

1 comes out in foot pounds as 1,454,700,000.

2 THE COURT: I noticed that.

3 MR. LEWIS: And that seems to me, Your Honor, it  
4 is a lot of force.

5 THE COURT: Well, thank you, Mr. Lewis.

6 That is where I got short circuited on this  
7 thing, Mr. Dubuc. When I realized that the jury was being  
8 told 1.45 times 10 to the 9th power, when the jury would  
9 understand it better if you said 1,450,000,000 foot pounds.

10 This thing is getting to be a magic show here.

11 MR. DUBUC: We are not trying to do that.

12 THE COURT: Well, somebody didn't try to do it.

13 They did it.

14 MR. DUBUC: First of all, Your Honor, I don't  
15 believe he is saying anything about constant speed. He is  
16 talking about a constant deceleration rate. That is what  
17 he is talking about.

18 THE COURT: Constant deceleration?

19 MR. DUBUC: Deceleration.

20 THE COURT: He said constant speed.

21 MR. DUBUC: Maybe we can read it back.

22 But I think what he is talking about is a constant  
23 deceleration. And we have had testimony to that effect  
24 already from several witnesses who have described, at least  
25 the people that were in the airplane, deceleration.

1           If he said "speed", that is not what he meant  
2           to say. I will ask him to correct that.

3           I am talking about deceleration.

4           He has a formula and he has done also the  
5           connectic (sic) energy computation. If you want him to  
6           amplify that, fine. I was going to save the time of doing  
7           it, but I will be glad to have him amplify it.

8           I am trying and only proffering a similiar kind  
9           of expert's testimony that is designed as my rebuttal to  
10          Mr. Timm's, who was permitted to testify about a terminal  
11          impact, as Your Honor knows, of massive magnitude of force  
12          under situations of terminal impact.

13          THE COURT: I'm not very sympathetic to the  
14          suggestion that this is a surprise because I don't see how  
15          this case could have been tried without this kind of  
16          calculation. And I assumed there would be one on both  
17          sides. It is elementary.

18          But I am concerned about the confusion that is  
19          injected by using this 9th power, which has the affect of  
20          distracting the jury from the point.

21          I am also concerned about the mixing of bricks  
22          and straw, namely, calculations and a lot of argumentation  
23          and the repetition of the argument for emphasis. That  
24          witness ought to give us the information and get off the  
25          stand.

1 MR. DUBUC: All right.

2 THE COURT: So, let's do that.

3 MR. DUBUC: If he doesn't want him to complete  
4 the calculation, I can just leave it.

5 THE COURT: Let's complete the calculation.

6 MR. DUBUC: Complete the calculation. Okay.

7 Then I would like to ask him kinetic energy and  
8 make it clear rather than putting it the way Your Honor  
9 or the way it was suggested by counsel. I will ask him  
10 about kinetic energy and I will ask him what affect  
11 deceleration has on existing kinetic energy of a body.

12 THE COURT: Let me see what Mr. Lewis' other  
13 objection is.

14 MR. LEWIS: Your Honor, the first thing I would  
15 call to the Court's attention is that Dr. Stark, who was  
16 in the troop compartment and their witness, said that the  
17 deceleration of the troop compartment was a series of  
18 crashes. I can find it, given the opportunity, but that  
19 is clearly what he said. He didn't suggest that it was  
20 smooth at all.

21 THE COURT: You get the impression that this  
22 thing is just gliding through vasoline.

23 MR. LEWIS: No, I don't think so, Judge.

24 THE COURT: That is the way the testimony is.

25 MR. LEWIS: That is right, sir.

0 1           Their witness said it was a series of crashes.

2           I can find it and I will ask counsel to do that.

3           THE COURT: You don't have to remind me of that.

4           I remember that.

5           The point is this is still the basic really  
6           arithmetic of this situation and it seems to me it is  
7           essential to the case. You can do all kinds of things on  
8           cross-examination. But I don't think it is objectionable  
9           to introduce Newton's law into this accident.

10           MR. LEWIS: I don't either, Judge.

11           The problem is that Newton's law requires the  
12           element of time. They have no deceleration time, Judge.  
13           If you knew how quickly that troop compartment or whatever  
14           decelerated from one speed to another that is how you get  
15           the "G" forces, Your Honor, and it just cannot be done  
16           without knowing that element and he doesn't know that  
17           element and none of these people are able to give any  
18           estimate of it with any kind of reliability. And that is  
19           very essential.

20           THE COURT: Won't that come out on cross-examina-  
21           tion?

22           MR. LEWIS: Well, Your Honor --

23           THE COURT: See, we have a situation here. Even  
24           though we don't know the quantity of it, we know that there  
25           was an impact, a very large impact, and a dispersion of

1 the force.

2 Now, the jury, I don't know whether any of the  
3 jurors know physics or not. They are entitled to have some  
4 explanation. They are going to be like in Plato's cave.  
5 They are going to see it very dimly because it isn't done  
6 with a very bright light, probably because there isn't much  
7 data.

8 To me this is as fair a way as illustrating it  
9 as describing an impact of two railroad trains going head-on  
10 fifty miles an hour. Because there wasn't a head-on col-  
11 lison, any more than there was a deceleration over a  
12 period of time.

13 If we believe in the jury system, and if you  
14 cross-examine effectively, they will have an adequately  
15 bright, relatively dim view of what happened.

16 MR. LEWIS: Well, if it please the Court, the  
17 witness on voir dire said to me the element of time. And  
18 I would ask as a proffer of what time they say this matter  
19 decelerated.

20 THE COURT: He has a formula here that asks him  
21 to give not time, but time squared, and he has to fill  
22 that in. I don't know how he is going to do it. Maybe he  
23 has an assumption for that.

24 MR. LEWIS: This is presumably upon the basis  
25 of a hypothetical, Your Honor. He asked him to assume

52 1 this, that and the other thing.

2 THE COURT: Let's hear the proffer.

3 What is the time in this formula?

4 MR. DUBUC: The time?

5 I will have to ask Mr. Edwards about the time.

6 THE COURT: Bring Mr. Edwards back.

7 [Whereupon, Mr. Edwards enters the courtroom  
8 and resumes the witness stand.]

9 THE COURT: Mr. Patrick, pull that back so that  
10 Mr. Dubuc can see his witness.

11 Do you want to make that inquiry very quickly?

12 BY MR. DUBUC:

13 Q Well, Mr. Edwards, the question has been raised  
14 as to your formula, which is the distance of the velocity  
15 versus time in a voir dire response.

16 Can you tell us how you took care of the factor  
17 of time?

18 A Yes, I can.

19 I started to show you the mathematics as to how  
20 you can take distance and velocity and get time from that  
21 and/or acceleration.

22 Q How do you do that?

23 Do you need the board to do it?

24 A I would like to go through it on the board for  
25 you, if you don't mind.

1 THE COURT: I have the formula very mucy in  
2 mind and in my head.

3 Do you assume time or do you calculate time by  
4 having distance and velocity?

5 THE WITNESS: I calculate time by having distance  
6 and velocity.

7 THE COURT: And velocity is assumed to be 270?

8 THE WITNESS: That is correct.

9 MR. LEWIS: May I ask one question?

10 THE COURT: Yes.

11 Let Mr. Lewis inquire a little further.

12 BY MR. LEWIS:

13 Q It would make a difference, wouldn't it, if it  
14 was not a smooth, constant rate or deceleration?

15 A Yes, it would.

16 Q Have you taken anything into consideration on  
17 the question of whether it was a smooth or constant rate  
18 of deceleration?

19 What data do you have, if any, on that?

20 What elements have you considered?

21 A I took some things into consideration, yes, I  
22 did.

23 Q Did you take into consideration Dr. Stark's  
24 testimony?

25 A Dr. Stark?

1 Q Yes.

2 The passenger in the troop compartment.

3 A I don't know if I recall anything from Dr. Stark.

4 Q Let me ask you this.

5 Did you take into consideration the fact of the  
6 sentence that I'm going to read you out of the accident  
7 investigation report: Approximately halfway through the  
8 turn the aircraft nosed down at a rapid rate. Seeing that  
9 they would be unable to reach the runway, the pilot rolled  
10 the wings level and applied power to the full throttle  
11 capacity. All landing gear was noted in the down and lock  
12 position by the flight engineer. Immediately prior to  
13 the impact the pilot retarded the throttle to idle.

14 Did you take that into consideration?

15 A Yes, I did.

16 Q Now, during the period that the full throttles  
17 were going on, there was no recording of the power and  
18 velocity; was there?

19 A I don't believe you can say that is correct, sir.

20 Q I thought you said three point some seconds  
21 before the first touchdown there was no recording of  
22 velocity on the MADAR tape?

23 A That is correct.

24 THE COURT: I understand that.

25 Let's get the jury back and complete this.

1 I will take a five-minute recess.

2 [Recess.]

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(Whereupon, the following took place outside of  
the hearing of the jury:)

Whereupon,

CAPTAIN JOHN EDWARDS

resumed the stand and testified further as follows:

THE COURT: Are you going to continue with the  
calculation?

MR. DUBUC: I thought that is what you wanted me to  
do.

THE COURT: I think you better terminate so that  
Mr. Lewis will be able to develop the difference between  
the figures.

MR. DUBUC: He has got the G figures there.

Can I ask him a question about the kinetic energy  
versus the G force?

THE COURT: I think the way this thing fell, I think  
Mr. Lewis is entitled to develop the point. I can't think of  
any other fairer way to do it.

MR. DUBUC: I was going to tie his testimony on  
kinetic energy which he has computed to what he has done on  
the G force, then my examination will be complete.

THE COURT: If you correct the 1.4547 that I have,  
the 1.4547 x 10 to the 9th power without Mr. Lewis having an  
opportunity to correct it on cross-examination, I will have to  
say something to the jury about it.

jc2 1 MR. DUBUC: No, I am going to ask him about the  
2 statement about kinetic energy made by another witness. He  
3 has calculated it into Gs. I am going to ask him what  
4 kinetic energy is and what happens on deceleration such as  
5 the described.

6 THE COURT: Then Mr. Lewis can cross-examine?

7 MR. DUBUC: Yes.

8 THE COURT: Bring back the jury.

9 (Whereupon, the following took place in open court:)

10 THE COURT: Mr. Dubuc.

11 DIRECT EXAMINATION (Continued)

12 BY MR. DUBUC:

13 Q You have told us about the computation with some  
14 G forces. Previously you mentioned a computation you made as  
15 to kinetic energy. Do you recall that?

16 A Yes, I do.

17 Q Is kinetic energy by itself a force?

18 A Kinetic energy as a mathematical formula is a certain  
19 mass traveling at a certain velocity.

20 As to "energy" against the word "force," Mr. Dubuc,  
21 force is when you push against the table. Energy is something  
22 that is traveling and moving.

23 Q If you have a certain force, kinetic energy moving  
24 at a certain force, and you disrupt or stop that movement  
25 immediately or suddenly such as hitting an object, such as

1 hitting a mountain or something of that nature, would that  
2 be called a terminal impact of the kinetic energy?

3 A It would be a good way to phrase it.

4 Q If you stopped that moving kinetic energy in a  
5 different manner so it is not a terminal impact, but so it  
6 is an impact or several impacts over time with a deceleration  
7 as you have described in those pictures in your computations,  
8 is that a different quantum of kinetic energy?

9 A It would be different in that the deceleration  
10 would be quite different if you stop over a distance, differen-  
11 from like you are immediately locked against a mountain.

12 Q As to the period or time in which the kinetic  
13 energy is dissipated in this series of pictures you have  
14 shown us, does that differ insofar as the force operative  
15 on an object such as an airplane or car or whatever it might  
16 be?

17 A I don't think there really would be any difference.  
18 In stopping an automobile, you go through the same decelera-  
19 tion and the same G forces on a human body, may be a different  
20 magnitude than you would on an airplane.

21 Q You told us, I think, that the Troop Compartment  
22 and the Flight Compartment of this airplane were approximately  
23 two stories above the street and you said that has some  
24 importance.

25 What importance, if anything, does that have with

1 jc4 1 respect to what you have been telling us about deceleration  
2 forces?

3 A The importance of that two stories of structure  
4 between the aft Troop Compartment and the crew deck and the  
5 bottom of the tires on the airplane is that as the airplane  
6 made the second impact and as this kinetic energy was being  
7 dissipated by the airplane dragging through the rice paddies,  
8 the dragging through the rice paddy eroded away the structure  
9 and it tore off in chunks and this dissipated, burned up the  
10 kinetic energy and it dissipated it over a period of time  
11 and that is why this aft Troop Compartment traveled this  
12 2,000 or so feet.

13 During that period of 2,000 feet that there was  
14 friction between the airplane and the ground, it was slowing  
15 the airplane down and it was breaking off chunks of the  
16 aluminum structure.

17 Q You mentioned something about the structure folding  
18 back during this period of time, the wing structure around  
19 the Troop Compartment?

20 A Yes, the wreckage area shows some 850 feet from  
21 the second impact that the aircraft structure had eroded away  
22 to the point where a big section of the cargo floor was left  
23 lying there in the rice paddy about 850 feet from the dike.

24 When the floor eroded away and the side panels havin  
25 no support, then they were dragging through the rice paddy and

jc5 1 eventually they just kind of folded up like wings and still  
2 gave you a good friction force and stopping point.

3 Q Based on the diagram and the computation and, as  
4 you have told us, of the wearing away and dissipation of  
5 energy; based upon your calculations, would the G forces be  
6 different in different parts of the airplane?

7 A The G force is a function of the velocity, the  
8 initial velocity, and then the distance it traveled. Certain  
9 sections of the airplane did travel different distances,  
10 therefore the average acceleration or deceleration would be  
11 different because it traveled a different distance.

12 Q Would that be one of the reasons why your figures  
13 in the G forces in the Troop Compartment were far less than  
14 the figures in the Cargo Compartment?

15 A Yes, that is the sole reason. It is strictly a  
16 function of distance because the initial velocity was the  
17 same in all cases.

18 MR. DUBUC: Thank you.

19 CROSS-EXAMINATION

20 BY MR. LEWIS:

21 Q Sir, the formula you gave us for kinetic energy  
22 which is the amount of kinetic energy existing at the time,  
23 both times the airplane hit the ground, the first and the  
24 second time; was that the same? Is that correct?

25 A I don't recall that I gave you the complete formula,

· jc5 1 but the formula for kinetic speed is the same.

2 Q It was  $1.4547 \times 10$  to the 9th power which gives you  
3 a result in foot pounds?

4 A If the speed is the same in both places and recorded  
5 data indicates it was, or very close, and if the mass of the  
6 airplane was the same, then it would be the same.

7 Q That comes out in foot pounds to 1,454,700,000 foot  
8 pounds; doesn't it?

9 A I believe that is another way of saying  $1.4547 \times 10$   
10 to the 9th power.

11 Q You agree with me, I am correct?

12 A That is correct, yes.

13 Q Now, when you did your calculations, sir, did you  
14 take into consideration that the section that the babies were  
15 in halted in a series of crashes as opposed to a smooth velocit

16 Did you take that into consideration?

17 A My observation of the wreckage area --

18 Q Say yes or no.

19 A No.

20 Q Let me read to you the testimony of a Dr. Stark  
21 who was in the Troop Compartment, and this is how he described  
22 the deceleration of the Troop Compartment, sir.

23 It is on page 2,101 of the transcript of this  
24 proceeding, starting in the vicinity of line 5 and on.

25 He said, after asking him to describe the impact,

jc6

1 "There was an initial impact which was certainly hard, but  
2 the plane didn't explode or anything like that which is sort  
3 of what I had anticipated might happen. Then following this  
4 initial touchdown, then there was a series of crashes as the  
5 plane crashed across the landing area."

6 Now, if that is a true statement, sir, that would  
7 not be a constant velocity, would it?

8 A I don't know what sensations the doctor was exper-  
9 iencing, so I couldn't really comment on that.

10 Q Consider what he says here. He says, "Then follow-  
11 ing this initial touchdown, then there was a series of crashes  
12 a series of crashes as the plane crashed across the landing  
13 area. This took a matter of, I guess, a few seconds -- it  
14 seemed much longer -- but finally the plane came to a complete  
15 halt."

16 Just analyzing that statement, doesn't that seem  
17 to say that the airplane, at least the part that he was in,  
18 banked and then moved farther and banked again and moved  
19 farther and banked again? Isn't that what that seems to say?

20 MR. DUBUC: Objection. He should read that in the  
21 entire context.

22 THE COURT: You will have an opportunity on redirect  
23 examination.

24 BY MR. LEWIS:

25 Q Isn't that what it seems to say?

4000  
jc7

1 A Counsel, taking that statement and analyzing that  
2 statement in conjunction with what I actually saw on the  
3 scene --

4 Q I am asking you, did you take into consideration --

5 THE COURT: You have asked that.

6 MR. LEWIS: I am sorry.

7 BY MR. LEWIS:

8 Q If this were true, if what Dr. Stark said were true,  
9 then there would not be a constant velocity, would there?

10 A I would have to say I would have to analyze this  
11 statement in conjunction with other evidence, physical evidenc  
12 onsite before I could conclude what he really experienced.

