

AMERICAN BUREAU OF SHIPPING

Date June 29, 1953

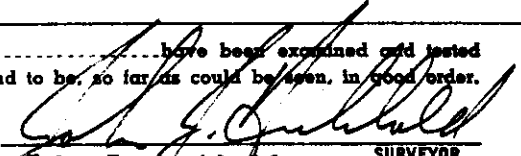
REPORT NO. 53-SF209-549	REPORT ON CASTINGS OR FORGINGS						PORT OF San Francisco	
VESSEL U.S.N.S. GENERAL JOHN POPE	INTENDED FOR SHIPBUILDER						SHIPYARD HULL NO.	
STAMPED A. B.  No.	ENGINE BUILDER						WORKS ENGINE NO.	
ACCEPTED (DATE) 6-29-53	U.S.A. Dept. of Navy PURCHASER Military Sea Transportation Service, Pacific						PURCHASER'S ORDER NO. 102-7-V MX-988	
SHIPPED (DATE)	MANUFACTURER Bethlehem Pacific Coast Steel Corporation Shipbuilding Division						MANUFACTURER'S NO. C-1157	
	INVOICE NO.	PROCESS OF MANUFACTURE Open Hearth Forged Steel				ANNEALED Yes	WEIGHT 500 lbs. (bolts) 700 lbs. (coupling)	
DESCRIPTION	PIECE NUMBER	HEAT NUMBER	Test Piece Area	Yield Point P.S.I.	Tensile Strength P.S.I.	% Elong. in 2"	% Reduction in Area	BEND
10 Coupling Bolts	C-1157	28018	.200	37,500	67,750	34.5	53.5	180° satisfac-
1 Tapered Coupling	C-1157	28018	.200	35,000	67,500	35	54.5	tory " "
	Chemical analysis:							
	Carb. .27	Mang. .69	Phos. .013	Sulph. .020	Si. .18	Ni. .12	Cr. .05	Moly. .02

REMARKS AND PARTICULARS OF MAGNETIC PARTICLE OR RADIOGRAPHIC INSPECTION IF CARRIED OUT

Examined as rough forgings and after machining and all found satisfactory.

1st Visit
Last Visit
No. of Visits
Fees
Expenses

The above steel forgings have been examined and tested
by me in accordance with the requirements and found to be, so far as could be seen, in good order.


John J. Archbold,

SURVEYOR