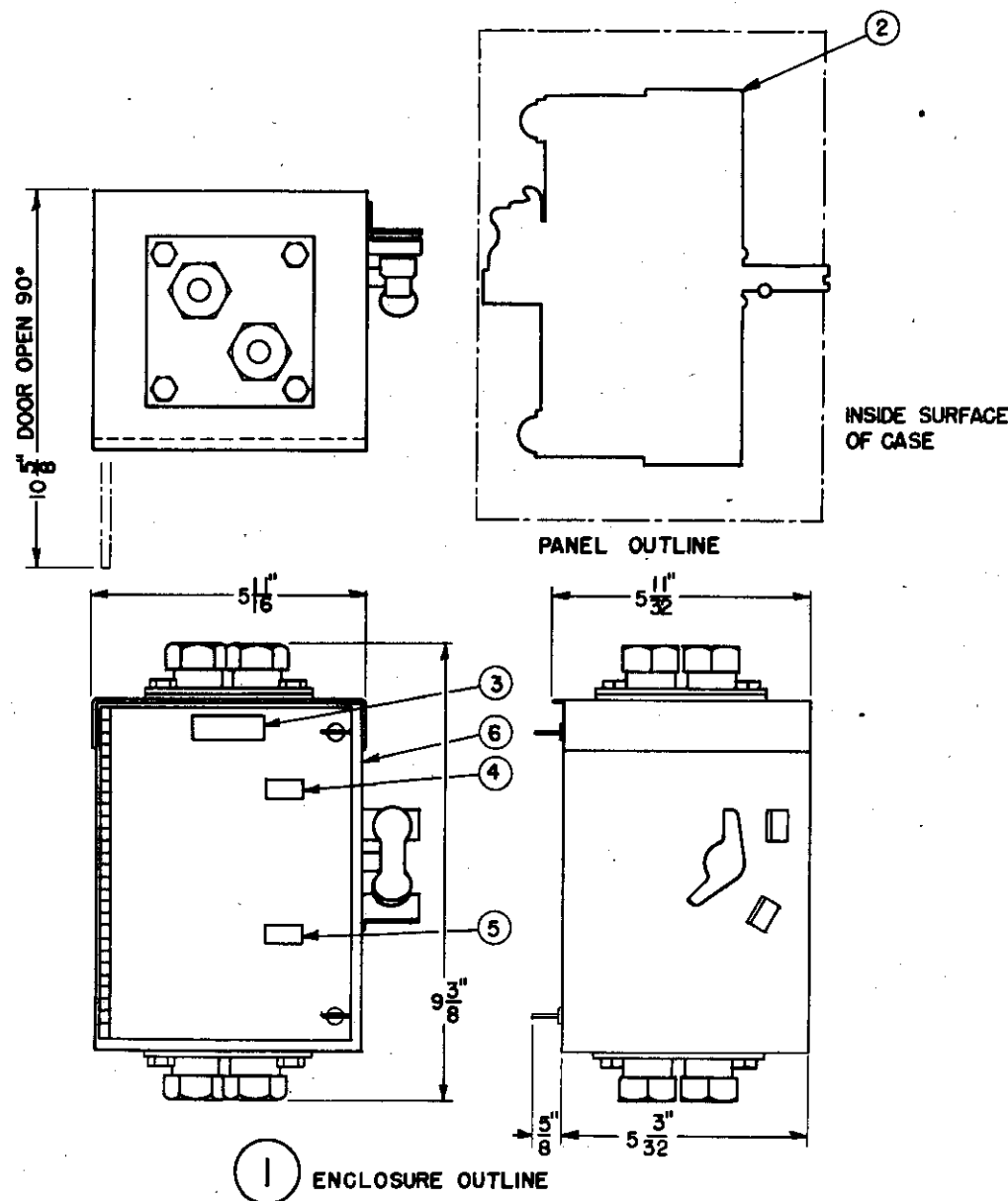
THE FULL LOAD NAMEPLATE CURRENT RATING IS THE EXPECTED AVERAGE CURRENT AND IS NOT GUARANTEED. THE MAXIMUM FULL LOAD CURRENT IS GUARANTEED TO BE NO MORE THAN 4.6 AMPERES.

DIRECT CURRENT MOTORS	
MFR'S TYPE & CLASS	B0668B1Z00
FRAME SIZE	65
DUTY	CONTINUOUS
H.P.	1/2
VOLTS	115
AMPS	4.2
CLASS OF INSULATION	A
WINDING TYPE	COMPOUND
R.P.M.	1725
SPEED CLASS	CONSTANT
ENCLOSURE	OPEN
CYCLES	PHASE
MOUNTING	HORIZONTAL
NAVY SERVICE	C
PERMISSIBLE AMBIENT TEMPERATURE	102° C
COOLING	NATURAL
TYPE OF ROTOR	WOUND

OUTLINE DRAWING OF MOTOR CONTROLLER

(FROM G-E DWG. 11K2713-2)