13 Q If you were just taking what he says now, if that  
14 is true, then there was no constant velocity, was there?

15 MR. DUBUC: Objection.

16 THE COURT: That is sustained.

17 MR. LEWIS: I understand. My point is I don't feel  
18 I got an answer.

19 THE COURT: I don't want any comment.

20 MR. LEWIS: All right.

21 BY MR. LEWIS:

22 Q Who is Mr. Gregory?

23 Do you know a Mr. Gregory?

24 A Yes.

25 Q Russell L. Gregory?

New York City  
212-892-0153

**WILLIAM TIMM**  
*and Associates*

Westchester  
914-273-3098

12 LAUREL HILL PLACE, ARMONK, N.Y. 10504

*Received*  
 6/28/80

June 26, 1980

Cromack Engineering Assoc., Inc.  
 P. O. Box 28243  
 Tempe, Ar 85282

ATT: Mr. J. Robert Cromack, P.E.  
 SUBJ: Inspection of C-5A Aircraft at Kelly Air Force Base.

Dear Mr. Cromack:

It was a great pleasure to work with in June 19, 1980 in San Antonio, Texas where we inspected a C-5A Aircraft and the parts recovered from the Siagon crash April 4, 1975. Recent developments make the determination of the forces required to dislodge or break the seats in the troop compartment of vital importance to this case. The judge may change his opinions and release the moneys from case one and three if it can be shown that substantial force is required to break these seats loose from the aircraft.

During the inspection of the existing aircraft you were taking the most detailed notes of the seat construction, and probably are in the best position to calculate these forces. My notes indicate that a 3/8" bolt fastened the frame of the seat to a plate which connected to the floor flanges. The flanges were held in position by four screws which were assumed to be at least a number ten screw at maximum.

This aircraft was built with a 7075-T6 and 7079-T6 aluminum alloys and have the following properties:

	<u>Aluminum Alloys</u>	
	<u>7075-T6</u>	<u>7079-T6</u>
Modulus of Elasticity in kips per square inch, tension and compression	10,400	10,400
Modulus of Elasticity in kips per square inch, Shear	3,900	3,900

The ultimate strengths and yield strengths depend on whether the alloy is sheet or plate, extruded rods, bar or shapes, cold rolled rods or bars, pipe, extruded tubing; the strengths also depend on the thickness of the material or section. This data can be obtained out of the Alcoa Structural Handbook and I have copied the appropriate pages and enclosed them for your information.

-continued

LICENSED PROFESSIONAL ENGINEERS, STATES OF NEW YORK, NEW JERSEY, CONNECTICUT AND VIRGINIA

Page 2  
June 26, 1980  
Mr. Cromack

The 7075-T6 and the 7079-T6 heat treated aluminum alloys are highly sensitive to stress corrosion which is known to degrade the strength of the high stress alloys. The C-5A aircraft has a serious defect in the wing structure which has reduced the service life of this wing from a design of 30,000 hours to less than 9,000 hours because of the fatigue cracking in the wings. The wings have been overhauled to give only an additional 10,000 hours of life after a considerable expenditure of funds on this modification.

The summary of the accident report, which you already have in your possession, is about the best document which gives the events leading up to this crash. The collateral report is almost identical to the accident report and does not add anything to the events up to and including the crash.

If I knew what additional data you require, I probably could locate the document in which this data appears, if it is available. The best description I can give you for the loading of the seat is as follows: The orphans were loaded two to a seat with the heads of the orphans placed closest to the back of the seat, and were held in the seat by a pillow placed over both babies and fastened in with the seat belt. The children ranged in age from 6 to 20 months of age and were quite small; a weight of 15 to 20 lbs. per baby would be quite high for determining the loading in each seat.

I have enclosed a copy of the time-altitude data which has been collected from various sources: The first set of data is the first altitude-time data given us by the Government which was plotted as altitude versus time and G-forces in the vertical direction were calculated. The summary of these sheets are enclosed for your information.

Madar data was furnished from the Air Force which gives the time, altitude and mach number; all data with a star does not have a corresponding data point from the Madar tape computer runout which was furnished from Lockheed. The last column gives the time intervals in which the altitude and mach number correspond to the Lockheed Madar tape data.

A Madar system is the abbreviation for the malfunction automatic data acquisition and recording system which is referred to as MDR in the accident report or malfunction data record.

I am also furnishing you with a copy of the wreckage diagram along with a copy of the April 18, 1980 letter Warren R. Lewis Jr. from Carol E. Dubuce for your information and study. I have been unable to determine the accuracy of the Lockheed calculated data, nor do I have a key for the recording of the SLRP (05) message on record 11977. This letter does not explain any of this data but you may be able to derive something from it.

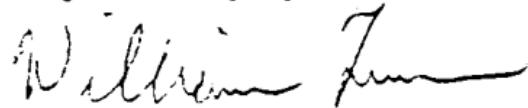
Page 3

June 26, 1980

Mr. Cromack

I am also enclosing a copy of Mr. Edwards April 28, 1980 calculations for the average G-force on this aircraft. This information should get you started in being able to analyze and understand the testimony which has been given so far.

Very truly yours,

A handwritten signature in black ink, appearing to read "William Timm".

William Timm, P.E.  
Consulting Engineer

WT:vh

Enclosures

TABLE

40

## Minimum Mechanical Properties and Buckling Formula Constants—Concluded

## SHEET AND PLATE

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., EI=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	EI	YS	US	YS	US	YS	B	D	C	B	D		
5456-O	0.051-2.000	42	19	16	19	26	11	84	58	21.6	0.120	111	13.0	0.056	.43	
5456-H24	0.051-0.249	51	39	9	38	30	22	97	62	15.4	0.368	79	25.2	0.170	.60	
5456-H321	0.126-0.219	46	33	12	31	27	19	84	53	36.5	0.265	88	21.9	0.123	.12	
5456-H321	0.250-1.250	46	33	12	32	27	19	84	56	37.7	0.278	86	22.6	0.129	.11	
5456-H321	1.251-2.000	44	31	12	30	26	18	80	53	35.2	0.251	89	21.1	0.116	.13	
5456-H323 or H32	0.126-0.249	48	36	8	34	28	21	91	40	40.3	0.308	85	24.2	0.143	.07	
5456-H343 or H34	0.051-0.249	53	41	—	39	31	24	101	66	16.7	0.354	78	28.0	0.178	.00	
6061-O	0.010-3.000	16	6	—	6	11	3.5	33	15	6.5	0.019	185	3.9	0.009	.46	
6061-T4	0.010-3.000	30	16	—	16	20	9	63	26	18.0	0.092	128	10.8	0.012	.82	
6061-T6	0.010-3.000	42	35	—	35	27	20	88	58	39.9	0.263	65	25.9	0.122	.58	
Alclad 6061-O	0.010-0.500	16	6	—	6	11	3.5	33	15	6.5	0.019	185	3.9	0.009	.46	
Alclad 6061-T4	0.010-3.000	27	14	—	14	18	8	57	22	15.7	0.074	128	9.4	0.034	.62	
Alclad 6061-T6	0.010-3.000	38	32	—	32	24	14	80	51	36.3	0.278	71	21.8	0.106	.92	
7075-O	0.015-2.000	29	12	—	13	19	7	61	29	14.5	0.066	185	8.7	0.030	.55	
7075-T6	0.008-0.011	74	63	5	65	45	36	140	103	77.4	0.711	49	46.4	0.530	.63	
7075-T6	0.012-0.039	70	65	7	67	46	37	144	106	80.0	0.747	48	48.0	0.347	.62	
7075-T6	0.040-0.249	77	66	8	68	46	38	146	107	81.3	0.765	48	48.8	0.356	.62	
7075-T6	0.250-0.499	77	66	8	69	46	38	159	100	82.6	0.784	47	49.6	0.365	.61	
7075-T6	0.500-1.000	77	66	6	69	47	38	142	104	82.6	0.784	47	49.6	0.365	.61	
7075-T6	1.001-2.000	77	69	4	68	46	38	140	102	81.3	0.765	48	48.8	0.356	.62	
7075-T6	2.001-2.500	73	62	5	65	44	36	131	93	77.4	0.711	49	46.4	0.380	.63	
7075-T6	2.501-3.000	70	60	3	63	42	35	126	90	74.9	0.677	50	44.9	0.314	.64	
7075-T6	3.001-3.500	68	58	3	62	41	33	122	87	73.6	0.689	50	44.2	0.307	.65	
7075-T6	3.501-4.000	66	56	2	60	40	32	119	84	71.0	0.624	51	42.6	0.290	.66	

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	EI	YS	US	YS	US	YS	B	D	C	B	D		
Alclad 7075-O	0.008-0.002	27	11	—	12	18	6.5	57	26	13.3	0.058	172	8.0	0.027	.81	
Alclad 7075-O	0.063-1.000	28	12	10	13	18	7	59	29	14.5	0.066	185	8.7	0.030	.65	
Alclad 7075-T6	0.008-0.011	68	58	5	60	41	34	129	95	71.0	0.624	51	42.6	0.290	.66	
Alclad 7075-T6	0.012-0.039	70	60	7	62	42	35	133	98	75.6	0.659	50	45.2	0.307	.65	
Alclad 7075-T6	0.040-0.062	72	62	8	64	43	36	137	101	76.1	0.693	49	47.7	0.322	.64	
Alclad 7075-T6	0.063-0.187	73	63	8	65	44	36	139	102	77.4	0.711	49	46.4	0.330	.63	
Alclad 7075-T6	0.188-0.249	75	64	8	66	45	37	142	104	78.7	0.729	49	47.2	0.338	.63	
Alclad 7075-T6	0.250-0.499	75	64	8	66	45	37	135	98	78.7	0.729	49	47.2	0.338	.63	
Alclad 7075-T6	0.500-1.000	75	64	6	66	46	37	139	99	78.7	0.729	49	47.2	0.338	.63	
Alclad 7075-T6	1.001-2.000	75	64	4	66	45	37	137	99	78.7	0.729	49	47.2	0.338	.63	
Alclad 7075-T6	2.001-2.500	71	60	3	62	42	35	128	90	73.6	0.659	50	44.2	0.307	.65	
Alclad 7075-T6	2.501-3.000	68	58	3	61	40	33	122	87	72.3	0.612	51	44.4	0.298	.65	
Alclad 7075-T6	3.001-3.500	66	56	3	60	39	32	119	84	71.0	0.624	51	47.6	0.290	.66	
Alclad 7075-T6	3.501-4.000	64	54	2	58	38	31	115	81	68.5	0.592	52	47.1	0.275	.67	
7178-T6	0.015-0.044	83	72	7	73	50	41	158	117	87.8	0.859	46	52.7	0.399	.59	
7178-T6	0.045-0.249	84	73	8	74	50	42	160	118	89.1	0.878	46	53.5	0.408	.59	
7178-T6	0.250-0.499	84	73	8	74	50	42	151	111	89.1	0.878	46	53.5	0.408	.59	
7178-T6	0.500-1.500	84	73	8	74	50	42	151	112	89.1	0.878	46	53.5	0.408	.59	
7178-T6	1.501-2.000	80	70	3	71	48	40	144	106	85.2	0.821	47	53.1	0.381	.60	
Alclad 7178-T6	0.015-0.044	76	66	7	67	46	38	144	107	80.0	0.747	48	47.0	0.347	.62	
Alclad 7178-T6	0.045-0.249	78	68	8	69	47	39	148	110	82.6	0.784	47	49.6	0.365	.61	
Alclad 7178-T6	0.250-0.499	78	68	8	69	47	39	140	104	82.6	0.784	47	49.6	0.365	.61	
Alclad 7178-T6	0.500-1.500	78	68	8	69	47	39	140	105	82.6	0.784	47	49.6	0.365	.61	
Alclad 7178-T6	1.501-2.000	75	65	3	66	45	37	135	99	78.7	0.729	49	47.2	0.338	.63	

## 3b **Typical Physical Properties—Concluded**

### CASTING ALLOYS

### EXPLANATION OF TABLE 4 Units

All strength values in Table 4 are expressed in kips per square inch. One kip is equal to one thousand pounds.

#### Dimensions

In many cases in Table 4 it is necessary to show thickness ranges or other dimensional classifications, since the minimum properties of the products vary with these factors. The dimensional ranges shown do not necessarily mean that items outside these ranges are not available. The nearest Alcoa sales office should be consulted for information on limiting sizes of products.

#### Minimum Values

Most of the tensile properties listed in Table 4 are guaranteed minimum values. The rest of the tensile properties, and also the other quantities in the table, are corresponding minimum expected values but are not guaranteed. Tables of minimum mechanical properties guaranteed by Alcoa are available in another publication, the *Alcoa Aluminum Handbook*.

In all cases the values in Table 4 are for metal at room temperature but may be considered applicable to temperatures from 0° to 150° F. For effects of temperature on properties, see Tables 8a, 8b and 8c, pages 76 to 82.

#### Wrought Products

Guaranteed minimum tensile properties of wrought products are based on test specimens taken from a specified location and direction in the part and do not necessarily represent the absolute minimum values that could be found anywhere in the part. However, for most design purposes, the guaranteed minimum tensile properties and the other corresponding minimum properties in Table 4 are satisfactory for use as over-all minimum values.

For all wrought products, the minimum tensile properties in Table 4 apply to the direction in which specified mechanical properties are determined. This is the principal direction of working (longitudinal direction) for all products except heat-treated sheet and plate. For heat-treated sheet and plate, specifications require that tensile properties be measured in the transverse direction, since these values are generally lower than the longitudinal properties.

Compressive yield strength values in Table 4 apply to the principal direction of working for all wrought products since compressive yield strength is generally lowest in this direction.

#### Die Forgings

It is customary to conduct quality control tensile tests for die forgings on separately forged coupons. Except for elongations, the properties so determined are applicable not only to the separately forged coupons but also to specimens that might be cut from the forgings themselves in a direction

Alloy	Weight, Lb per Cu In.	Modulus of Elasticity, Kips per Sq In.	Coefficient of Thermal Expansion, Per Degree F. to 212 F. (10 to 48)	Electrical Conductivity, Per Cent of International Annealed Copper Standard	Thermal Conductivity at 25°C., CGS Units
333-F <sub>1</sub>	0.100	.....	0.0000115	26	0.25
333-T5 <sub>1</sub>	0.100	.....	0.0000114	29	0.29
333-T6 <sub>1</sub>	0.100	.....	0.0000115	29	0.28
333-T7 <sub>1</sub>	0.100	.....	0.0000115	35	0.34
355-T5 <sub>1</sub>	0.098	10,200	3,800	0.0000124	43
355-T6 <sub>1</sub>	0.098	10,200	3,800	0.0000124	36
355-T6 <sub>1</sub>	0.098	10,200	3,800	0.0000124	39
355-T6 <sub>1</sub>	0.098	10,200	3,800	0.0000124	37
355-T7 <sub>1</sub>	0.098	10,200	3,800	0.0000124	42
C355-T6 <sub>1</sub>	0.098	10,200	3,800	0.0000124	37
356-T5 <sub>1</sub>	0.097	10,500	3,950	0.0000119	43
356-T6 <sub>1</sub>	0.097	10,500	3,950	0.0000119	39
356-T6 <sub>1</sub>	0.097	10,500	3,950	0.0000119	41
356-T7 <sub>1</sub>	0.097	10,500	3,950	0.0000119	40
A356-T6 <sub>1</sub>	0.097	10,500	3,950	0.0000119	41
360-F <sub>1</sub>	0.095	10,300	3,850	0.0000116	28
380-F <sub>1</sub>	0.098	10,300	3,850	0.0000116	23
384-F	0.098	10,300	3,850	0.0000113	23
A612-F	0.102	9,700	3,650	0.0000134	35
C612-F <sub>1</sub>	0.103	.....	0.0000131	40	0.38
750-F <sub>1</sub>	0.104	10,300	3,850	0.0000130	46
A750-T5	0.103	10,300	3,850	0.0000126	43
B750-T5	0.104	10,300	3,850	0.0000129	45

⑥ Values of coefficient of thermal expansion for "F" and "T" tempers may vary slightly from one casting to another.

⑦ While castings are not commonly annealed, similar effects on conductivities may result from the slower rate of cooling of thick sections as compared with thin ones and other variables. Comparative values for as-cast and annealed specimens will show the extent to which variations may be expected, depending upon different casting and thermal conditions in the production of different types of castings.

⑧ Cast samples, all other samples cast in green sand molds.

