

AMERICAN BUREAU OF SHIPPING

DATE April 6, 1953

REPORT NO. 53-SF155-611	REPORT ON Main Boiler Super-heater Outlet Pipe	PORT OF San Francisco
CERTIFICATE NO. - -		SHIPYARD HULL NO.
VESSEL U.S.N.S. General John Pope	INTENDED FOR Shipped to: SHIPBUILDER Portland, Oregon	WORKS NO.
STAMPED FOR IDENTIFICATION A 611 B Hydro test 1050	ENGINE OR BOILER BUILDER	SERIAL NO.
ACCEPTED DATE 4-6-53	OWNER	OWNER'S CONTRACT NO. N2208-71841A
MATERIAL TESTED	PURCHASER	PURCHASER'S ORDER NO. Req. #6591-53
ANNEALED OR STRESS RELIEVED Stress relieved	MANUFACTURED BY Hunters Point Naval Shipyard	MANUFACTURER'S NO.
H. P. (IF ANY)	FOR (STATE STRUCTURE OR TYPE) No. 1 Boiler	WEIGHT
	PROCESS OF MANUFACTURE Arc Welded Grade 6 Pipe	INVOICE NO. (IF ANY)
	DRAWING NO. AND DATE APPROVED	W. P. (IF ANY)

This is to certify that the undersigned Surveyor to this Bureau did at the request of Military Sea Transportation Service, Pacific, 33 Berry Street, San Francisco, attend their plant at of Hunters Point Naval Shipyard, San Francisco, California, on the 6th day of April 19 53 and subsequent dates in order to examine and report on one main boiler superheater outlet pipe manufactured according to approved plans and to the Rules of this Bureau.

Details of construction: Five inch seamless carbon molybdenum alloy steel pipe 11 ft. long with seven offstickers of various sizes was properly preheated and welded by Navy qualified weld operators. All welded joints were Xrayed and found satisfactory. Upon completion pipe was stress relieved, tested, examined and found satisfactory.

Note: All material furnished by the Navy.

Hydrostatic tests: **1050 P.S.I.**



1st Visit..... Last Visit.....

Fees..... No. of Visits.....

V. E. Julianel
V. E. Julianel

Surveyor