

11-3

1 AUGUST 1967

1557

USNS POPE

JO SP-712 MAIN LINE SHAFT BEARING (VR 1e)

SHOP 38 NO 2 MAIN LINE SHAFT BEARING LOCATED IN THE REFRIGERATION
FLAT 6-125-1 OVERHEATING AT FORWARD END OF BEARING LINER MOVING IN
HOUSING. BEARING DIAMETER IS INCHES. MOUNT A DIAL INDICATOR ON
SHAFT JOURNAL AND REMOVE THE LOWER HALF OF THE BEARING AND RECORD
SHAFT SAG OR LOADING.

REWORK AS NECESSARY TO CORRECT MISALIGNMENT USING THE MANDREL IN
THE SHOP CLEAN SCRAPE RELIEVE AND FIT BEARING UPON COMPLETION OF WORK
REWORK AS NECESSARY TO CORRECT MISALIGNMENT USING THE MANDREL IN
THE SHOP, CLEAN SCRAPE RELIEVE AND FIT BEARING.

REWORK AS NECESSARY TO CORRECT MISALIGNMENT USING THE MANDREL IN

SHOP, CLEAN SCRAPE RELIEVE AND FIT BEARING.

Completed

UPON COMPLETION OF WORK REINSTALL BEARING CHECKING OIL LEVEL AND