# Minimum Mechanical Properties and Buckling Formula Constants

## EXTRUDED ROD, BAR AND SHAPES

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., El=elongation in per cent in 2 in. or 4 dia.  
See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants					
		Tension			Com- pression	Shear		Bearing		Compression			Shear		
		US	YS	El		YS	US	YS	US	YS	B	D	C	B <sub>1</sub>	D <sub>1</sub>
2014-O	All	24	9	12	9	15	5	50	21	9.9	0.037	100	5.9	0.017	207
	All	50	35	12	30	31	20	90	55	35.2	0.251	89	21.1	0.116	113
	Up thru 0.499	60	53	7	55	35	31	114	85	61.4	0.410	50	36.3	0.190	64
	0.500-0.749	64	58	7	60	37	33	122	93	67.3	0.471	48	40.4	0.219	62
	0.750 and over														
	Area 25 sq in. max.	68	60	7	62	39	35	109	84	69.7	0.496	47	41.8	0.230	61
	Area 25 to 32 sq in.	68	58	6	60	39	33	109	81	67.3	0.471	48	40.4	0.219	62
2024-O	All	25	9	12	9	15	5	52	21	9.9	0.037	100	5.9	0.017	207
	Up thru 0.249	57	42	12	38	30	24	108	67	43.6	0.300	65	26.2	0.140	34
	0.250-0.749	60	44	12	39	32	25	108	69	44.8	0.313	61	26.9	0.146	33
	0.750-1.499	65	46	10	44	34	27	108	71	50.9	0.379	60	30.5	0.176	78
	1.500-2.999														
	Area 25 sq in. max.	70	52	10	50	38	30	108	73	58.4	0.466	56	35.0	0.216	73
2024-T4	3.000 and over														
	Area 25 sq in. max.	70	52	10	50	37	30	108	73	58.4	0.466	56	35.0	0.216	73
	1.500 and over														
	Area 25 thru 32 sq in.	68	48	8	46	36	28	108	72	53.4	0.407	59	32.0	0.189	76
	All	14	5	25	5	10	3	30	12	5.4	0.015	222	3.2	0.000	241
	All	14	5		5	10	3	30	12	5.4	0.015	222	3.2	0.000	241
5083-O	All	38	16	16											
	All	40	24	12											
	All	35	14	14											
	All	35	18	12											

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com- pression	Shear		Bearing		Compression			Shear			
		US	YS	El		YS	US	YS	US	YS	B	D	C	B <sub>1</sub>	D <sub>1</sub>	C <sub>1</sub>
5154-O	All	30	11	14												
5154-H112	All	30	11	12												
5454-O	Up to 5.000	31	12	14	12											
5454-H111	All	34	21	12												
5454-H112	Up to 5.000	31	12	12	12											
5454-H311	Up to 5.000	33	20	12	18	19	11	39	34	20.4	0.111	121	12.2	0.051	14	
5456-O	Up to 5.000 <sup>a</sup>	42	19	16	19											
5456-H111	Up to 5.000 <sup>a</sup>	44	26	12					79	44						
5456-H112	Up to 5.000 <sup>a</sup>	42	19	12	19				21.6	0.120	111	13.0	0.056	14		
5456-H311	Up to 5.000 <sup>a</sup>	42	25	12	22	26	14	79	42	25.3	0.153	106	5.2	0.071	15	
6061-O	All	14	5	16	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
6061-T4	All	26	16	16	14	16	9	55	26	15.7	0.074	128	9.4	0.034	16	
6061-T6	All	38	35	10	35	24	20	80	56	38.3	0.202	63	23.0	0.094	8	
6061-T62	All	35	26	10	26	22	15	74	42	28.1	0.127	74	6.9	0.059	9	
6062-O	All	14	5	16	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
6062-T4	All	26	16	16	14	16	9	55	26	15.7	0.074	128	9.4	0.034	16	
6062-T6	All	38	35	10	35	24	20	80	56	38.3	0.202	63	23.0	0.094	8	
6062-T62	All	35	26	10	26	22	15	74	42	28.1	0.127	74	16.9	0.059	9	
6063-T42	Up thru 0.500	17	10	12	10	11	6	36	16	11.0	0.043	149	6.6	0.020	19	
6063-T5	Up thru 0.500	22	16	8	16	13	9	46	25	17.5	0.076	103	10.5	0.036	13	
6063-T6	Up thru 0.124	30	25	8	25	19	14	63	40	28.0	0.155	81	16.8	0.072	10	
6063-T6	0.125-0.500	30	25	10	25	19	14	63	40	28.0	0.155	81	16.8	0.072	10	
7075-O	All	29	11	10	12	19	6.5	61	26	13.3	0.058	142	8.0	0.027	18	
7075-T6	Up thru 0.249	78	70	7	70	43	40	125	98	79.3	0.002	44	7.6	0.280	5	
7075-T6	0.250-0.499	81	73	7	73	45	42	130	102	87.8	0.859	46	7.7	0.399	5	
7075-T6	0.500-1.499	82	73	7	73	45	42	131	102	87.8	0.859	46	7.7	0.399	5	
7075-T6	1.500-2.999	81	72	7	72	45	42	130	101	81.7	0.629	43	7.0	0.292	5	
7075-T6	3.000-4.499 <sup>a</sup>	81	71	7	71	45	41	130	99	85.2	0.821	47	7.1	0.381	6	
7075-T6	3.000-4.499 <sup>a</sup>	78	70	6	70	43	40	125	98	79.3	0.602	44	7.6	0.280	5	
7075-T6	4.500-5.000 <sup>a</sup>	78	68	6	68	43	39	125	95	76.9	0.575	45	6.1	0.267	5	
7178-T6	Up thru 0.249	84	76	5	76	45	44	134	106	86.5	0.686	42	7.9	0.319	5	
7178-T6	0.250-2.999 <sup>a</sup>	86	78	5	78	46	45	138	109	88.9	0.714	42	7.5	0.332	5	

<sup>a</sup> Area up thru 20 sq. in.

<sup>a</sup> Area up thru 32 sq. in.

TABLE  
4d
**Minimum Mechanical Properties and Buckling Formula Constants—Concluded**  
**ROLLED AND COLD-FINISHED ROD AND BAR**

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., EI=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Diameter or Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	EI	YS	US	YS	US	YS	B	D	C	$D_1$	$D_2$	$C_1$	
2024-O	Up thru 8 000	25	9	16	9	17	5	52	21	9.9	0.037	160	9	0.017	0.7	
2024-T4	Up thru 6 500	62	40	14	40	37	23	118	64	48.0	0.400	77	2.8	0.186	100	
3003-O	All	14	5	25	5	10	3	30	12	5.4	0.015	222	2	0.006	241	
3003-H12	Up thru 0.374	17	12	10	11	11	7	33	19	12.2	0.051	148	3	0.023	179	
3003-H14	Up thru 0.313	20	17	10	15	13	10	35	28	16.8	0.082	124	1.1	0.038	157	
3003-H16	Up thru 0.250	24	21	—	20	14	12	40	33	22.8	0.131	112	1.7	0.061	144	
3003-H18	Up thru 0.204	27	25	—	23	15	14	43	38	26.5	0.164	103	1.9	0.076	151	
5052-O	All	25	9.5	25	10	16	5.8	53	20	11.0	0.043	119	6.6	0.020	193	
5052-F	0.375 and over	26	11	—	11	17	6.5	55	22	12.2	0.051	148	7.3	0.023	179	
6061-O	Up thru 8 000	16	5	18	5	11	3	33	12	5.4	0.015	222	2	0.006	241	
6061-T4	Up thru 8 000	30	16	18	16	20	9	63	26	18.0	0.092	158	10.8	0.042	152	
6061-T6	Up thru 8 000	42	35	10	35	25	20	88	56	38.3	0.202	63	2.0	0.094	82	
7075-O	Up thru 8 000	28	11	10	11	18	6.8	59	26	12.2	0.051	118	7.3	0.023	179	
7075-T6	Up thru 4 000	77	66	7	66	46	38	123	92	75.7	0.729	49	47.2	0.338	63	

TABLE  
4e
**Minimum Mechanical Properties and Buckling Formula Constants**  
**PIPE**

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., EI=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Size or Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	EI	YS	US	YS	US	YS	B	D	C	$D_1$	$D_2$	$C_1$	
3003-O	All	14	5	—	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
3003-H112	1 in. and over	14.5	6	—	6	10	3.5	31	14	6.5	0.019	185	3.9	0.009	216	
3003-H18	Under 1 in. size	27	24	—	23	15	14	43	38	26.5	0.164	103	15.9	0.076	134	
3003-F	1 in. and over	14	5	—	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
6061-T6	Under 1 in. size	42	35	12	35	27	20	88	56	38.3	0.202	63	23.0	0.094	82	
6061-T6	1 in. and over	38	35	10	35	24	20	80	56	38.3	0.202	63	23.0	0.094	82	
6063-T5	All	22	16	10	16	13	9	46	25	17.5	0.076	103	10.5	0.036	134	
6063-T6	All	30	25	8	25	19	14	63	40	28.0	0.155	81	16.8	0.072	105	
6063-T832	All	38	35	5	35	23	20	80	56	38.3	0.202	63	23.0	0.094	82	

## Minimum Mechanical Properties and Buckling Formula Constants

## EXTRUDED TUBE

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., El=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Wall Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	El	YS	US	YS	US	YS	B	D	C	B <sub>t</sub>	D <sub>t</sub>	C <sub>t</sub>	
2014-O	All	24	9	12	9	15	5	50	21	9.9	0.037	160	5.9	0.017	20	
2014-T4	0.125-0.499	50	30	12	26	31	17	90	47	30.2	0.200	100	8.1	0.092	12	
2014-T4	0.500 and over	55	35	12	30	34	20	99	55	35.2	0.251	89	11.1	0.116	11	
2014-T6	0.125-0.499	60	53	7	55	35	31	114	85	61.4	0.410	50	36.8	0.190	61	
2014-T6	0.500-0.749	64	58	7	60	37	33	122	93	67.3	0.471	48	40.4	0.219	62	
2014-T6	0.750 and over— Area 25 sq in. max.	68	60	7	62	39	35	114	84	69.7	0.496	47	41.8	0.230	61	
2014-T6	Area 25 to 32 sq in.	68	58	6	60	39	33	114	81	67.3	0.471	48	40.4	0.219	62	
2024-O	All	25	9	12	9	15	5	52	21	9.9	0.037	160	5.9	0.017	20	
2024-T4	0.499 and less	60	40	10	36	32	23	108	62	41.1	0.275	67	14.7	0.128	8	
2024-T4	0.500-1.499	65	46	10	44	34	27	108	71	50.9	0.379	60	30.5	0.170	7	
2024-T4	1.500 and over— Area 25 sq in. max.	70	48	10	46	37	28	108	72	53.4	0.407	59	32.0	0.189	76	
2024-T4	Area 25 to 32 sq in.	68	46	6	44	36	27	108	71	50.9	0.379	60	30.5	0.170	7	
3003-O	All	14	5	25	5	10	3	30	12	5.4	0.015	222	3.2	0.006	21	
3003-F	All	14	5	...	5	10	3	30	12	5.4	0.015	222	3.2	0.006	21	

Alloy and Temper	Wall Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	El	YS	US	YS	US	YS	B	D	C	B <sub>t</sub>	D <sub>t</sub>	C <sub>t</sub>	
5154-O	All	30	11	14	11	19	6.5	63	23	12.2	0.051	148	7.3	0.023	179	
6061-O	All	14	5	16	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
6061-T4	All	26	16	16	14	16	9	54	25	15.7	0.074	128	9.4	0.034	162	
6061-T6	All	38	35	10	35	24	20	80	56	38.3	0.202	63	23.0	0.094	82	
6062-O	All	14	5	16	5	10	3	30	12	5.4	0.015	222	3.2	0.006	241	
6062-T4	All	26	16	16	14	16	9	54	25	15.7	0.074	128	9.4	0.034	162	
6062-T6	All	38	35	10	35	24	20	80	56	38.3	0.202	63	23.0	0.094	82	
6063-T42	Up to 0.500	17	10	12	10	11	6	36	16	11.0	0.043	149	6.6	0.020	193	
6063-T5	Up to 0.500	22	16	10	16	13	9	46	25	17.8	0.076	103	10.5	0.036	134	
6063-T6	Up to 0.500	30	25	8	25	19	14	63	40	28.0	0.153	81	16.8	0.072	103	
7075-O	All	29	11	10	12	19	6.5	61	26	13.3	0.058	112	5.0	0.027	181	
7075-T6	Up to 0.249	78	70	7	70	43	40	125	98	79.3	0.602	44	47.6	0.280	51	
7075-T6	0.250-2.999	80	72	7	72	44	42	128	101	81.7	0.629	43	49.0	0.292	56	
7178-T6	Up to 0.249	84	76	5	76	45	44	134	106	86.5	0.686	42	51.9	0.319	54	
7178-T6	0.250-2.999	86	78	5	78	46	45	138	109	88.9	0.714	42	53.3	0.332	54	

TABLE  
4h

## Minimum Mechanical Properties and Buckling Formula Constants

## DIE FORGINGS

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., El=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	El	YS	US	YS	US	YS	B	D	C	$D_1$	$D_2$	$C_1$	
1100-F	Up to 4 in.	11	4	25	4	8	2	8	—	4.3	0.010	221	6	0.005	317	
2014-T4 2014-T6	Up to 4 in. Up to 4 in.	55 65	30 55	11 7	30 55	34 39	17 32	105 117	48 88	35.2 61.4	0.251 0.410	89 50	2.1 3.8	0.116 0.190	113 64	
2018-T61	Up to 4 in.	55	40	7	40	35	23	105	64	18.0	0.400	77	2.8	0.186	100	
2218-T61 2218-T72	Up to 4 in. Up to 4 in.	55 38	40 29	7 6	40 29	35 24	23 17	105 72	64 46	48.0 33.9	0.400 0.237	77 91	2.8 20.3	0.186 0.110	100 118	
3003-O 3003-F	All All	14 14	5 5	25 —	5 5	10 10	3 3	30 30	12 12	5.4 5.4	0.015 0.015	222 222	2 2	0.006 0.006	211 211	
4032-T6	Up to 4 in.	52	42	3	42	36	24	—	—	50.6	0.433	75	30.4	0.202	100	
6061-T6	Up to 4 in.	38	35	7	35	25	20	80	56	38.3	0.202	65	28.0	0.094	82	
6151-T6	Up to 4 in.	44	37	10	37	28	21	92	59	40.6	0.220	61	24.4	0.103	79	
7075-T6	Up to 3 in.	75	65	7	65	45	37	120	97	73.3	0.535	46	41.0	0.249	89	
7079-T6	Up to 6 in.	74	64	7	64	43	37	119	96	72.4	0.522	46	41.3	0.243	89	

TABLE

4i

## Minimum Mechanical Properties and Buckling Formula Constants

## SAND CASTINGS

See page 39 for explanation of "minimum" properties.

US=ultimate strength in kips per sq in., YS=yield strength in kips per sq in., El=elongation in per cent in 2 in. or 4 dia.

See pages 39 to 41 for definitions, methods of determination and notes.

Alloy and Temper	Thickness, In.	Minimum Mechanical Properties								Buckling Formula Constants						
		Tension			Com-		Shear		Bearing		Compression			Shear		
		US	YS	El	YS	US	YS	US	YS	B	D	C	$D_1$	$D_2$	$C_1$	
43-F	—	17	7	3	7	12	—	—	—	7.0	0.25	186	4.6	0.011	212	
122-T61	—	30	28	+	30	22	—	—	—	35.2	0.251	89	21.1	0.116	113	
142-T21 142-T571 142-T77	The values to the right are based on tests of standard specimens individually cast. See page 41.	23	14	+	14	17	—	—	—	15.7	0.074	128	9.4	0.034	162	
		29	26	+	30	23	—	—	—	35.2	0.251	89	21.1	0.116	113	
		21.5	15	+	16	16	—	—	—	18.0	0.092	128	10.8	0.042	152	
195-T4 195-T6 195-T62 195-T7		29	13	6	14	22	—	61	26	15.7	0.074	128	9.4	0.034	162	
		32	20	3	21	24	—	67	40	21.0	0.141	107	14.4	0.065	154	
		36	28	+	29	28	—	76	56	33.9	0.237	91	20.3	0.110	118	
		29	16	3	17	21	—	61	32	19.2	0.101	120	11.5	0.047	103	
214-F B214-F F214-F	—	22	9	6	10	17	—	—	—	11.0	0.013	149	6.6	0.020	193	
	17	10	+	11	13	—	—	—	12.2	0.031	118	7.3	0.023	179		
	17	9	+	10	13	—	—	—	11.0	0.013	149	6.6	0.020	193		

Continued on next page

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WU: TELEX 127683

APR 18 1980

APR 18 1980

Oren R. Lewis, Jr., Esq.  
Lewis, Wilson, Lewis & Jones  
2054 North 14th Street  
Arlington, Virginia 22216

FFAC v. Lockheed Aircraft Corporation  
Our file 2041-1278-25

Zimmerly v. Lockheed Aircraft Corporation  
Our file 2041-1278-5B

Dear Oren:

Pursuant to plaintiffs' Notice to Produce Physical Evidence at Trial and subpoena thereon and defendant's Motion to Quash that subpoena and notice, we appeared before the Court on Tuesday, April 15, 1980 to move to quash that subpoena. The judge extended the subpoena through the end of this week and asked that a report be given by Friday of this week on the documents requested in the Notice to Produce.