FIG. 35

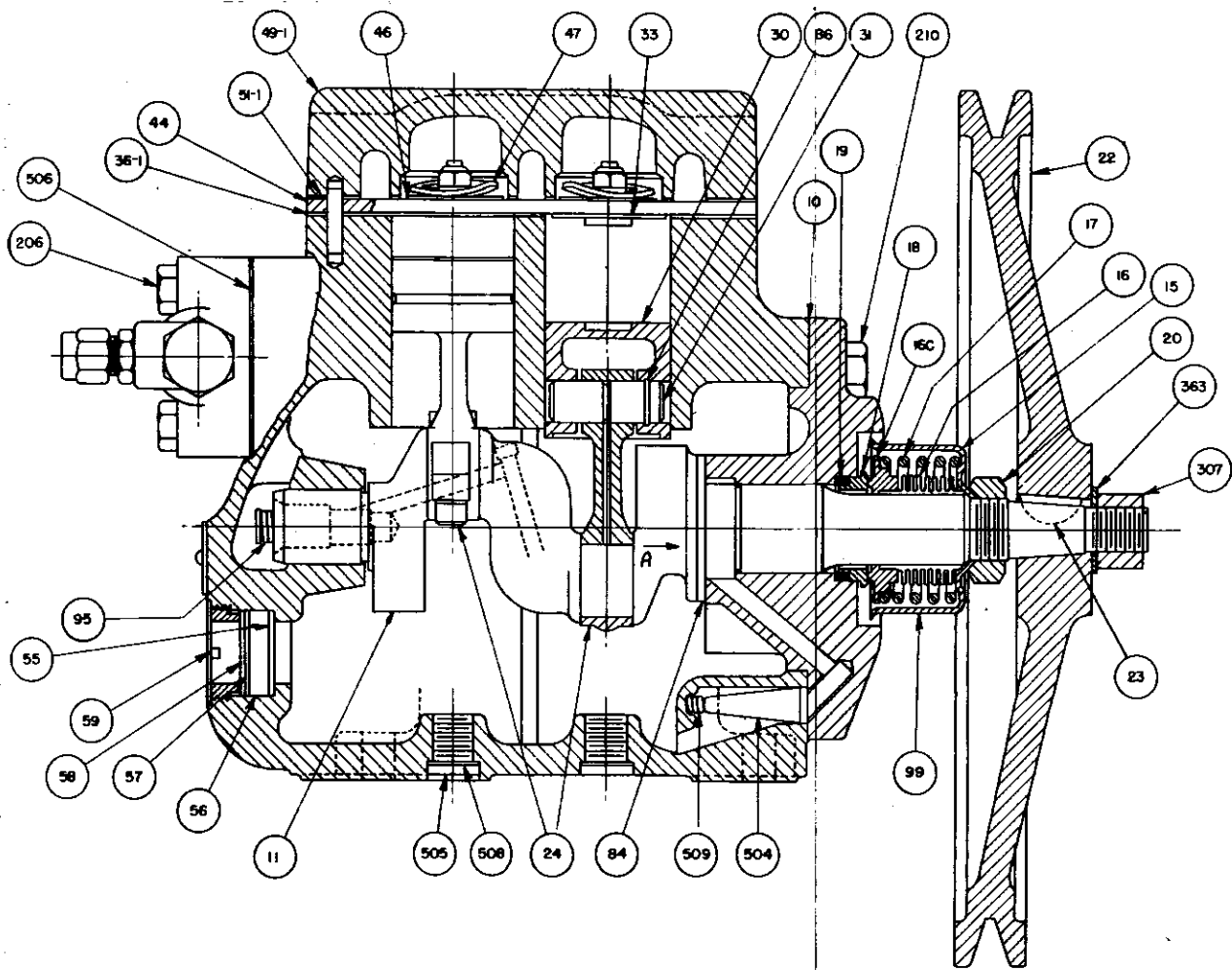
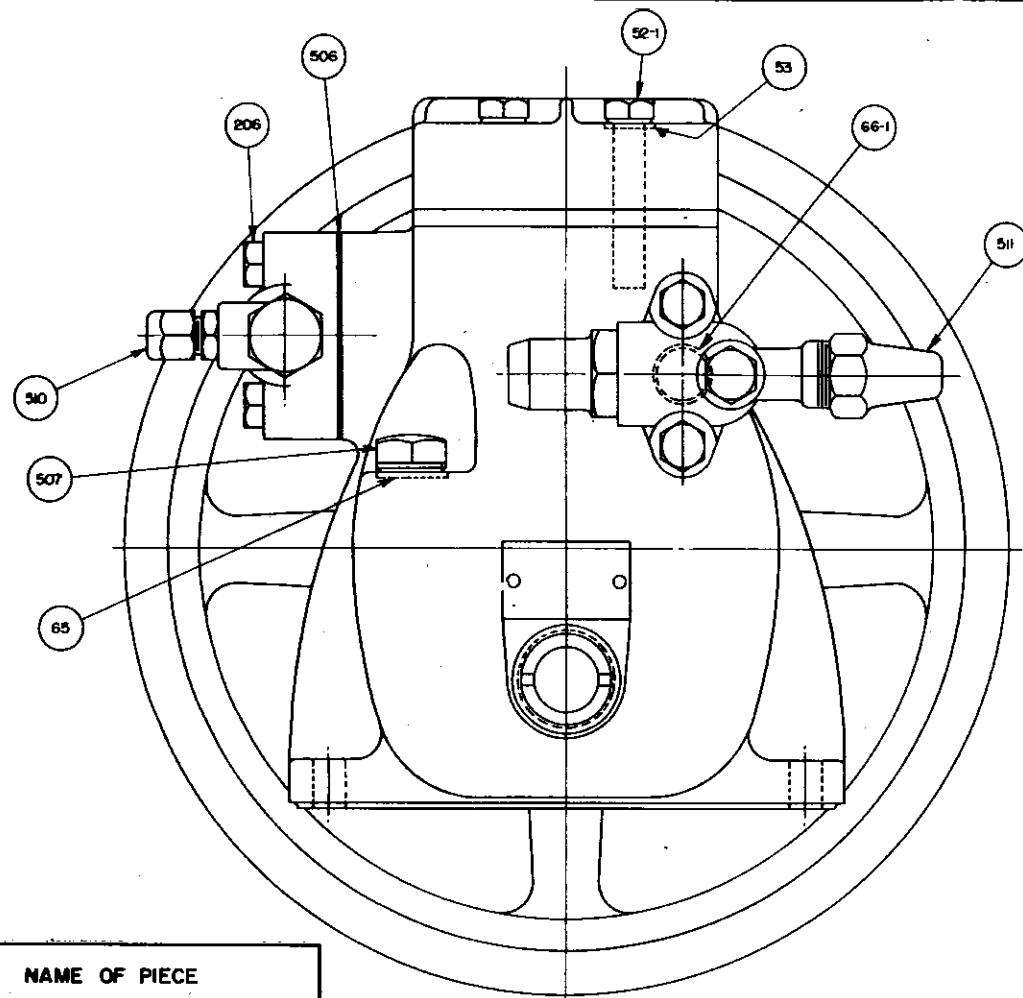


