

SPECIFICATION CHANGE NO. 15		MILITARY SEA TRANSPORTATION SERVICE, PACIFIC N.S.C. OAKLAND, CALIFORNIA 94625		DATE OF ORIGIN 9/10/69
SHIP USNS POPE (T-AP 110)		CONTRACTOR TRIPLE "A"		
SPECIFICATION NO. 70-11	SPECIFIC ITEM NO. 301	ADDENDUM NO. 3		
ITEM NO. ANNUAL INSPECTION OF BOILERS (BOILER MOUNTINGS & NISE VALVES): (LNP)				
DESCRIPTION OF WORK				

RECEIVED

Renew the following valves as required by U.S.C.G.

OCT 1 1969

#1 Boiler

- (A) Compound valve 3/4-inch globe (ship furnished)
- (B) Actuating line valve 1/2-inch angle (ship furnished)
- (C) Steam Drum Vent Valve 1/2-inch globe (ship furnished)
- (D) Water side of Eye Hye 3/4-inch globe (yard " ")
- (E) Side water wall drum 3/4-inch globe (ship furnished)

USNS POPE T-AP110

#2 Boiler

- (A) Compound Valve 3/4-inch globe (ship furnished)
- (B) Side water wall drain 3/4-inch globe (ship furnished)
- (C) Lower superheater drain 3/4-inch globe (yard furnished)

#3 Boiler

- (A) Compound Valve 3/4-inch globe (ship furnished)
- (B) Guage Valve Nasm Nealin Board 1/2-inch globe (ship furnished)
- (C) Upper Vabe on water regulator 1/2-inch angle (ship furnished)

Contractor to machine and drill three (3) ships furnished, 3/4-inch globe valves a total of 24 holes.

Contractor to furnish the following to make valve replacements:

- (A) Ten (10) 3/4-inch 600 P.S.I. flanges welded
- (B) five (5) 1/2-inch 600 P.S.I. " "
- (C) Thirteen (13) 3/4-inch flex gaskets
- (D) Seven (7) 1/2-inch flex gaskets
- (E) One (1) 3/4-inch coupling (pipe) welded
- (F) one (1) 3/4-inch 600 P.S.I. blank flange
- (G) One (1) 3/4-foot X 4-inch X.H. nipple welded
- (H) One (1) section of pipe 2 feet X 3/4-inch X.H. pipe welded
- (I) Fifty-two (52) 5/8-inch X 3-1/2-inch H.T. studs
- (J) Twenty-eight (28) 1/2-inch X 3-1/2-inch H.T. studs
- (K) one hundred four (104) 5/8-inch H.T. nuts
- (L) Fifty-six (56) 1/2-inch H.T. nuts