With respect to those categories, the judge has already ruled in the negative denying requests as to categories (6) and (8). As to the following categories we make the following production:

(1) We hereby provide seven black-and-white slides not pertaining to the crash scene and therefore they are not within your request for production in the surviving orphans cases. These slides appear to have to do with the ramp portion and ramp locking system of the aircraft and do not appear to be taken at the scene of the crash. Nevertheless, we are making them available to you for your review in Court so that if you

wish copies made of them you should advise us and we will do so.

(2) Lockheed has no such documents pertaining to autopsies, death certificates, etc. except those produced by the government.

(3) The Collateral Investigation was conducted solely by the Air Force and Lockheed has no documents relating thereto except the Collateral Report itself, which has previously been produced to plaintiffs' counsel.

(4) Except for the document prepared by Lockheed with respect to G-forces which has previously been listed as within attorney work product and except as to G-forces information contained in MADAR data already produced or produced today and John Edwards' formula for G-forces as to which Mr. Edwards was prepared to testify at trial but was not requested to do so, defendant knows of no other documents relating to G-forces generated on or in C-5A 68-218.

(5) Defendant is making available to plaintiff a magnetic tape copy of the MADAR tape from AF 68-218; a total "dumpout" in octal form prepared at the request of trial counsel last week in light of plaintiffs' inquiries concerning MADAR data; and eight pages of computation made by Lockheed from MADAR data on AF 68-218 on April 4, 1975 which we may have already given to you. All other documentation in defendant's possession with respect to MADAR on the April 4, 1975 AF 68-218 flight in issue herein has been produced to defendant's knowledge.

(7) Defendant is making available for inspection at our offices or use in Court only a model of the C-5A aircraft and the model of the C-5A used in the wind-tunnel test conducted by Professor Harper as previously agreed in Court on April 15, 1980.

(9) Other than documents already produced, defendant knows of no documents pertaining to

(a) the manner in which C-5A 68-218 broke apart after the second impact on April 4, 1975 near Saigon, South Vietnam;

(b) the nature of the forces and the expenditure of energy associated with such break-up of C-5A 68-218;

April 18, 1980

(c) the manner in which a C-5A would break up upon a crash landing; and

(d) the nature of the forces in the expenditure of energy associated with the break-up of a C-5A upon a crash landing.

As to categories (c) and (d) defendant knows of no Lockheed documents pertaining to same but is continuing its inquiry.

Sincerely yours,



Carroll E. Dubuc

Enclosures

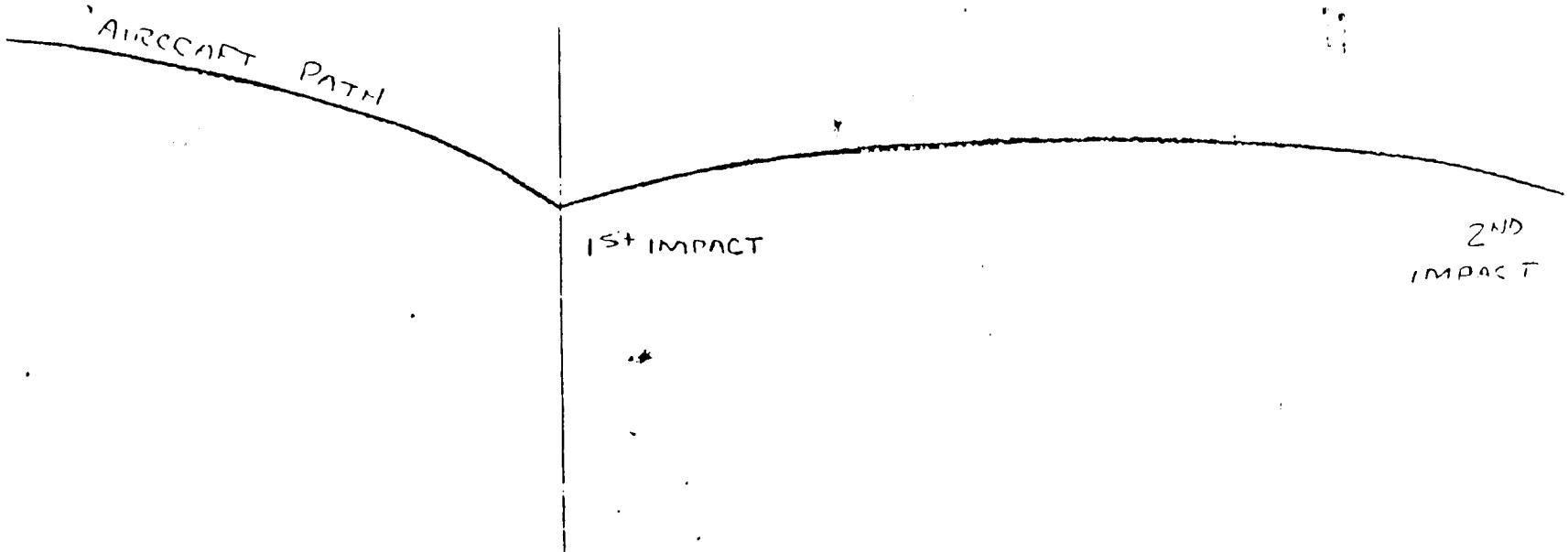
cc: Honorable Louis F. Oberdorfer  
James P. Piper, Esq.

TIME	VAL/CC	LAT/CC	TIME	VAL/CC	LAT/CC
5:28:49 5.5	0.52	= 0.37 * min	5:28:51 0.00	1.05	0.09
.60	0.16 * (.84)	0.01	.05	0.85	0.18
.65	1.01	0.38	1.03	1.03	0.15
.70	NR	0.02	.10	1.35	0.13
.75	0.40	0.18	.15	NR	NR
.80	0.61 <sup>MAX</sup>	= 0.04	.20	NR	0.20
.85	1.37 * (.37)	0.13	.25	1.01	0.16
.90	NR	0.23	.30	1.05	NR
.95	0.99	0.28	.35	0.91	0.05
5:28:50 .00	0.55	0.45 * MAX	.40	NR	0.14
.05	NR	0.40	.45	1.02	0.24
.10	0.39	0.27	.50	NR	0.11
.15	0.54	0.23	.55	1.06	NR
.20	0.77	0.15	.60	NR	0.13
.25	1.18	NR	.65	0.96	NR
.30	NR	0.25	.70	0.92	NR
.35	0.85	0.12	.75	0.96	NR
.40	0.53	0.05	.80	NR	NR
.45	0.70	0.23	.85	1.07	0.10
.50	0.98	0.29	.90	1.16	1.16 not shown on r.
.55	1.17	0.13	.95	0.95	NR
.60	1.21	0.10	5:28:52 .00	1.12	1.12
.65	NR	0.26			
.70	1.17	0.30			
.75	1.03	0.24			
.8	0.96	0.30			
.85	1.25	0.22 <del>0.24</del> = 0.16			

LOCKHEED GEORGIA COMPANY  
A DIVISION OF LOCKHEED AIRCRAFT CORPORATION

OCTAL X <sub>1</sub> X <sub>2</sub> X <sub>3</sub> X <sub>4</sub> X <sub>5</sub> X <sub>6</sub> X <sub>7</sub> X <sub>8</sub> X <sub>9</sub> X <sub>10</sub> X <sub>11</sub>												ENGINEERING INTERPRETATION	PARAMETER	
(X <sub>3</sub> X <sub>4</sub> ) HEX/DEC		SEC/10	(X <sub>5</sub> X <sub>6</sub> ) HEX/DEC/HEX		X <sub>7</sub> HEX	PCODE	X <sub>8</sub> HEX/DEC	(X <sub>9</sub> X <sub>10</sub> ) HEX/DEC	COUNTS					
05	34	54	16	24	10	14	2C	22	0	44	E	14	14 10 -22	22, DISENGAGED INFLIGHT REFLW.
05	34	02	56	12	10	14	22	17	2	35	E	14	0A 5 -27	-0.027 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	36	14	16	22	10	15	0C	6	0	12	E	14	12 9 -23	1.03 G'S VA/CG
05	36	12	24	34	10	15	0A	5	1	10	4	4	1C 14 78 ✓	0.24 G'S LAT/CG
05	36	42	62	04	10	15	22	17	3	35	2	2	04 2 34	0.034 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	40	14	16	02	20	16	0C	6	0	12	E	14	02 1 -31 ✓	0.96 G'S VA/CG
05	40	12	26	17	20	16	0A	5	1	10	6	6	0F 0 96 ✓	0.30 G'S LAT/CG
05	40	06	02	40	20	16	06	3	0	6	2	2	20 16 -208	5.37 FT PRESS. ALTITUDE
05	40	42	62	34	20	16	22	17	3	35	2	2	1C 14 46	0.046 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	42	14	20	17	22	17	0C	6	1	12	0	0	0F 0 0 ✓	1.25 G'S VA/CG
05	42	12	24	14	22	17	0A	5	1	10	4	4	0C 6 70 ✓	0.22 G'S LAT/CG
05	42	56	20	64	22	17	10	23	1	46	0	0	34 26 -26	-26, NOT DROPOD AIR DROP
05	42	56	66	22	17	17	22	17	2	35	E	14	36 27 -5	-0.003 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	44	12	22	50	34	18	0A	5	0	10	A	10	28 20 -2652	-0.24 G'S LAT/CG
05	44	60	16	74	24	18	30	24	0	48	E	14	3C 30 -2	+2, UNENGAGED FORWARD KNEE
05	44	42	52	32	24	18	22	17	2	35	A	10	1A 13 -103	-0.103 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	46	14	16	46	26	19	0C	6	0	12	E	14	26 19 -13 ✓	1.13 G'S VA/CG
05	46	10	14	12	26	19	0B	4	0	8	C	12	0A 5 -59	0.41 MACH NO.
05	46	02	46	56	26	19	22	17	2	34	6	6	2E 23 -137	137, ROTACED GROUND STABIL.
05	50	14	16	26	28	20	0C	6	0	12	E	14	16 11 -21 ✓	1.05 G'S VA/CG
05	50	12	20	74	28	20	0A	5	1	10	0	0	3C 30 30 ✓	0.09 G'S LAT/CG
05	50	62	14	28	20	20	32	25	0	50	E	14	3C 30 -2	2, UNENGAGED LOWER KNEE
CLOCK MESSAGE 2717526246												SKIP TO NEXT SLRP MESSAGE (05 FLAG).		
05	02	14	16	17	02	1	0C	6	0	12	E	14	0F 0 -32	0.95 G'S VA/CG
05	02	12	22	12	02	1	0A	5	1	10	2	2	32 25 57 ✓	0.18 G'S LAT/CG
05	02	52	50	70	02	1	22	17	2	35	8	8	38 28 -100	-0.100 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	04	14	16	22	04	2	0C	6	0	12	E	14	12 9 -23 9	1-33 G'S VA/CG
05	04	12	22	22	04	2	0A	5	1	10	2	2	14 10 48 42	8-13- G'S LAT/CG
05	04	42	34	46	04	2	22	17	2	35	C	12	26 19 -45	-0.045 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	06	12	56	66	06	3	22	17	2	35	C	14	36 27 -5	-0.005 RAD/SEC <sup>2</sup> PITCH ACCELERAT.
05	10	12	20	04	08	4	0A	5	1	10	4	4	0C 2 66	0.20 G'S LAT/CG





! (NOTE H-2)

PROGRAMMED  
DATA LOSS  
0.070250  
second

2.45  
228 seconds → (NOTE H-3)

MANAR  
DATA  
3.6 seconds  
(NOTE H-1)

MANAR  
DATA  
Sec NOTE H-4

RECORDING TIME 3.8 - 4.2 SEC

RECORDING SYSTEM  
POWER LOSS

03:28:49.55  
MANAR TIME

$$1. D = VT$$

$D = \text{distance}$

$V = \text{Velocity}$  (when  $V_1, V_2$ , etc.)

$t = \text{time}$ .

$$2. D = \frac{V_1 + V_2}{2} T$$

for a Velocity that changes

$$3. D = \frac{V_1}{2} \cdot T$$

If  $V_2$  is 0 as was the case

$$4. T = \frac{2D}{V}$$

$$\text{Also } D = \frac{1}{2} A T^2$$

$$5. \text{ or } A = \frac{2D}{T^2}$$

substituting #4 into #5

$$6. A = \frac{2D}{\left(\frac{2D}{V}\right)^2} = \frac{2D}{\frac{4D^2}{V^2}}$$

$$A = \frac{2D}{4D^2} \times V^2$$

$$A = \frac{V^2}{2D}$$

7. If g's are desired you divide  
A by 32.2

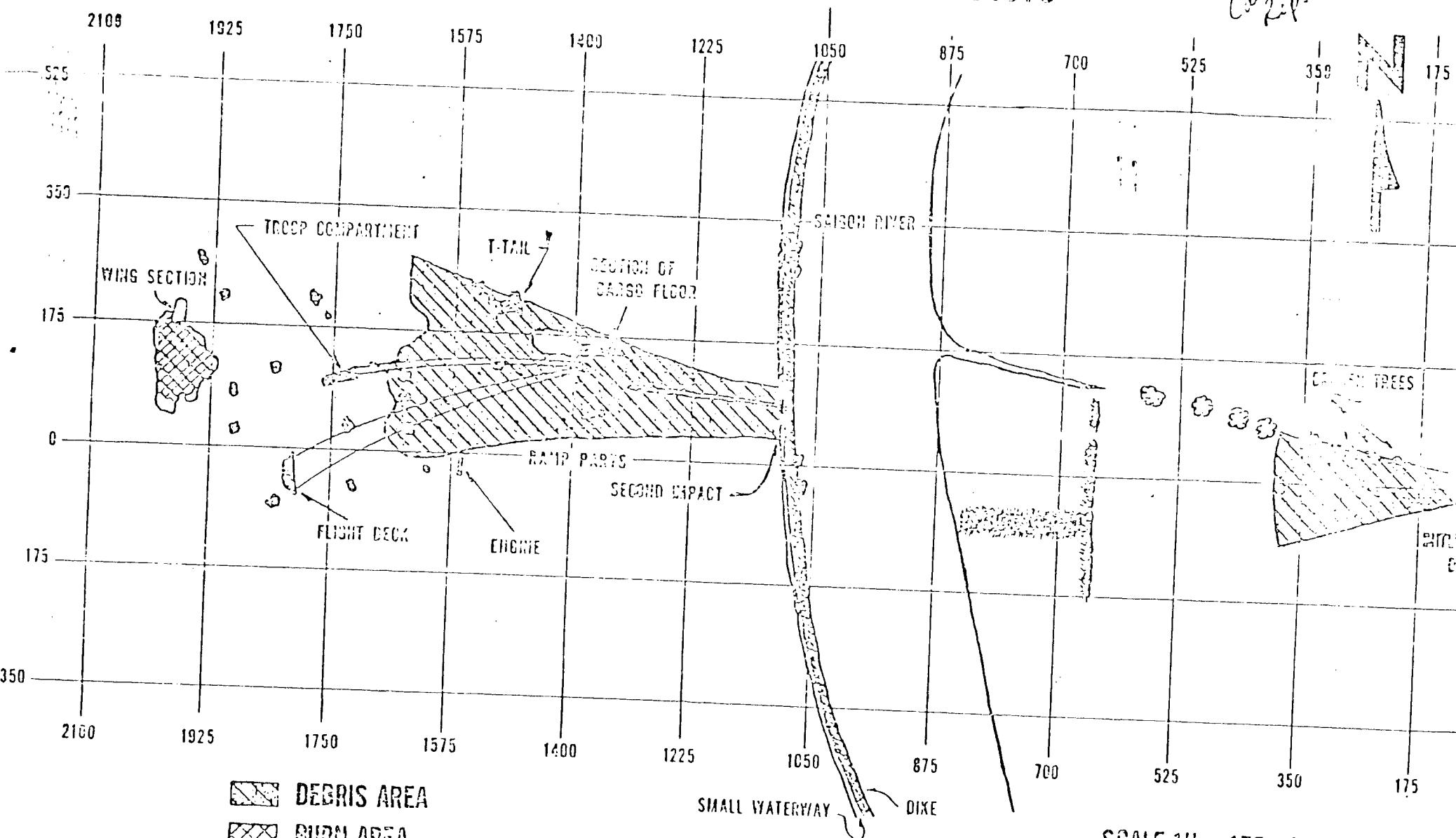
$$\left(\frac{A}{32.2}\right) = \frac{V^2}{2D \times 32.2}$$

## WEEKEND PROGRAM

U.S. GOVERNMENT PRINTING OFFICE 1933 20-1000-213

4 APRIL 1975

مکالمہ



A small rectangular icon containing a stylized 'X' or debris symbol.