WIRING DIAGRAM

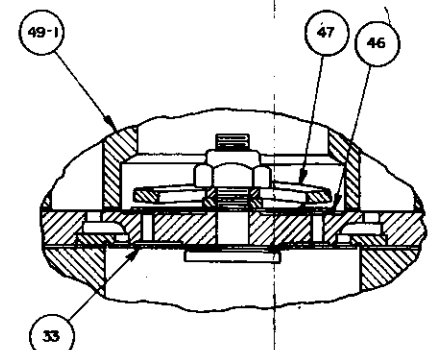
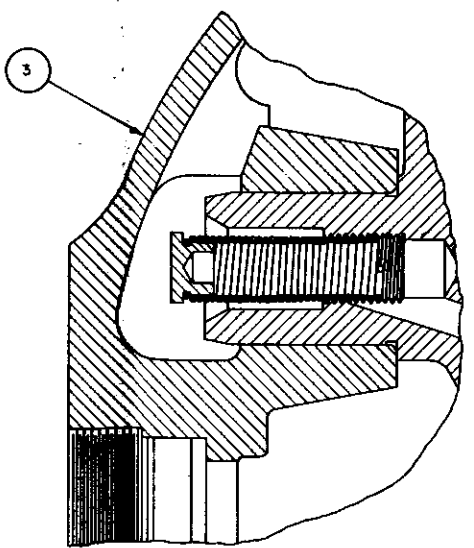
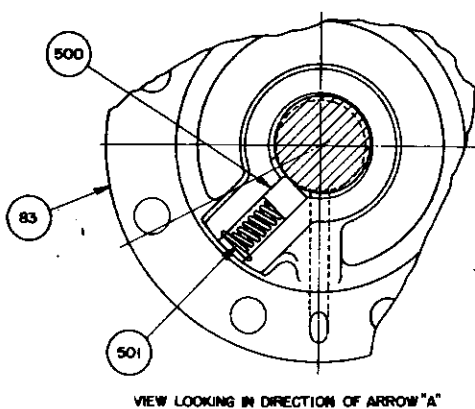
GENERAL ELECTRIC
DATE-MAY 2, 1945 SCHENECTADY WORKS 11K2713-2
DESCRIPTION OF OPERATION

PRESSING THE "START-EMER. RUN" LEVER WILL CLOSE THE SWITCH AND START THE MOTOR PROVIDING THE CONTACTS OF THE TEMPERATURE CONTROL "TC" AND PRESSURE SWITCH "PS" ARE CLOSED. THE MOTOR WILL OPERATE UNTIL STOPPED BY (1) OPERATION OF THE OVERLOAD TRIPPING DEVICE, (2) OPENING OF CONTACTS "PS", (3) OPENING OF CONTACTS "TC", OR, (4) BY PRESSING THE "STOP" LEVER. WHEN STOPPED BY OPERATION OF THE OVERLOAD TRIPPING DEVICE OR BY PRESSING THE "STOP" LEVER THE MOTOR WILL NOT RESTART UNTIL THE "START-EMER. RUN" LEVER IS AGAIN PRESSED. TO OBTAIN EMERGENCY OPERATION, THE "START-EMER. RUN" LEVER MUST BE HELD IN THE "START" POSITION.

