

SPECIFICATION CHANGE NO.

MILITARY SEA TRANSPORTATION SERVICE, PACIFIC
N.S.C.

DATE OF ORIGIN

15

OAKLAND, CALIFORNIA 94625

9/10/69

SHIP

USNS POPE (T-AP 110)

CONTRACTOR

TRIPLE "A"

SPECIFICATION NO.

SPECIFIC ITEM NO.

ADDENDUM NO.

70-11

301

3

ITEM NO.

ANNUAL INSPECTION OF BOILERS (BOILER MOUNTINGS & NISE VALVES): (LNP)

DESCRIPTION OF WORK

RECEIVED

Renew the following valves as required by U.S.C.G.

OCT 1 1969

#1 Boiler

(A) Compound valve 3/4-inch globe (ship furnished) *USNS POPE T-AP110*
 (B) Actuating line valve 1/2-inch angle (ship furnished)
 (C) Steam Drum Vent Valve 1/2-inch globe (ship furnished)
 (D) Water side of Eye Hye 3/4-inch globe (yard ")
 (E) Side water wall drum 3/4-inch globe (ship furnished)

#2 Boiler

(A) Compound Valve 3/4-inch globe (ship furnished)
 (B) Side water wall drain 3/4-inch globe (ship furnished)
 (C) Lower superheater drain 3/4-inch globe (yard furnished)

#3 Boiler

(A) Compound Valve 3/4-inch globe (ship furnished)
 (B) Guage Valve Nasm Nealin Board 1/2-inch globe (ship furnished)
 (C) Upper Vabe on water regulator 1/2-inch angle (ship furnished)

Contractor to machine and drill three (3) ships furnished, 3/4-inch globe valves a total of 24 holes.

Contractor to furnish the following to make valve replacements:

(A) Ten (10) 3/4-inch 600 P.S.I. flanges welded
 (B) five (5) 1/2-inch 600 P.S.I. " "
 (C) Thirteen (13) 3/4-inch flex gaskets
 (D) Seven (7) 1/2-inch flex gaskets
 (E) One (1) 3/4-inch coupling (pipe) welded
 (F) one (1) 3/4-inch 600 P.S.I. blank flange
 (G) One (1) 3/4-feet X 4-inch X.H. nipple welded
 (H) One (1) section of pipe 2 feet X 3/4-inch X.H. pipe welded
 (I) Fifty-two (52) 5/8-inch X 3-1/2-inch H.T. studs
 (J) Twenty-eight (28) 1/2-inch X 3-1/4-inbh H.T. studs
 (K) one hundred four (104) 5/8-inch H.T. nuts
 (L) Fifty-six (56) 1/2-inch H.T. nuts

lw

12ND MSTSPAC FORM 4330/12 (REV. 12-68)

POPE