DEBRIS AREA

BURN AREA

### SMALL WATERWAY

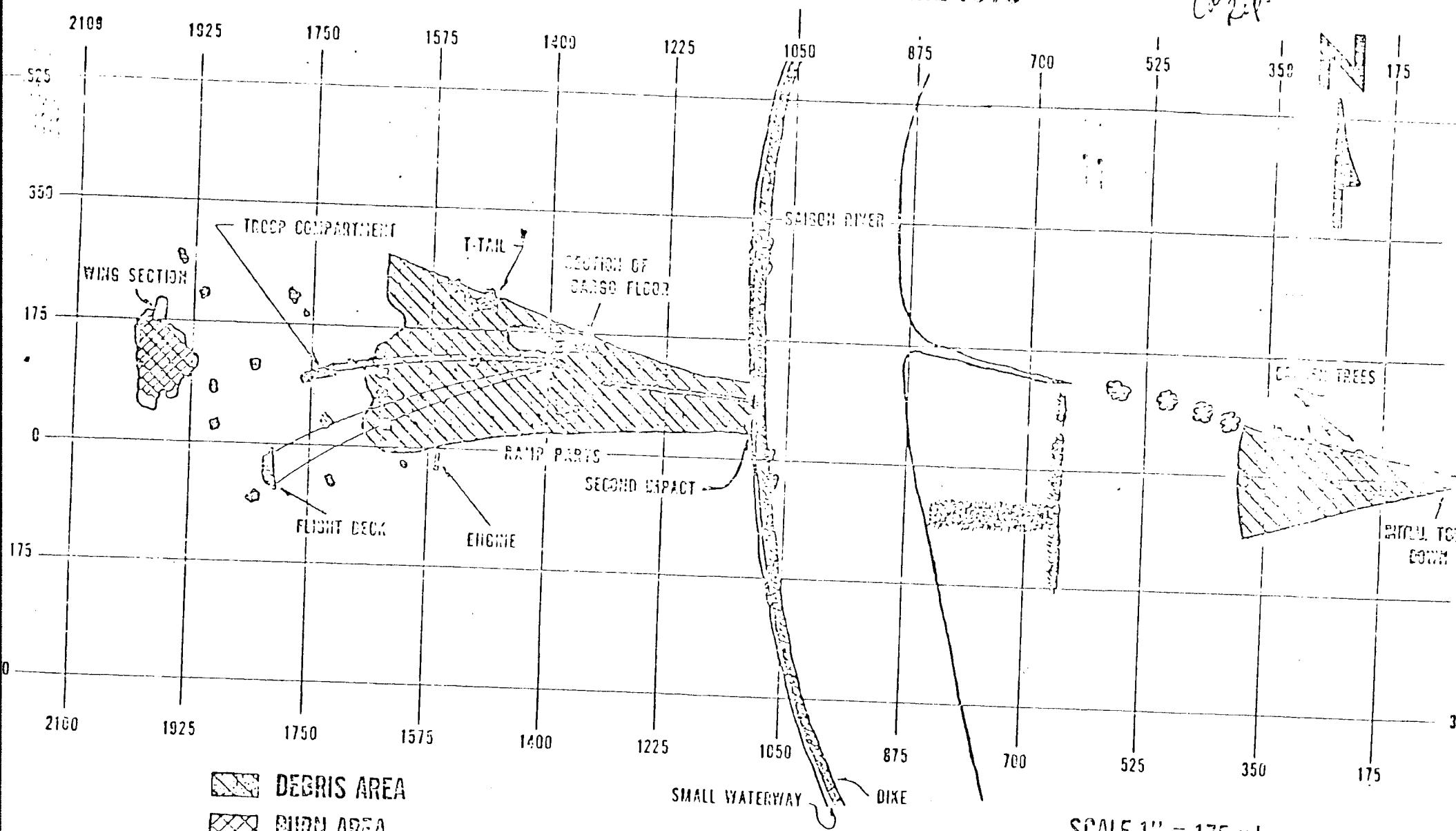
~ DIXE

SCALE 1" = 175 yds.

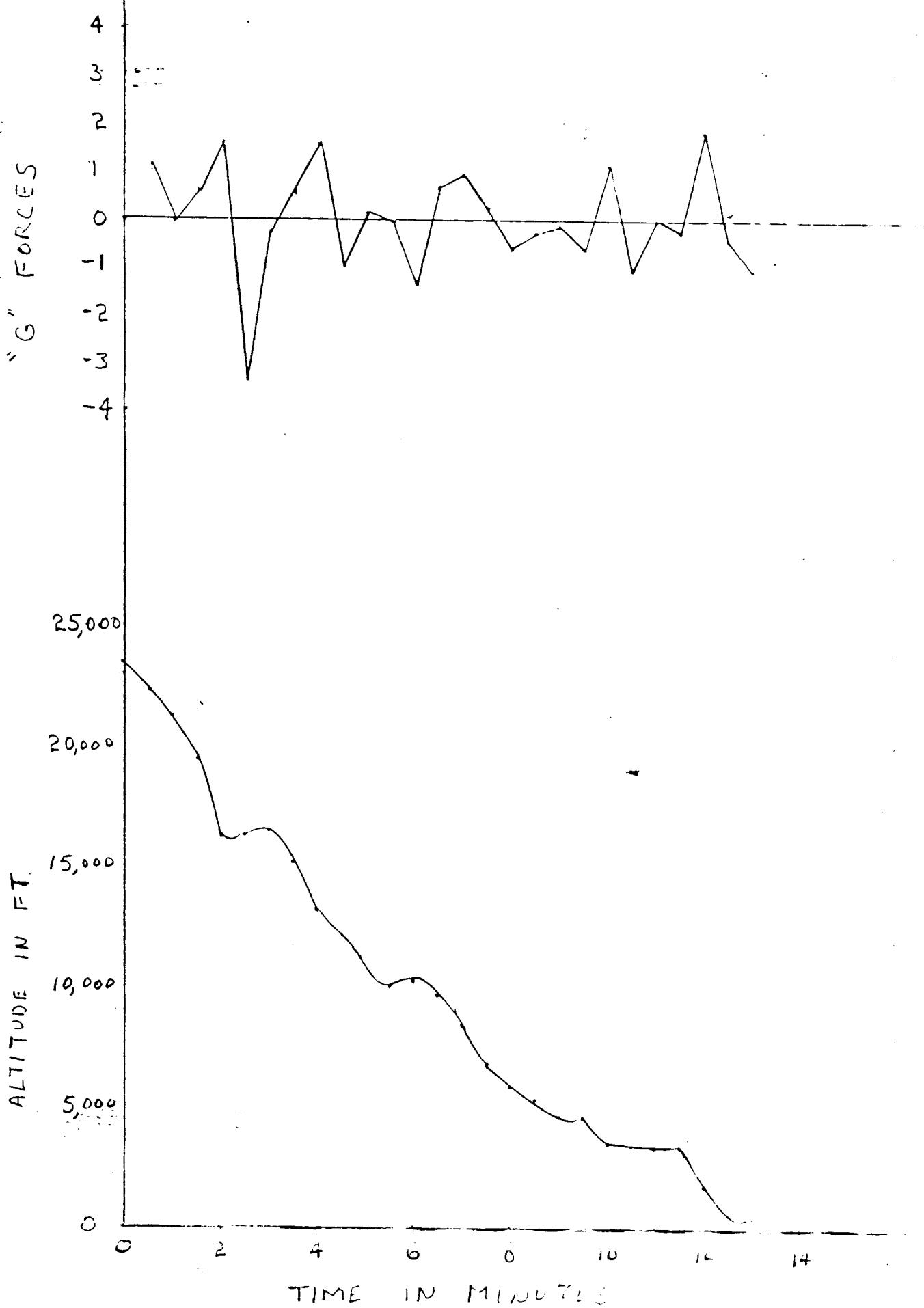
**Distances Approximate**

WRECKAGE DIAGRAM  
C-5A SN 68-218      4 APRIL 1975

Call 28



SCALE 1" = 175 yds.  
Distances Approximate



ZERO TIME IS INITIAL DESCENT AFTER DECOMPRESSION

TIME (min)	ALTITUDE FT	$\Delta H$ FT	$\frac{\Delta H}{\Delta t}$	$\frac{\Delta^2 H}{\Delta t^2}$	g FORCE
0	23,424	> 0.0	0		
0.5	22,313	-1111.0	-37.03	+37.03	1.17
1.0	21,202	-1111.0	-37.03	0.0	
1.5	19,535	-1617.0	-55.57	+18.54	0.58
2.0	16,313	-3222.0	-107.40	+51.83	1.61
2.5	16,313	-0.0	0	-107.4	-0.54
3.0	16,336	+223.0	+7.43	+7.43	-0.13
3.5	15,202	-1334.0	-11.13	+18.56	0.58
4.0	13,314	-1888.0	-62.93	+51.80	1.61
4.5	12,314	-1000.0	-33.33	+29.60	-0.92
5.0	-	-1107.5	-36.92	+3.59	0.11
5.5	10,099	-1107.5	-36.92	0	0.0
6.0	10,314	+215.0	+7.17	+44.07	-1.37
6.5	9,870	-444.0	-14.80	+21.97	0.68
7.0	8,536	-1334.0	-44.47	+29.67	-0.92
7.5	6,981	-1555.0	-51.83	+7.34	0.23
8.0	5,981	-1000.0	-33.33	-18.50	-0.53
8.5	5,315	-660.0	-22.00	-11.33	-0.37
9.0	4,759	-555.0	-18.50	-3.50	-0.11
9.5	4,759	0.0	0.0	-18.50	-0.18
10.0	3,648	-1111.0	-37.03	+37.03	1.15
10.5	3,537	-111.0	-3.70	-33.33	-1.64
11.0	3,426	-111.0	-3.70	0.0	0.11
11.5	3,537	+111.0	+3.70	-7.40	-0.11
12.0	1,870	1667.0	-55.57	+59.27	1.84
12.5	648	1222.0	-40.73	-14.94	-0.46
13.0	537	111.0	-3.70	-37.03	-1.15

* 0512 36	22312	0.574	
0512 39	22423	0.598	5:12:35 70 5:12:41
* 0512 44	22535	—	
0512 52	22646	0.602	5:12:42 70 5:12:52
* 0512 56	22757	—	
* 0513 00	22868	—	← F16 U/T
0513 04	22979	0.604	
0513 14	23201	0.610	5:13:10 - 5:13:17
0513 29	23423.297	—	5:13:28 5:13:41 ← AL 1:02E
0513 48	23313	0.620	5:13:42 5:13:49
0513 53	22979	0.638	5:13:50 5:13:57
0513 58	22757	0.648	5:13:57 5:14:2
* 0514 04	22535	0.656	
* 0514 07	22423	0.658	
0514 11	22318	0.664	5:14:12 5:14:16
* 0514 17	22090	0.672	
0514 22	21868	0.680	5:14:18 5:14:23
0514 27	21757	0.682	5:14:24 5:14:29
0514 33	21646	0.674	5:14:30 5:14:34
0514 23	21535	0.668	
0514 43	21424	0.654	5:14:36 5:14:43
0514 49	21202	0.648	5:14:44 5:14:51
* 0514 53	21090	0.646	
0514 59	20868.5	0.640	5:14:52 5:14:59
0515 04	20646	0.620(?)	5:15:0 5:15:7
* 0515 08	20313	—	
0515 12	20071	0.632	5:15:8 5:15:13
0515 16	19535	0.626	5:15:14 5:15:18
0515 29	18535	0.634	5:15:25 5:15:31
0515 34	18535	—	

* 051608	16202	—		
051612	16091	0.658	S: 16:6	S: 16:12
051629	16313	0.582	S: 16:28	S: 16:33
* 051635	16758	0.550		
051640	16980	0.528	S: 16:34	S: 16:41
051645	17091	0.51+ ←	S: 16:43	S: 16:51
* 051716	16757.8	0.510		
051721	16536	0.518	S: 17:15	S: 17:22
051730	16202	0.524	S: 17:23	S: 17:30
* 051734	16091	0.528		
051739	15980	0.530	S: 17:31	S: 17:40
* 051743	15869	0.532	S	
051748	15647	0.536	S: 17:41	S: 17:50
051758	15313.5	0.530	S: 17:51	S: 17:58
051804	15202	—	S: 17:59	S: 18:6
051810	14980	0.526	S: 18:7	S: 18:14
* 051815	14869	0.518		
051820	14758	0.508	S: 18:15	S: 18:24
051830	14313.6	0.502	S: 18:46	S: 18:34
* 051834	14091	—		
051851	13314	0.498	S: 18:46	S: 18:52
051857	12980	0.504	S: 18:53	S: 19:0
051904	12758	0.508	S: 19:1	S: 19:9
* 051910	12536	0.510		
051914	12424	—	S: 19:10	S: 19:16
051925	12314	0.496	S: 19:25	S: 19:31
051935	12203	0.486	S: 19:32	S: 19:41
* 051944	12092	0.478		
051948	11980.5	0.474	S: 19:42	S: 19:49
051952	11869	0.474	S: 19:51	S: 19:59

052030	10758	0.474	S: 20:27	S: 20:36
052305	10536	0.480		
052042	10314	0.484	S: 20:38	S: 20:42
052053	10092	0.490	S: 20:52	S: 21:0
*052111	9980.7	0.466		
052117	9867.4	0.468	S: 21:10	S: 21:17
052129	10091.8	0.460	←	S: 21:26
052135	10314	0.452		S: 21:34
052149	10758	0.438	S: 21:46	S: 21:52
052151	10869.5	0.414	S: 21:53	S: 21:58
052207	10758	0.406	S: 22:0	S: 22:7
052212	10314	0.410	S: 22:8	S: 22:16
*052219	9869.6	0.442	S: 22:17	S: 22:24
052225	9425	0.468		
052231	9092	0.476	S: 22:25	S: 22:32
052237	8870	0.472	S: 22:33	S: 22:38
052243	8758.6	0.462	S: 22:39	S: 22:43
052250	8536.4	0.446		

66-22-80

68-13-60

5: 1: 23	5: 1: 25	—	0. 172
5: 1: 26	5: 1: 28	—	0. 172
5: 1: 29	5: 1: 32	—	0. 204
5: 1: 33	5: 1: 35	537. 20	0. 216
5: 1: 36	5: 1: 39	537. 20	0. 234
5: 1: 40	5: 1: 44	648. 30	0. 246
5: 1: 45	5: 1: 49	648. 30	0. 246
5: 1: 50	5: 1: 53	870. 50	0. 256
5: 1: 54	5: 1: 59	981. 60	0. 258
5: 2: 0	5: 2: 5	1203. 80	0. 264
5: 2: 7	5: 2: 9	1426. 00	0. 266
5: 2: 10	5: 2: 13	1648. 20	0. 272
5: 2: 14	5: 2: 20	1870. 40	0. 272
5: 2: 21	5: 2: 27	2425. 90	0. 276
5: 2: 28	5: 2: 35	2759. 20	0. 276
5: 2: 36	5: 2: 43	3203. 60	0. 284
5: 2: 44	5: 2: 52	3536. 90	0. 296
5: 2: 53	5: 3: 1	3870. 20	0. 314
5: 3: 8	5: 3: 11	4314. 60	0. 326
5: 3: 12	5: 3: 20	4647. 90	0. 332
5: 3: 21	5: 3: 30	5092. 30	0. 330
5: 3: 31	5: 3: 38	5536. 70	0. 340
5: 3: 39	5: 3: 45	5647. 80	0. 342
5: 3: 46	5: 3: 52	5981. 10	0. 350
5: 3: 53	5: 4: 2	6425. 50	0. 360
5: 4: 3	5: 4: 13	7092. 10	0. 364
5: 4: 14	5: 4: 22	7647. 60	0. 372
5: 4: 23	5: 4: 32	7980. 90	0. 378
5: 4: 33	5: 4: 43	8314. 20	0. 378
5: 5: 2	5: 5: 5	8314. 20	0. 378
5: 5: 6	5: 5: 16	9869. 60	0. 390
5: 5: 17	5: 5: 27	10091. 80	0. 406
5: 5: 26	5: 5: 28	10091. 80	0. 406