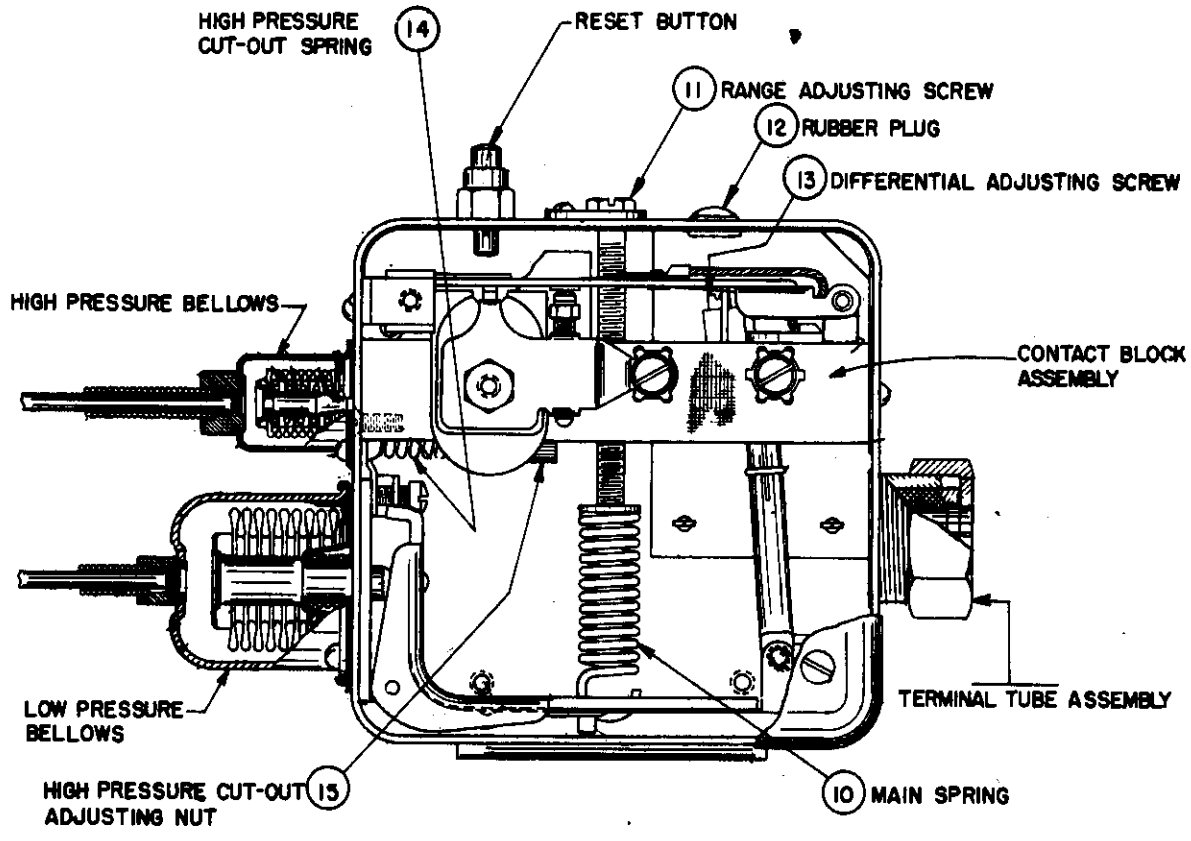
GENERAL ELECTRIC



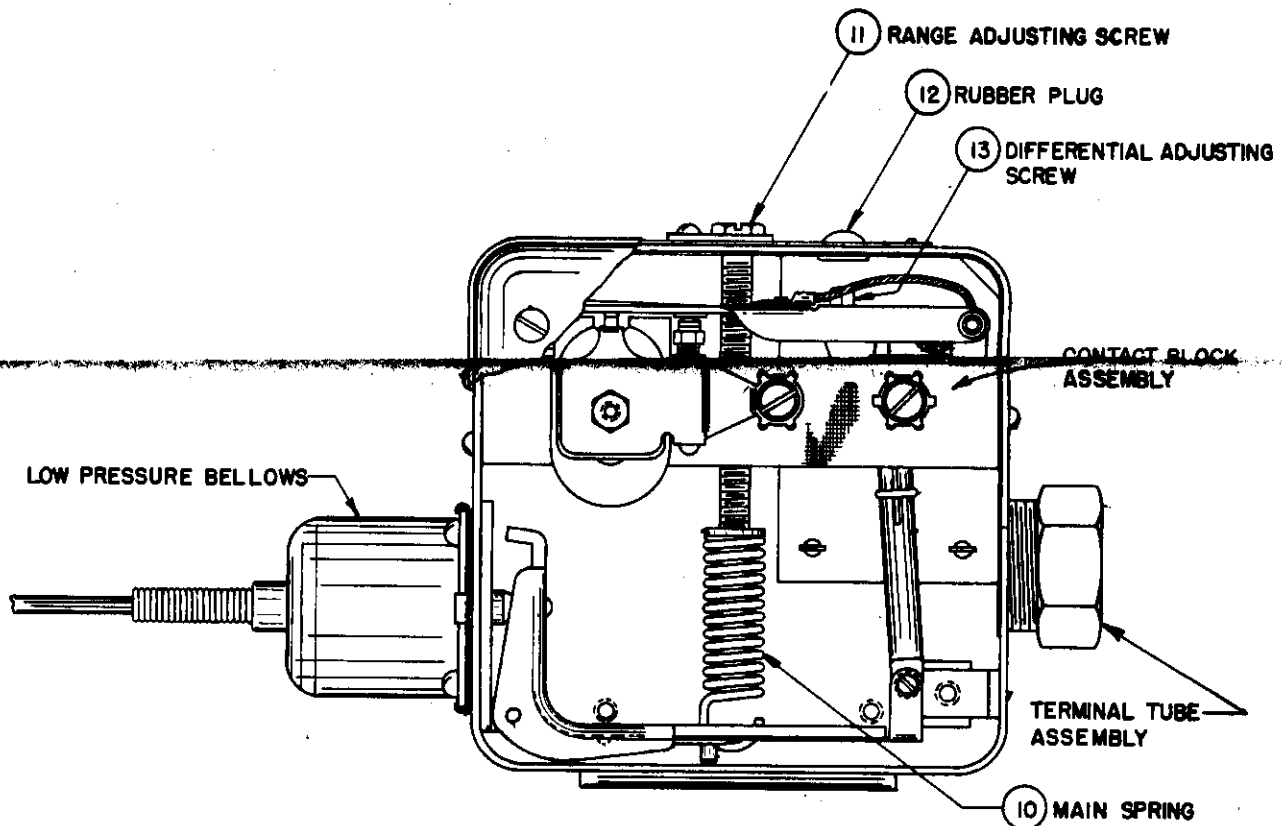
PC. NO.	NAME OF PIECE
3	CRANKCASE ASSEMBLY
10	GASKET - FRONT BEARING HEAD
11	CRANKSHAFT ASSEMBLY
15	SHAFT SEAL ASSEMBLY
16	BELLOWS ASSEMBLY
17	SPRING
18	REMOVABLE SHAFT SEAL SHOULDER
19	SEAL WASHER FOR SHOULDER
20	SHAFT SEAL CLAMPING NUT
22	FLYWHEEL
23	FLYWHEEL KEY
24	CONNECTING ROD ASSEMBLY
30	PISTON
31	PISTON PIN
33	SUCTION VALVE DISC
36-1	GASKET-CRANKCASE TO VALVE PLATE
46	SUCTION & DISCHARGE VALVE PLATE ASSEMBLY
47	DISCHARGE VALVE DISC
49-1	DISCHARGE VALVE RETAINER
51-1	CYLINDER HEAD
52-1	GASKET-VALVE PLATE TO CYLINDER HEAD
53	CYLINDER HEAD SCREW
55	OIL SIGHT GLASS GASKET
56	OIL SIGHT GLASS
57	RETAINING WASHER GASKET
58	RETAINING WASHER
59	OIL SIGHT GLASS RETAINER
65	OIL FILLER PLUG GASKET
66-1	SUCTION STRAINER ASSEMBLY
83	FRONT BEARING HEAD
84	CRANKSHAFT THRUST WASHER
86	PISTON PIN SNAP RING
90	SHAFT SEAL PROTECTOR
206	SUCTION & DISCHARGE VALVE SCREW
210	FRONT BEARING HEAD SCREW
307	FLYWHEEL NUT
363	FLYWHEEL LOCKWASHER
500	OIL PUMP VANE
501	OIL PUMP VANE SPRING
504	OIL FILTER
505	ASSEMBLY PLUG
506	SUCTION & DISCHARGE VALVE GASKET
507	OIL FILLER PLUG
508	ASSEMBLY PLUG GASKET
509	OIL FILTER SPRING
510	1/2" COMP. DISCHARGE SHUT-OFF VALVE
511	5/8" COMP. SUCTION SHUT-OFF VALVE



