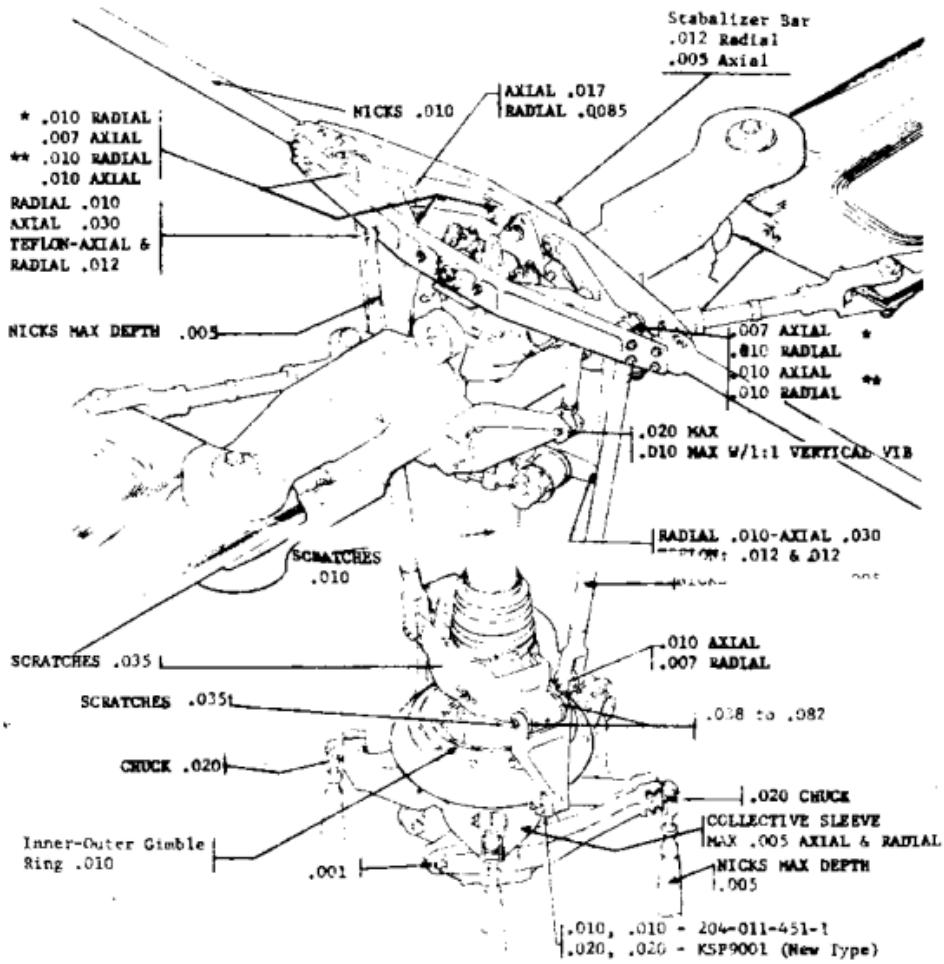


MAIN ROTOR TOLERANCES
UH-1D/H 1 March 70



* BRSR

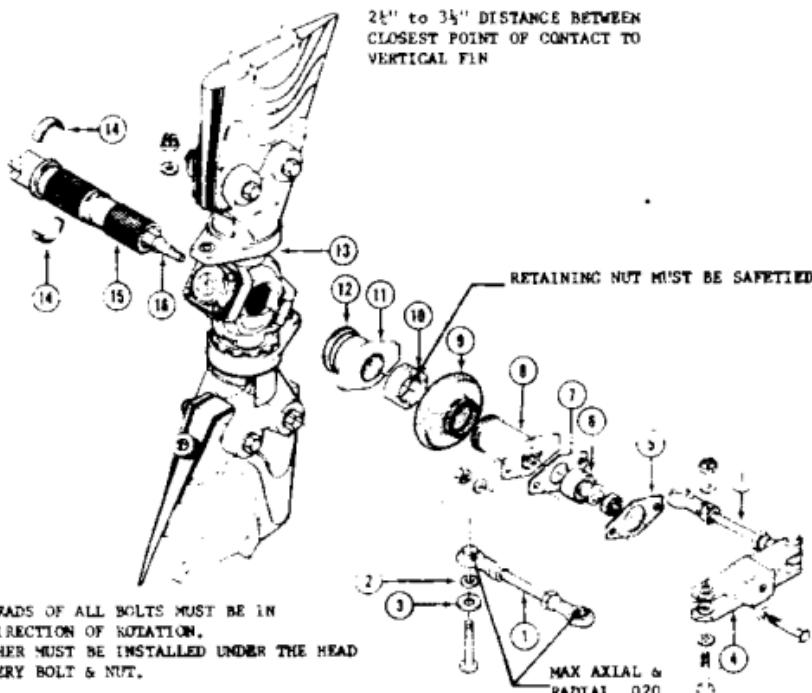
** A20201KPA
MS202011CP6A

MAX RADIAL PLAY BETWEEN MAST AND
COLLECTIVE SLEEVE DRIVE PLATE .040

NOTE: Drawing is from TM 55-1520-210-20. Tolerances are established by PAMI with approval of ACoFS Maintenance.

FOR USE AT USAAVNS ONLY

TAIL ROTOR TOLERANCES
UH-1D/H 1 March 70



1. Pitch Change Links
2. Steel Washer
3. Safety Washer
4. Crosshead
5. Shim
6. Bearing Set
7. Retainer Plate
8. Slider
9. Bolt
10. Hub Retaining Nut
11. Static Stop
12. Shim (As Required)
13. Hub and Blade Assembly
14. Split Cone Set
15. Gear Box Shaft
16. Pitch Change Rod

MAX RADIAL PLAY AT TIP
OF T/R CROSS HEAD
.020 FULL LEFT PEDAL
.018 NEUTRAL PEDAL
.035 FULL RIGHT PEDAL
MAX RADIAL PLAY W/NEW
TYPE T/R CROSS HEAD
.030 FULL LEFT PEDAL
.045 FULL RIGHT PEDAL

NOTE: Drawing is from TM 55-1520-210-20. Tolerances are established by FAM1 with approval of ACofs Maintenance.

FOR USE AT USAAVNS ONLY

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