5:5:38	5:5:49	10969.50	0.430
5:5:50	5:6:0	11536.10	0.434
5:6:1	5:6:11	11869.40	0.432
5:6:12	5:6:22	12313.80	0.438
5:6:23	5:6:33	12758.20	0.446
5:6:34	5:6:43	12980.40	0.456
5:6:55	5:6:57	13535.90	0.452
5:7:38	5:7:48	15091.30	0.478
5:7:50	5:7:59	15202.40	0.484
5:8:0	5:8:13	15646.80	0.494
5:8:14	5:8:23	15980.10	0.502
5:8:24	5:8:35	16535.60	0.502
5:8:36	5:8:48	16868.90	0.502
5:8:49	5:8:59	17091.10	0.506
5:9:1	5:9:10	17535.50	0.506
5:9:11	5:9:21	17979.90	0.506
5:9:22	5:9:27	18202.10	0.506
5:9:34	5:9:45	18535.40	0.512
5:9:46	5:9:57	18868.70	0.522
5:9:58	5:10:8	19090.90	0.530
5:90:9	5:10:21	19424.20	0.536
5:10:22	5:10:31	19757.50	0.540
5:10:33	5:10:42	20090.80	0.542
5:10:43	5:10:54	20424.10	0.542
5:11:7	5:11:14	20424.10	0.542
5:11:15	5:11:25	20979.60	0.544
5:11:26	5:11:36	21312.90	0.554
5:11:30:11	4:62:40	21312.90	0.554
5:12:7	5:12:17	21979.50	0.590
5:12:18	5:12:22	22090.60	0.590
5:12:23	5:12:26	22201.70	0.594
5:12:27	5:12:34	22201.70	0.594

5:13:1	5:13:9	22979.40	0.608
5:13:10	5:13:17	23201.60	0.610
5:13:18	5:13:19	23201.60	0.610
* 5:13:20	7:13:63	23201.60	0.610
* 5:16:22	5:13:27	23201.60	0.610
5:13:28	5:13:34	23423.80	0.606
5:13:35	5:13:41	23423.80	0.610
5:13:42	5:13:49	23312.70	0.620
5:13:50	5:13:56	22979.40	0.638
5:13:57	5:14:2	22757.20	0.648
5:14:3	5:14:11	22312.80	0.664
5:14:12	5:14:16	22312.80	0.664
5:14:18	5:14:23	21868.40	0.680
5:14:24	5:14:29	21757.30	0.682
5:14:30	5:14:34	21646.20	0.674
5:14:36	5:14:43	21424.00	0.654
5:14:44	5:14:51	21201.80	0.648
5:14:52	5:14:59	20868.50	0.640
5:15:0	5:15:7	20646.30	0.634
5:15:8	5:15:13	20090.80	0.632
5:15:14	5:15:18	19535.30	0.626
5:15:19	5:15:24	18979.80	0.630
5:15:25	5:15:31	18535.40	0.634
5:15:32	5:15:39	18313.20	0.634
5:15:40	5:15:47	17313.20	0.640
* 5:15:48	1732:31	17313.20	0.640
5:15:56	5:16:1	16646.70	0.654
5:16:2	5:16:5	16313.40	0.660
5:16:6	5:16:12	16091.20	0.658
5:16:13	5:16:18	16091.20	0.648
5:16:19	5:16:23	16091.20	0.648
5:16:24	5:16:28	16091.20	0.620

5:16:52	5:16:58	17091.10	0.500
5:17:2	5:17:2	17091.10	0.500
5:17:15	5:17:22	16535.60	0.518
5:17:23	5:17:30	16202.30	0.526
5:17:31	5:17:40	15780.10	0.530
5:17:41	5:17:50	15646.80	0.536
5:17:51	5:17:58	15313.50	0.530
5:17:59	5:18:6	15202.40	0.530
5:18:7	5:18:14	14980.20	0.526
5:18:15	5:18:24	14758.00	0.508
31:23:46	5:18:34	14313.60	0.502
5:18:35	5:18:40	13980.30	0.502
21:20:46	5:18:52	13313.70	0.498
5:18:53	5:18:0	12980.40	0.504
5:19:1	5:19:9	12758.20	0.508
5:19:10	5:19:16	12424.90	0.510
5:19:17	5:19:24	12424.90	0.504
5:19:25	5:19:31	12313.80	0.494
5:19:32	5:19:41	12202.70	0.482
5:19:42	5:19:49	11980.50	0.476
5:19:51	5:19:59	11869.40	0.472
5:20:0	5:20:8	11647.20	0.472
5:20:10	5:20:16	11647.20	0.472
5:20:20	5:20:26	10980.60	0.472
5:20:27	5:20:34	10758.40	0.474
5:20:35	5:20:42	10314.00	0.486
5:20:43	5:20:51	10314.00	0.490
5:20:52	5:21:0	10091.80	0.480
5:21:1	5:21:8	10091.80	0.470
5:21:10	5:21:17	9869.60	0.468
5:21:18	5:21:25	9869.60	0.470
5:21:26	5:21:32	10091.80	0.460

5:21:53	5:21:59	10869.50	0.414
5:22:0	5:22:7	10758.40	0.406
5:22:8	5:22:16	10314.00	0.410
5:22:17	5:22:24	9869.60	0.442
5:22:25	5:22:32	9091.90	0.476
5:22:33	5:22:38	8869.70	0.476
5:22:39	5:22:43	8758.60	0.462
5:22:44	5:22:49	8758.60	0.462
5:22:50	5:22:56	8925.30	0.434
5:22:58	5:22:59	8925.30	0.434
5:23:9	5:23:11	8425.30	0.434
5:23:12	5:23:18	7647.60	0.434
5:23:19	5:23:25	7203.20	0.442
5:23:24	5:23:32	7092.10	0.442
5:23:33	5:23:38	6981.00	0.438
5:23:39	5:23:43	6758.80	0.426
5:23:44	5:23:50	6758.80	0.422
5:23:51	5:23:56	6425.50	0.414
5:23:57	5:24:6	6092.20	0.410
5:24:7	5:24:14	5981.10	0.412
5:24:15	5:24:19	5870.00	0.416
5:24:22	5:24:30	5536.70	0.442
5:24:31	5:24:38	5425.60	0.438
5:24:39	5:24:45	5425.60	0.426
5:24:46	5:24:52	5314.50	0.414
5:24:53	5:24:58	5314.50	0.418
5:25:0	5:25:3	5314.50	0.418
5:25:4	5:25:9	5203.40	0.384
5:25:10	5:25:15	5092.30	0.380
5:25:16	5:25:23	4759.00	0.418
5:26:24	5:26:41	4473.10	0.418
5:26:37	5:26:37	4314.60	0.412
5:26:44	5:26:47	4214.10	0.422

6:28:43

5:28:45

646.30

0.424

5:28:49

5:28:50

537.20

0.410

5:28:51

5:28:52

537.20

0.410

ANALYSIS OF 'G' LEVELS ASSOCIATED  
WITH THE C-5A ACCIDENT NEAR SAIGON

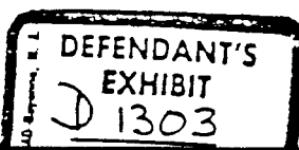
APRIL 4, 1975

by

James W. Turnbow, Ph.D.

Consultant - Aviation Safety

DEFT. EX. DD-Bromack Feb. 12  
DATE: 10-27-81  
REPORTER: A. J. GASDOR (B)



Analysis of 'G' Levels Associated  
With the C-5A Accident Near Saigon  
April 4, 1975

by

James W. Turnbow, Ph.D.  
Consultant - Aviation Safety

References Used:

The following analyses and conclusions are based in part, but are not limited to, a review of the following documents:

1. USAF Collateral Report, Vols. I, II, III.
2. Photographs of the aircraft prior to and following the accident.
3. Photographs of the accident site.
4. Miscellaneous drawings of the C-5A aircraft.
5. Sworn statements of:

Regina Aune  
Tilford Harp  
Christine Lieverman  
Keith Malone  
Marcia Tate

6. Depositions and/or trial testimony of the following:

Regina Aune  
Tilford Harp (co-pilot)  
Christine Lieverman  
Harriett Neill  
Merritt Stark  
Marcia Tate  
Dennis Traynor (pilot)  
William Timm  
John Edwards

7. Wreckage Distribution Diagram.
8. Cutaway view of C-5A troop compartment.
9. NASA Technical Report SP-3006 'Bioastronautics Data Book,' 1964.
10. USAF Technical Report No. 5915 Part 2, 1961, 'Human Exposures to Linear Deceleration,' 1951.

11. USAAMRDL Technical Report 71-22, 'Crash Survival Design Guide,' 1971.

12. Plots of the Data Obtained from the onboard recorder (MADAR).

13. The author also draws on some 20 years of experience in aircraft accident reconstruction and full scale crash testing of aircraft. A vitae is attached for convenience of the reader.

## ACCIDENT SYNOPSIS

- The crash of this aircraft consisted of two ground contacts separated by approximately 875 yards of free flight. The analysis of the data available shows the following concerning these two contacts:

### Contact No. 1

This contact has been characterized by several of those aboard the aircraft as 'a near normal touch down' or 'no more than a hard landing typical of military or commercial aircraft.' The sink rate was reported to be 500 to 600 feet per minute by one of the cockpit crew (Major Traynor), a fact in agreement with:

- a) Extrapolation of the MADAR data.
- b) The aircraft attitude and speed, i.e., nose up at touchdown. (It is noted that the nose gear did not contact the ground at this point).
- c) The aircraft would have been in 'ground effect' as it approached the surface with resulting tendency to reduce any existing sink rate.
- d) Statements of other crew, for example: Capt. Harp said in the Schneider Trial, page 2143, line 4: 'I would say there were hardly any G forces on the first landing.'

The primary structural failure at this first contact was removal of the rear sets of landing gears, probably due to the landing on a less than normally firm runway and to the above normal touchdown speed of 270 knots, both of which could be expected to increase the drag forces on the gear.

Since the ultimate design load for each gear does not exceed 240,000 lbs, and assumption of full design load being developed on the rearmost gears, plus a limit load of 160,000 lbs on each of the forward main gears, gives a total load of 800,000 lbs. This would load the 450,000 lb aircraft to no more than 1.78g's along the longitudinal axis of the aircraft. The vertical loads would have been very consistent with those occurring for a landing at near or lower than normal sink rate. Vibratory oscillations would have been induced into the structure due to failure of the gear, however these, being of high frequency, would have been more of an 'audible' nature to passengers of the troop compartment rather than of a nature such as to produce a displacement or impact type response of those passengers.

No hazard to the occupants of either the cockpit or troop compartments can thus be expected from this contact.

## Contact No. 2

This ground contact occurred after the aircraft became airborne following the initial touchdown and crossed the Saigon River. Observation of the forward main gear tire marks relative to a small dike on the far bank of the river shows (together with the absence of nose gear marks) that the aircraft again touched down in level or slightly nose up attitude. The extended nose gear and extended main gear permitted the aircraft to pass over this dike, allowing failure of all of these remaining gears with little or no contact of the bottom of the fuselage with the dike. The decelerations here would again be no more than the values occurring in the first contact. Upon passage over the dike the bottom of the aircraft began a skidding and plowing run through wet and soft rice fields to the final points of rest. Observation of the accident photos and other evidence shows the following:

- a) The troop compartment and the crew compartments remained essentially intact, maintaining living space for those occupants.
- b) All seats remained attached to the floor and there were no seat belt or harness failures.
- c) Seats in the troop compartment are 16g seats attached to the floor with a 9g restraint. All were rearward facing.
- d) Skid tracks through the wet/soft marsh-like terrain are strongly indicative of long-duration, low-level, constant deceleration for the cockpit and troop compartments.
- e) Break-up of the lower fuselage occurred in many relatively small pieces consistent with many successive failures, again indicative of continued and hence low level continuous deceleration.
- f) The failure of the side walls of the lower (cargo) compartment ultimately resulted in the formation of two skids or runners for the troop compartment which guided that compartment in almost a straight track, reducing lateral loads to only those of vibratory nature and allowing the floor to remain intact.
- g) Adult occupants seated or kneeling on the floor between rows of seats, without any kind of restraint other than holding by hand were able to stay in place throughout the complete impact sequence without serious injury. Cuts and bruises were reported. Only those occupants in line with an isle and holding by hand appear to have been unable to retain position. These occupants would have been in a condition similar to a 'free fall' at a somewhat elevated 'g' value of about 1.5 to 2.0g as they 'fell' longitudinally along the isle to impact at or near the front bulkhead. Their injuries thus occurred in this mode.

The 'Wreckage Diagram' for C-5A SN 68-218 shows a deceleration distance for the troop compartment of about 650 yards or 1950 feet as scaled from the diagram. For an initial speed of 270 knots or 456 ft/sec the average deceleration over this distance is  $1.66g^*$ . In view of the nature of this accident it is the opinion of the author that the peak decelerations which occurred are probably not more than three (3) times this value or about 5g's. The reader should observe carefully the fact that such peaks cannot physically be applied for any appreciable period of time otherwise the aircraft would have to stop in much less than 1950 feet. [The value would be 646 feet at 5g's constant deceleration].

## HUMAN TOLERANCE TO DECELERATION

The voluntary tolerance of the whole human body for short duration pulses with forward facing seat and shoulder harness is at least 40g's or eight times the 5g value mentioned above. For rearward facing seats the voluntary tolerance level is well in excess of 40g. At least one 80g test has been conducted on a voluntary human subject without serious injury.

The tolerance to head impact alone, as established by a Wayne State University research group, indicates that peak accelerations of 15 milliseconds duration would have to be of the order of 140g just to produce unconsciousness. For a 2ms pulse the corresponding value would have to be about 400g.

It should be noted that in the C-5A accident in question many of the children were not even awakened by the crash. In view of: 1) The visually observed response of the children in the troop compartment to the crash (or the lack thereof) and 2) to the extremely large disparity between the probable actual decelerations (both peak and average values) and the limits of voluntary human tolerance to such loads, it appears clear that no hazard to life or health existed due to the deceleration environment alone in the Saigon C-5A accident of April 1975.

For the convenience of the reader, copies of several human tolerance charts taken from reference No. 10 are included in the appendix.

## CONCLUSIONS

It is the opinion of this author that it is a scientific certainty that the decelerations occurring in the April 4, 1975 Saigon C-5A accident did not provide a direct hazard to the life or health of the children or adults located in troop compartment of that aircraft. More specifically it is not possible that the magnitude of the crash decelerations were such as to result in brain damage for the seated occupants or to those adult occupants who remained in position throughout the crash.

## APPENDIX I

For uniform (constant) deceleration the governing equation is:

$$G = \frac{V^2}{64.4S}$$

where:

$$\begin{aligned} V &= \text{Velocity in ft/sec} \\ &= 270 \text{ knots} = 456 \text{ ft/sec} \end{aligned}$$

$$S = \text{Deceleration distance} = 1950 \text{ feet}$$

The constant 64.4 is twice the acceleration due to gravity or  $2g = 2 \times 32.2 = 64.4 \text{ ft/sec}^2$ .