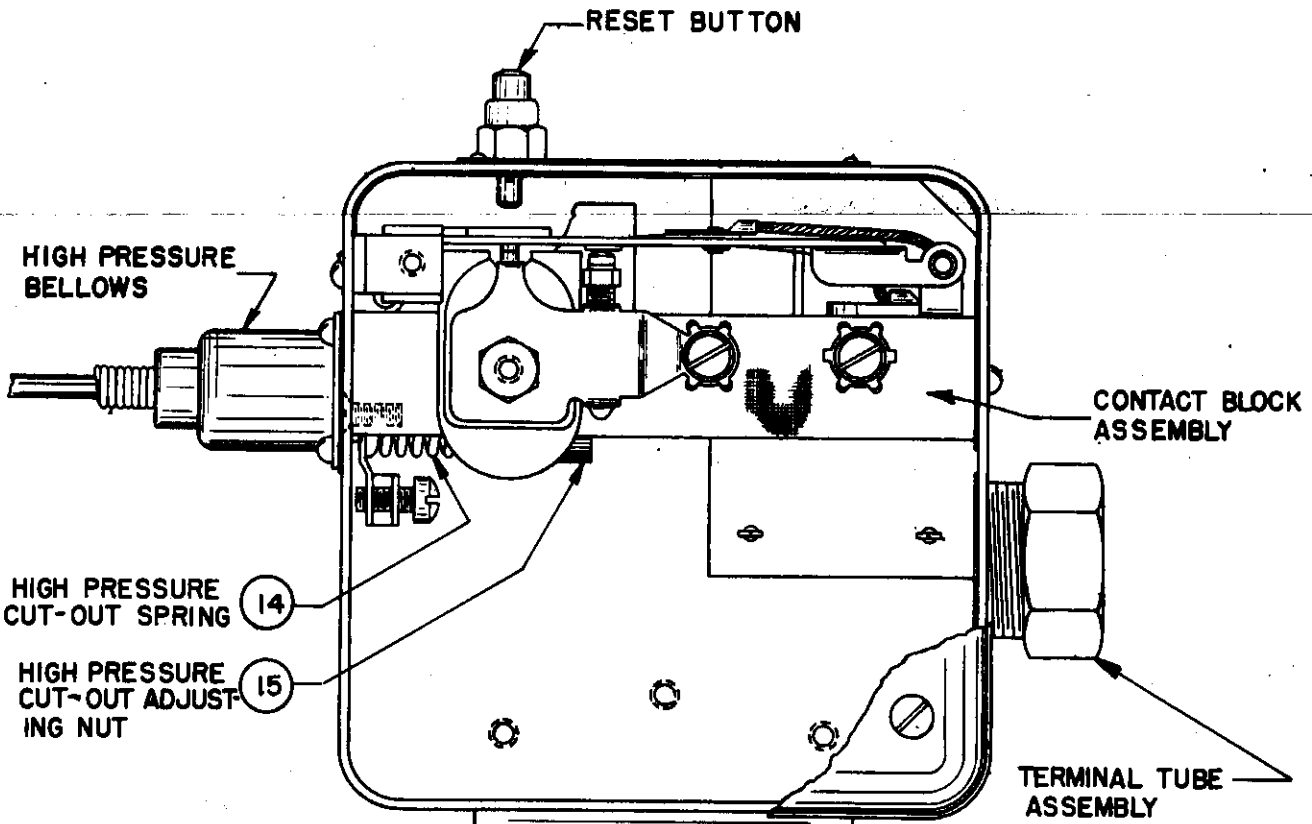
OUTLINE DRAWING OF COMPRESSOR ASSEMBLY
(G-E Dwg. W-8119629)



