

MILITARY SEA TRANSPORTATION SERVICE, PACIFIC
NAVAL SUPPLY CENTER
OAKLAND, CALIFORNIA 94625

SPECIFICATION NUMBER: MSTSP 70-11

6 August 1969

ADDITION NUMBER 1

To

S P E C I F I C A T I O N

For

REGULAR OVERHAUL

USNS GEN. JOHN POPE (T-AP 110)

These specifications consist of the following page:

Page: 200-3 only

ITEM 203 - VALVE RENEWAL: (PB)

Renew (complete with bonding straps) one (1) existing 8-inch IPS flanged, cast steel, monel trimmed, rising stem, 150 PSI circulating sea water supply valve, adjacent to and serving the #2 ship's service generator turbine condenser inlet-outlet water box, located forward engine room lower level, frame 110, Port Side.

Exact location to be designated by the Chief Engineer.

Prove renewal and installation tight and satisfactory under ship's normal load to the MSTS Representative.

ITEM 204 - PIPING REPAIRS: (PB)

Remove one (1) deteriorated and leaking section of $1\frac{1}{2}$ -inch IPS steel, schedule 80, shaped, bottom blow overboard piping, approximately twenty (20) feet long, serving the #3 and #4 boilers located aft engine room lower level, frame 130 Port Side, running athwartships between bulkhead an insulated steam line and two (2) lube oil day tanks.

Exact location to be designated by the Chief Engineer.

Using the removed section as a template, fabricate a new section equal to original when new utilizing the existing flange and butt weld by flanged tee.

Hydrostatically test new section at $1\frac{1}{2}$ times working pressure and prove tight.

Install new section, test under ship's normal load and prove installation tight to the MSTS Representative.