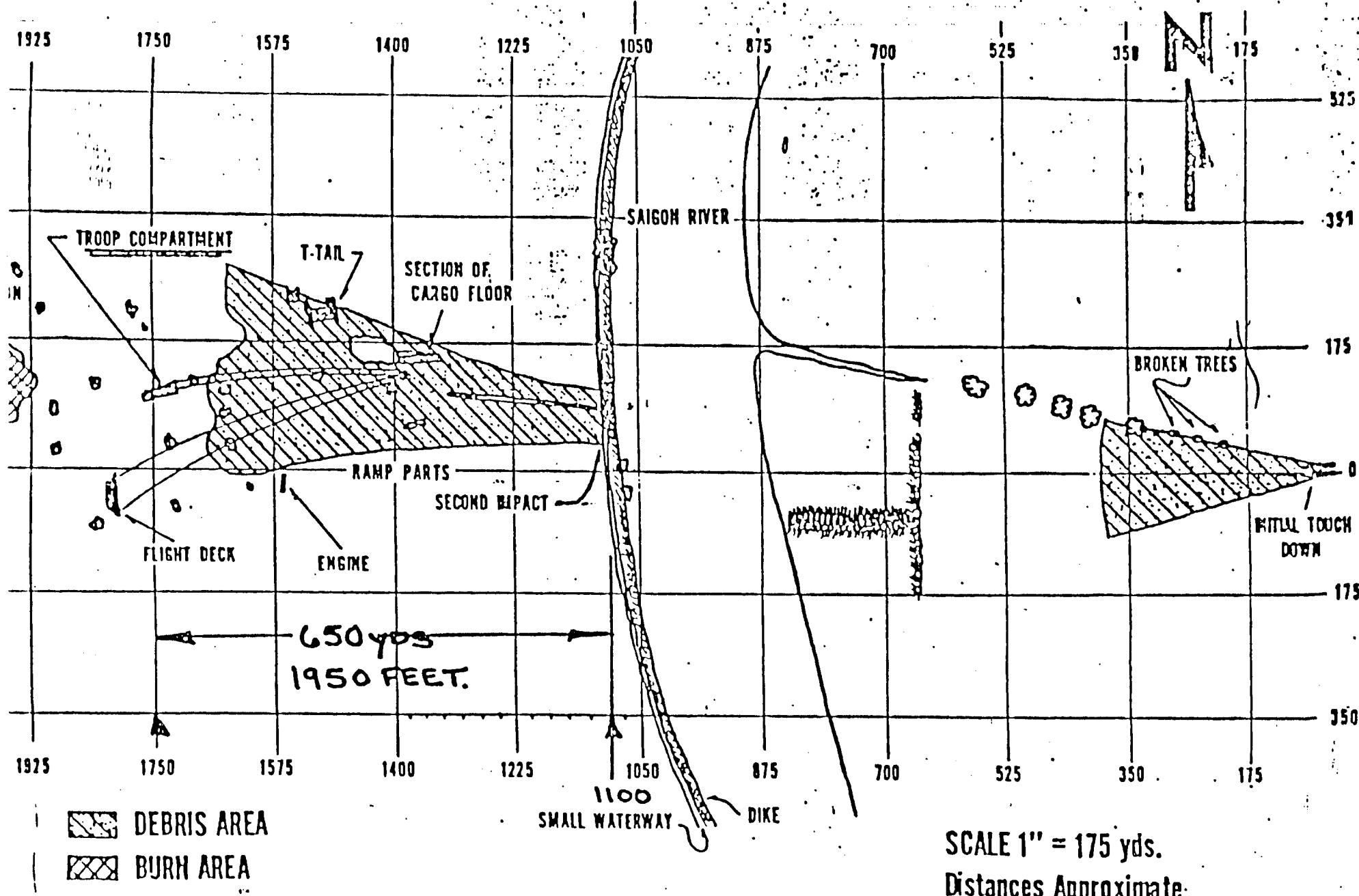
Then:

$$G = \frac{(456)^2}{64.4 (1950)} = 1.66$$

# APPENDIX II

C-5A SH 68-218

4 APRIL 1975



# APPENDIX III

# U.S. ARMY R&D TECHNICAL REPORT 71-22

## XM34 SUMMIT HAWK DESIGN GUIDE

REVISED OCTOBER 1971

EUSTIS DIRECTORATE

U. S. ARMY AIR MOBILITY RESEARCH AND DEVELOPMENT LABORATORY  
FORT EUSTIS, VIRGINIA

CONTRACT DAAD02-69-C-0030

DYNAMIC SCIENCE THE AYER FACILITY  
A DIVISION OF MARSHALL INDUSTRIES

PHOENIX, ARIZONA

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head velocity was that value of initial velocity which resulted in the impact material's being crushed to a predetermined value of strain. This strain value was dependent on the properties of the impact material chosen. The restriction on head deceleration was defined by human tolerance limitations. The head tolerance to impact is a function of pulse duration and average head decelerations as shown in Figure 5-7. In combination, these limitations define a maximum velocity curve as a function of original material thickness, above which absence of concussion (as defined by the tolerance limit of Figure 5-7) was doubtful, regardless of impact material characteristics. This curve is presented as Figure 5-8.

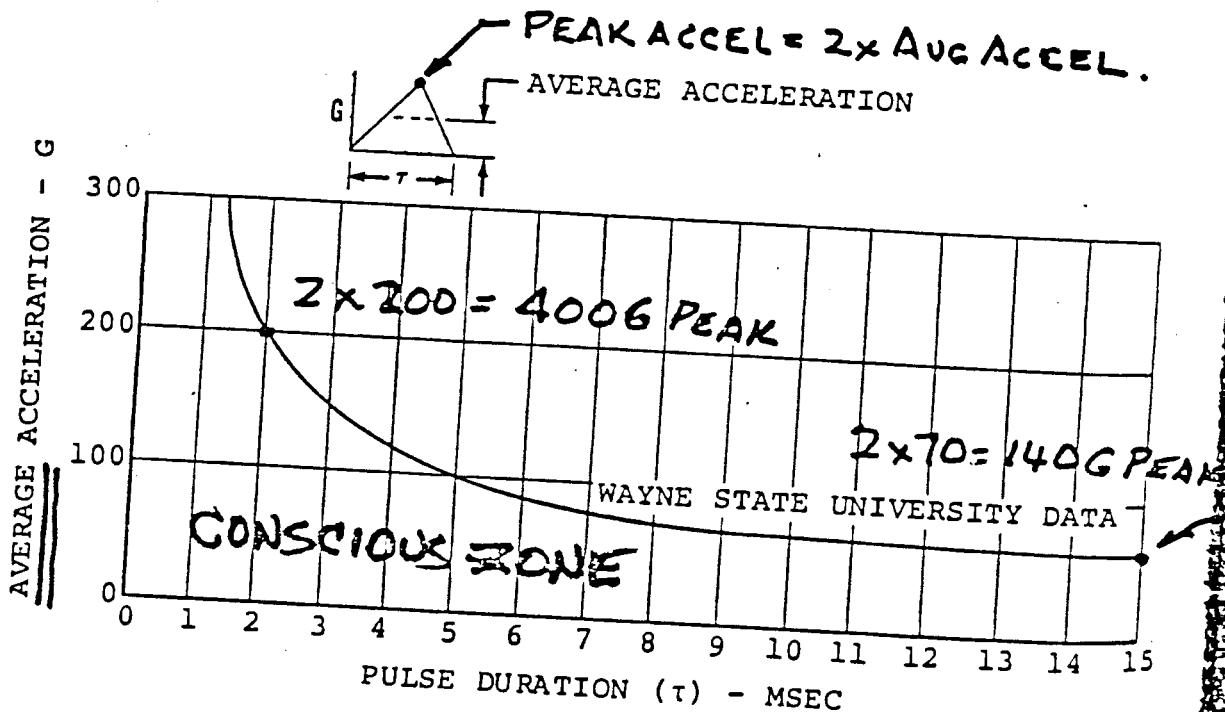


Figure 5-7. Head Tolerance to Impact as a Function of Pulse Duration as Published by Wayne State University.

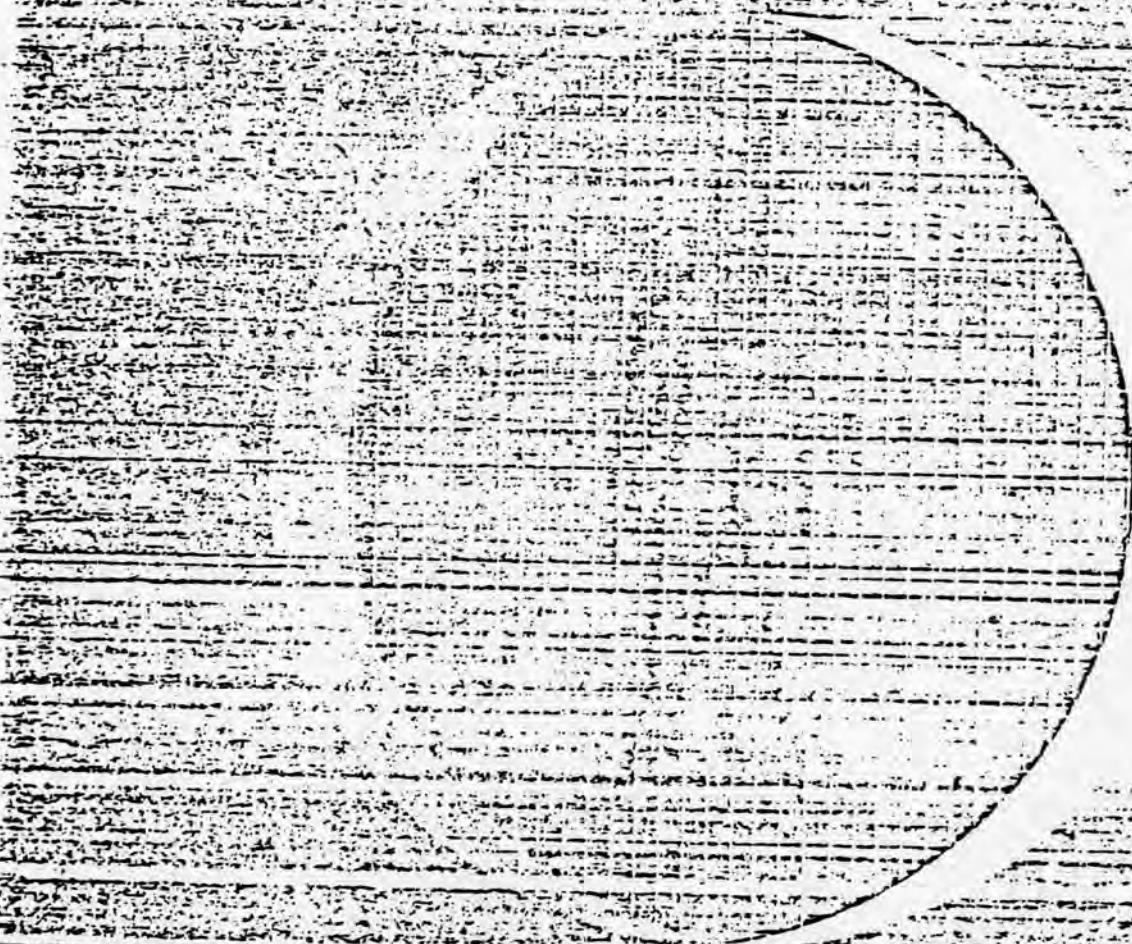
5.3.3.2 Head Impact Velocities: Figure 5-9 shows typical head velocities relative to the seat as measured on anthropomorphic dummies, cadavers, and live human subjects in dynamic seat tests. Various combinations of occupant restraint were used and are so indicated on each curve.

5.3.3.3 Geometry of Probable Head Impact Surfaces in U. S. Army Aircraft: Aircraft in the U. S. Army inventory in 1965 have been examined to determine the kinds of contact hazards

# APPENDIX IV

TURNBOW

NASA SP-3006



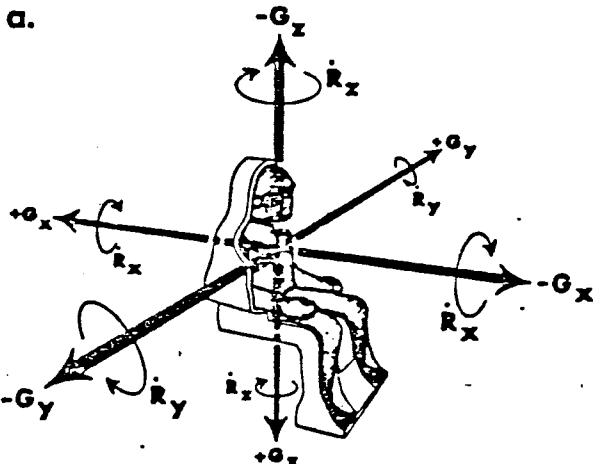
1969 TURNBOW

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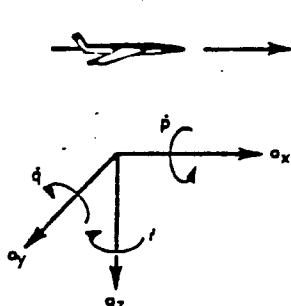
Symbols and vectors used in this book are based on the direction a body organ (e.g., the heart) would be displaced by acceleration.

Table II below--and in particular System 4, which is based on displacement of body fluids--explains the most commonly employed terms.

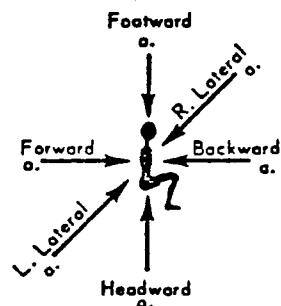
Source: Adapted from Gell [18].



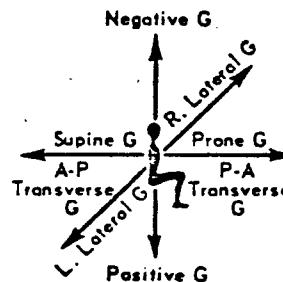
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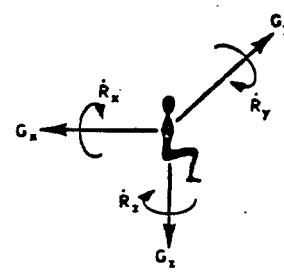
SYSTEM 1



SYSTEM 2



SYSTEM 3



SYSTEM 4

c.

Table I

Direction of Acceleration

Lunar Motion	Aircraft Vector (System 1)	Acceleration Descriptive (System 2)
Forward	$+a_x$	Forward accel.
Backward	$-a_x$	Backward accel.
Upward	$-a_z$	Headward accel.
Downward	$+a_z$	Footward accel. (tailward)
To right	$+a_y$	R. lateral accel. (rightward)
To left	$-a_y$	L. lateral accel. (leftward)

Angular Motion

Roll right	$+p$	cartwheel
Roll left	$-p$	cartwheel
Pitch up	$+q$	somersault
Pitch down	$-q$	somersault
Yaw right	$+r$	pirouette
Yaw left	$-r$	pirouette

Table II

Inertial Resultant of Body Acceleration

Physiological Descriptive (System 3)	Physiological Displacement (System 4)	Vernacular Descriptive (System 5)
Transverse A-P G	$+G_x$	Eyeballs in
Supine G		
Chest to back G		
Transverse P-A G	$-G_x$	Eyeballs out
Prone G		
Back to chest G		
Positive G	$+G_z$	Eyeballs down
Negative G	$-G_z$	Eyeballs up
Left lateral G	$+G_y$	Eyeballs left
Right lateral G	$-G_y$	Eyeballs right
Roll	$-R_x$	
	$+R_x$	
Pitch	$-R_y$	
	$+R_y$	
Yaw	$+R_z$	
	$-R_z$	

\* A-P and P-A refer to Anterior-Posterior and Posterior-Anterior.

Source: Adapted from Gell [18].

## ACCELERATION - INTRODUCTION

The spectrum of acceleration environments is extremely large and may vary in duration, magnitude, rate of onset and decline, and direction. Some acceleration exposures may be so mild that they have relatively no physiological or psychophysiological effects, or they may become so severe that they produce major disturbances. The emphasis of this section is primarily on human performance capabilities and physiological responses as they are modified by sustained acceleration. Abrupt accelerations and decelerations lasting less than two seconds are treated in Section 5, Impact and Vibration.

The unit for the physiological acceleration is  $\text{G}$ , as distinguished from the "true" displacement acceleration, generally designated by aerodynamicists with the unit  $g$ . The physiological acceleration represents the total reactive force divided by the body mass, and hence includes both displacement and resisted gravitational acceleration effects.

The physiological acceleration axes represent directions of the reactive displacements of organs and tissues with respect to the skeleton. Please refer to the accompanying diagrams and tables. The Z axis is down the spine, with  $+G_z$  (unit vector) designations for accelerations causing the heart, etc., to displace downward (caudally). The X axis is front to back, with  $+G_x$  designations for accelerations causing the heart to be displaced back toward the spine (dorsally). The Y axis is right to left, with  $+G_y$  designations for accelerations causing the heart to be displaced to the left.

Angular accelerations which cause the heart to rotate (roll) to the left within the skeleton are specified by the  $\dot{R}_x$  unit vector, representing radians/sec<sup>2</sup> about the X axis. Angular velocities in the same sense are specified by the  $+R_x$  unit vector, representing radians/sec about the X axis. Similarly,  $+R_y$  represents an angular acceleration producing a pitch down of the heart within the skeleton, and  $+R_z$  represents yaw right of the heart within the skeleton.

The field of acceleration research has produced a number of general principles concerning the effects of acceleration stress on physiology and performance. The following statements, many of which are illustrated in the charts of this section as shown, are hoped to be useful to designers of aerospace vehicles and equipment.

1. Physiological tolerance, or the ability to withstand acceleration physiologically, is a function of many variables--e.g., rate of onset (3-2); direction of G vector (3-3); magnitude of  $G$  (3-2); duration (3-4)--as well as the type of endpoints that are used as criteria.

2. In addition to the physiological tolerance limits which define the end points for reliable functioning of any particular physiological system during exposure to acceleration stress, there are also performance tolerance limits, which define the end points for reliable functioning of any particular performance ability.

3. Physiological and performance tolerances may be functionally related, but they need not be the same, since each is dependent upon the criteria used.