Combination High and Low Pressure Cut-Out Switch



Low Pressure Cut-Out Switch



High Pressure Cut-Out Switch

HIGH PRESSURE AND LOW PRESSURE CUT-OUT SWITCHES

(From G-E Dwg. W-8119661)

TEMPERATURE CONTROL WITH EXTERNAL ADJUSTMENT

(FROM G-E DWG. W-8119803)

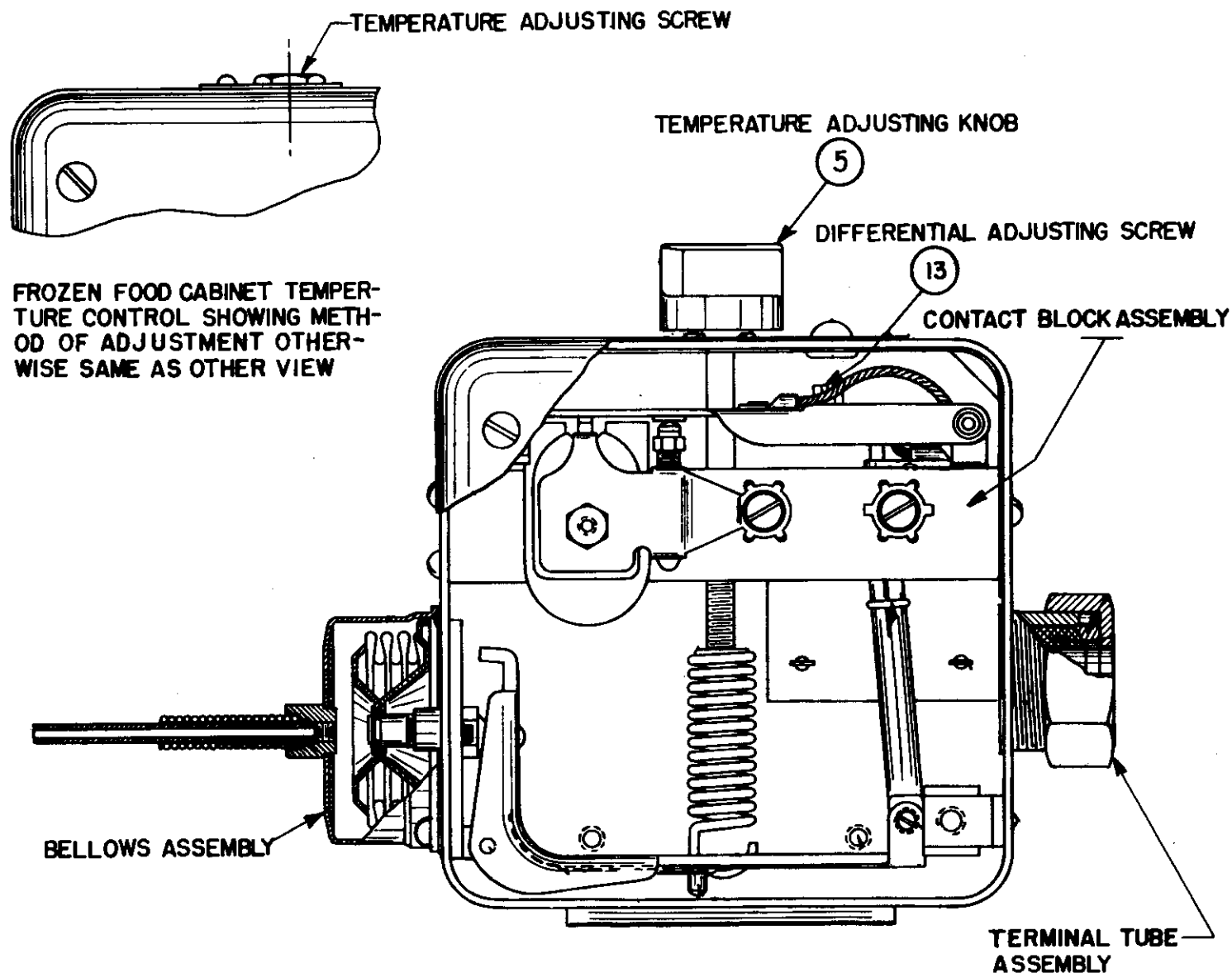
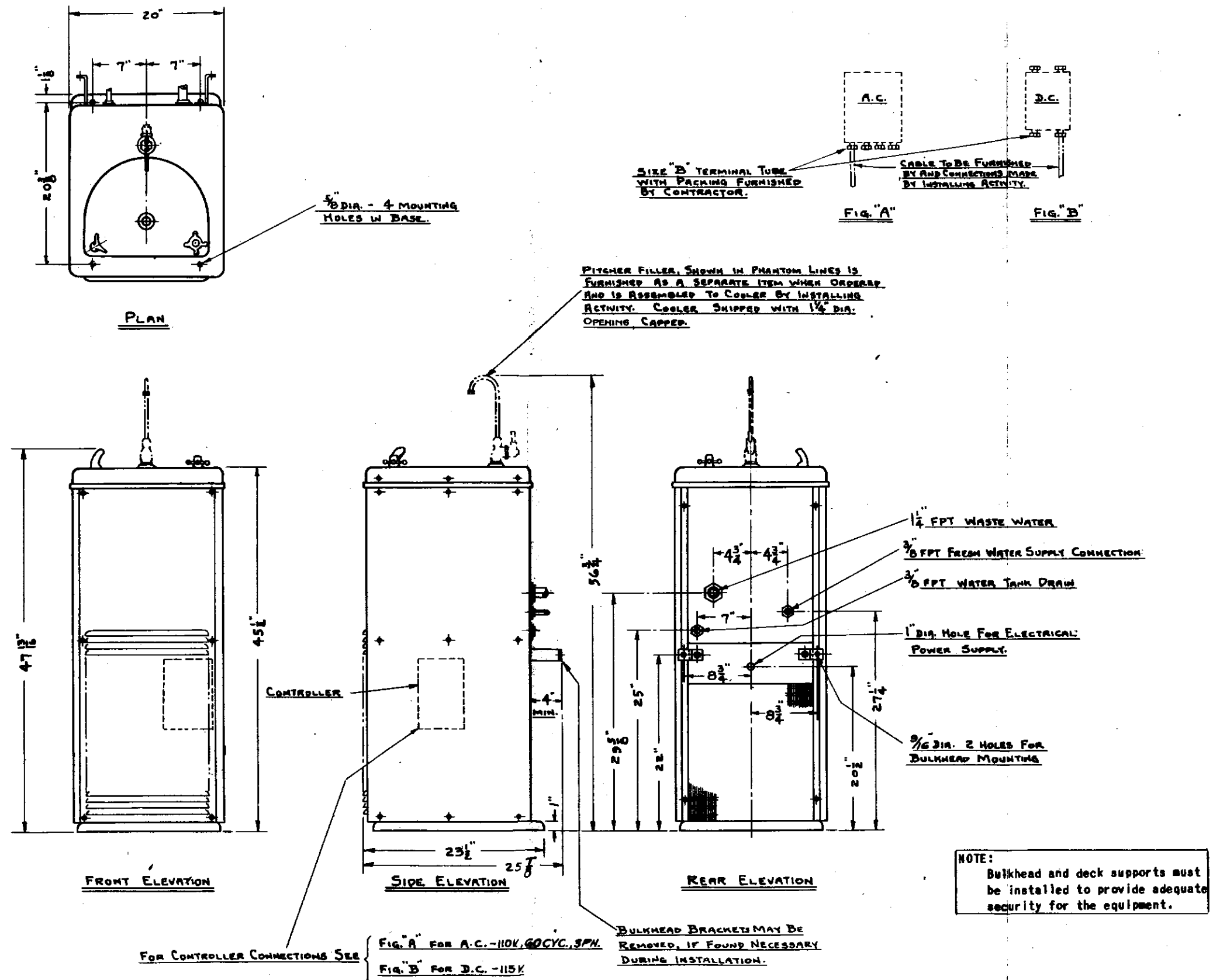
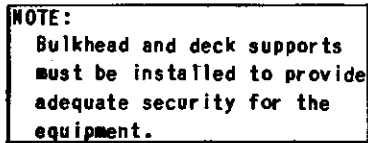


FIG. 38



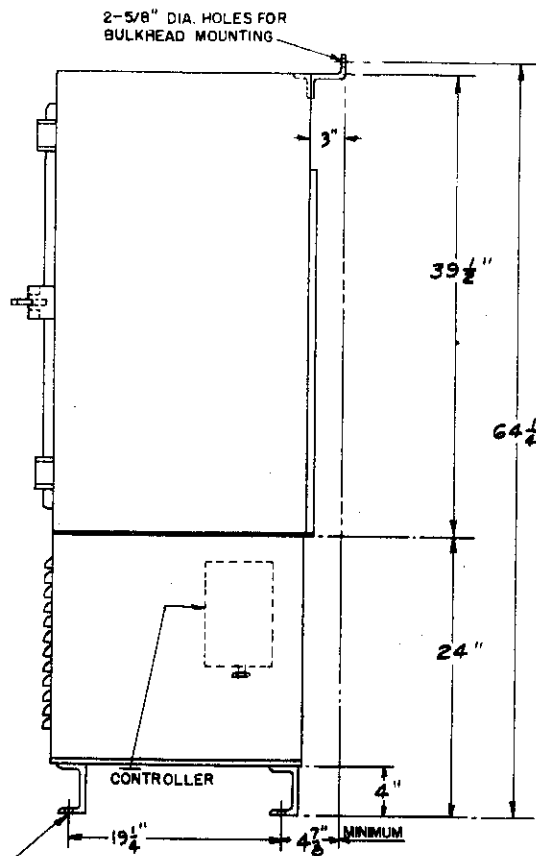
INSTALLATION PLAN, SIZE 10 DRINKING WATER COOLER

(G-E Dwg. W-8119670)

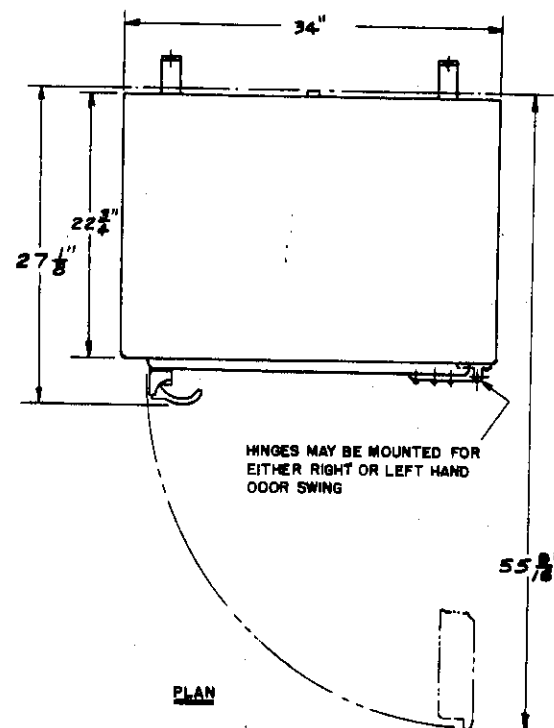


(6-E Dwg. W-8119671)

FRONT ELEVATION



SIDE ELEVATION



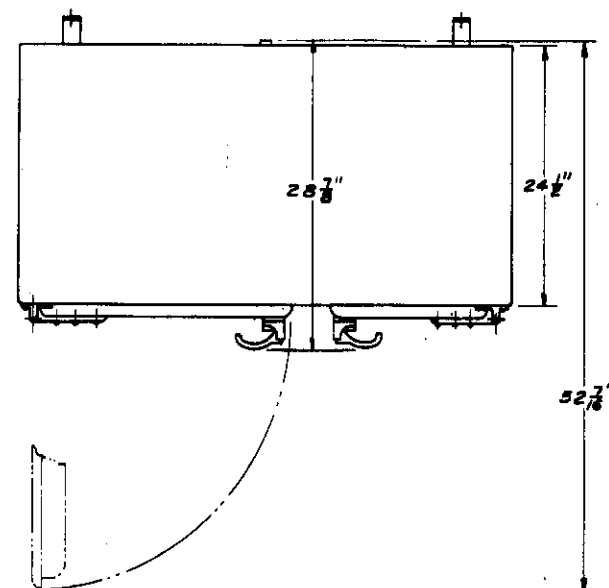
HINGES MAY BE MOUNTED FOR
EITHER RIGHT OR LEFT HAND
DOOR SWING

PLAN

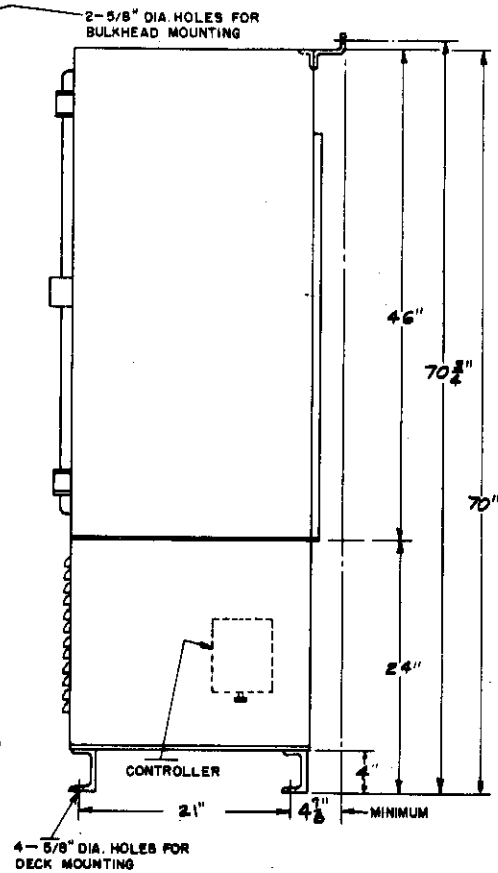
NOTE:

BULKHEAD AND DECK SUPPORTS
MUST BE INSTALLED TO PROVIDE
ADEQUATE SECURITY FOR THE
EQUIPMENT.

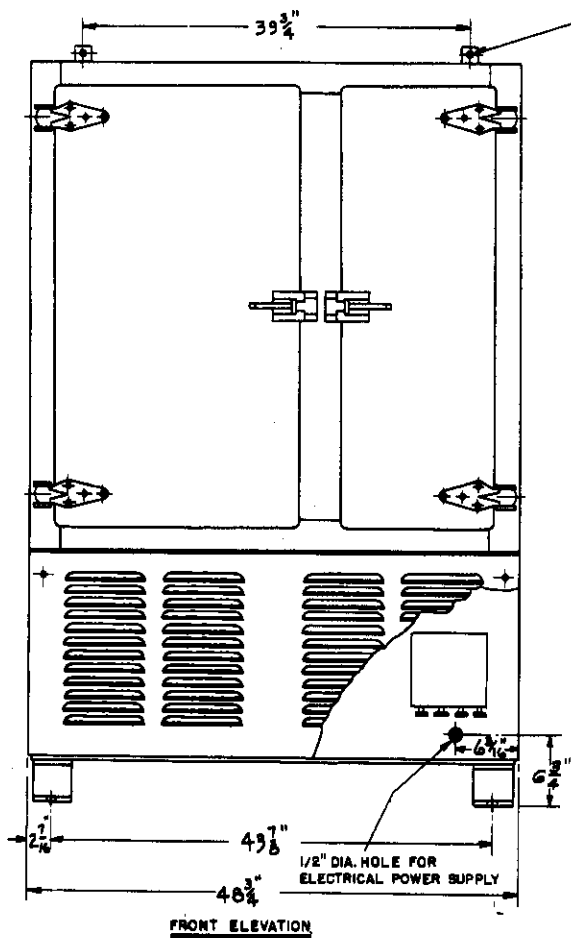
NOTE:
BULKHEAD AND DECK SUPPORTS
MUST BE INSTALLED TO PROVIDE
ADEQUATE SECURITY FOR THE
EQUIPMENT.



PLAN



SIDE ELEVATION



FRONT ELEVATION

FIG. 42

INSTALLATION PLAN, SIZES 16 AND 16a REACH-IN REFRIGERATOR

(G-E DWG. W-8119673)