4. During exposure to acceleration stress, the type of G-protection system used has a very important influence on the pilot's ability to tolerate acceleration (chart 3-5), perform tasks, and maintain performance proficiency.

5. For an acceleration of given rate of onset and magnitude, physiological tolerance is highest for  $+G_x$ , next for  $-G_x$ , next for  $+G_z$ , and lowest for  $-G_z$ , directions of force. See 3-3.

6. Acceleration stress significantly impairs visual capabilities. As acceleration increases, visual acuity decreases (see 17-30), illumination requirements increase, and brightness contrast requirements decrease (3-10 and 3-11).

7. Major individual differences exist among pilots in their ability to perform piloting tasks during exposure to high  $G$ .

8. Certain types of acceleration exposures produce illusions, or false perceptions, of one's position and motion. These may occur in some pilots during or after the acceleration exposure.

9. Since acceleration training results in physiological adaptation and conditioning to G, as well as learning to make performance compensations, acceleration training produces major improvements in performance proficiency during exposure to high G.

10. The instrument display characteristics of a piloting task influence the measurement of performance capabilities of a pilot during exposure to high G. Among the more important display characteristics are: the position of the display instrument within the pilot's visual field, the degree of interpretation required of the pilot, the number of instruments that must be viewed by the pilot during high G, the amount of illumination, the amount of brightness contrast, the physical form in which the display information is presented, and the amount of visual instrument scanning that is required at high G.

11. The characteristics of the control device used by the pilot in performing under G have a significant effect upon proficiency. These characteristics are: the number of axes of motion; the location of the axes of motion with respect to the G and the pilot's hand; stick force gradients along each mode of control; the centering characteristics along each mode of control; dead band zone; breakout force requirements; control friction; static and dynamic balance; damping characteristics; control throw; response time of control; control harmony; cross coupling characteristics; size and shape of grip; dynamic and static balance; and control sensitivity (3-16).

12. Acceleration impairs the ability of the pilot to sense changes in control characteristics that may occur as a function of specific acceleration vectors. This may be a direct effect of the acceleration forces on the receptors, effects on the central or autonomic nervous system, or an effect on circulatory and other physiological systems which indirectly affect the ability of the pilot to sense changes in his arm, hand, and fingers.

13. Task characteristics that are relatively easy to perform in low-G environments become more difficult as G increases.

14. Intellectual skills, piloting concentration, time perception, judgment, and immediate memory are influenced by high G.

15. Response time, as well as complex psychomotor performance, is influenced by high G (3-13).

16. Anticipation of acceleration may produce emotional reactions that are greater in terms of psychophysiological impairment than the direct effects of acceleration itself.

17. If, in addition to acceleration stress, the pilot is exposed to other environmental stresses, his responses may be altered by the combined effects of these stresses. (See Section 9).

Positive ( $G_z$ ) and transverse ( $G_x$ ) accelerations have been emphasized in studies to date, while lateral and angular accelerations have received relatively little attention, primarily because of the lack of proper research facilities.

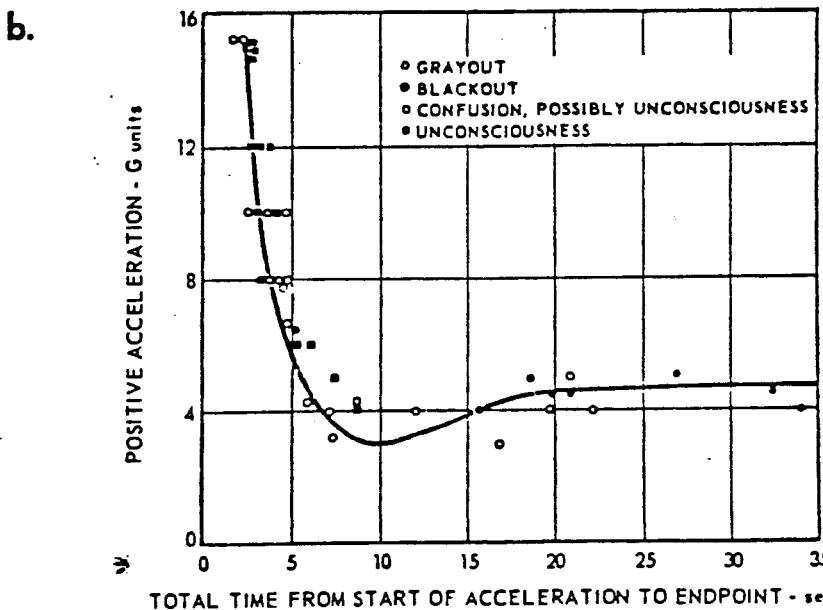
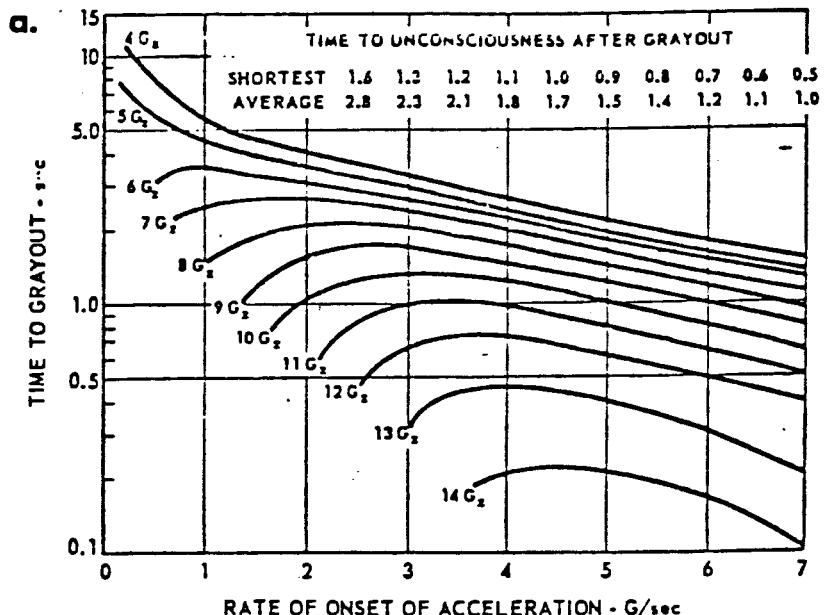
Some limitations in interpreting acceleration research data are: (a) most studies have been conducted on a small number of subjects; (b) repeated exposure to acceleration changes a subject's G tolerance, and this factor is usually not included; (c) emotional condition and motivation influence results; (d) instrumentation has not been standardized for measuring the effects of G on physiology and performance.

Recommended for general reading are the following: Otto H. Gauer and George D. Zuidema, Gravitational Stress in Aerospace Medicine [17]; Neal M. Burns, Randall M. Chambers, and Edwin Handler, Unusual Environments and Human Behavior: Physiological and psychological problems of man in space [5]; and C. C. Clark, J. D. Hardy, and R. J. Crosbie, A Proposed Physiological Acceleration Terminology with an Historical Review [12].

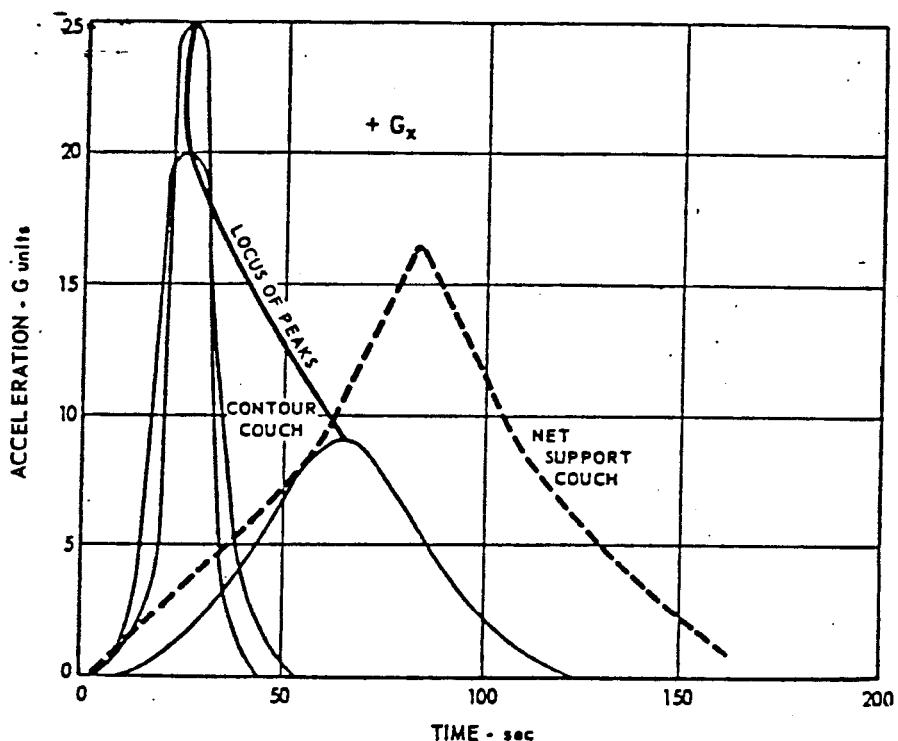
GRAYOUT AND RATE OF ONSET OF  $+G_z$ 

This graph relates the onset rate of acceleration to time-to-end-point. It shows that for any given positive acceleration ( $G_z$ ) from 4 to 14 G, the time to grayout depends on how rapidly the acceleration level was reached. Further, the table inset in the graph shows the shortest times and the average times for unconsciousness to develop following grayout, each pair of values being related to an onset rate. For example, at onset rate of 4 G/sec, the shortest time to unconsciousness was 1.1 sec, and the average 1.8 sec.

Source: Stoll [26].



a.



b.

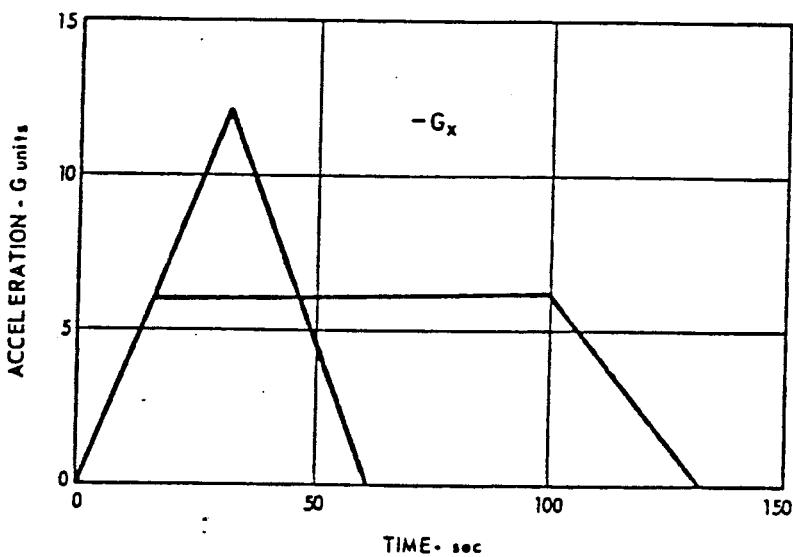


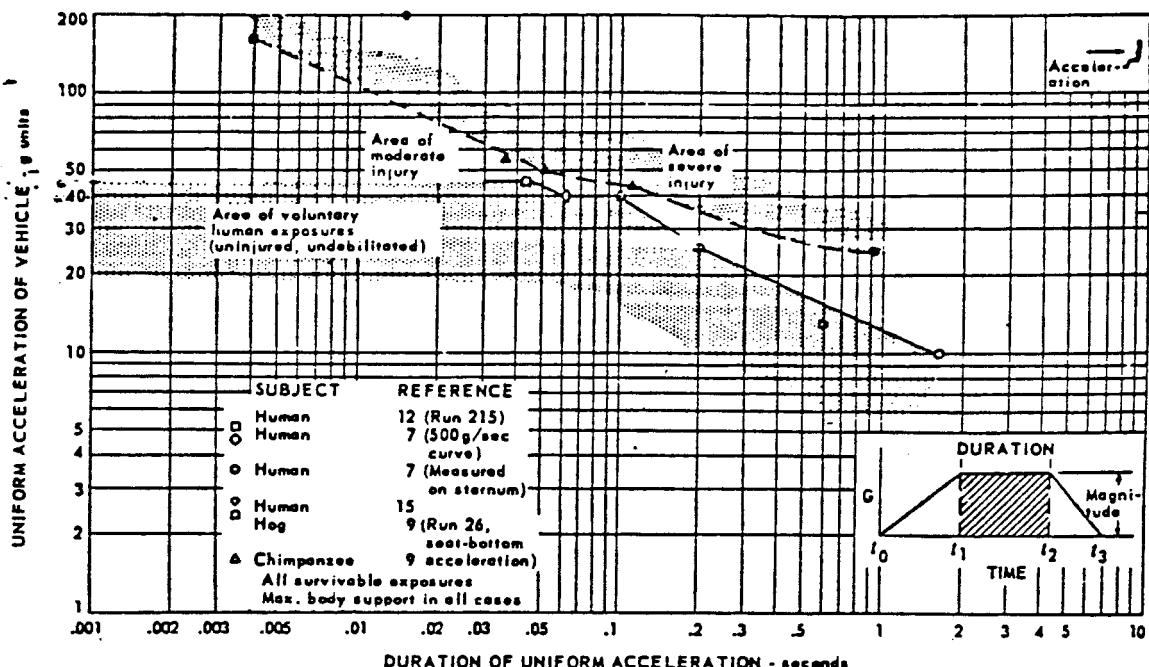
Figure a shows the greatest acceleration-time histories that have been tolerated on centrifuges when special support structures and positioning are used. Solid lines show three curves which define about the same area of +G<sub>x</sub> times time. A heavy line connects the peaks of these three curves and locates the peaks of other curves enclosing the same area. The dashed line encloses a number of possible acceleration profiles related to space flight, all of which are tolerable, since the border of the envelope has been tolerated experimentally. Figure b depicts two tolerable -G<sub>x</sub> accelerations (eyeballs out) when the subject is restrained in a special harness.

Sources: Bondurant et al. [4]; Clarke et al. [13]; Lawton et al. [24]; Collins et al. [14].

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## ABRUPT TRANSVERSE DECELERATIONS

a.

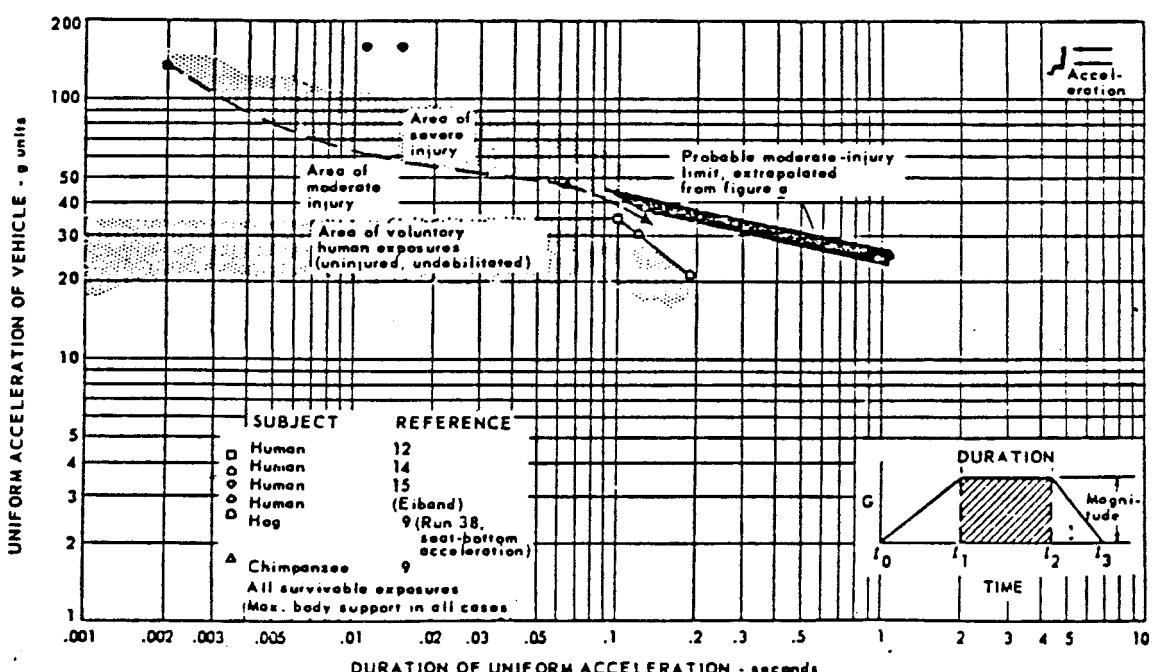


These two graphs show the durations and magnitudes of abrupt transverse decelerations which have been endured by various animals and man, showing areas of: voluntary endurance without injury; moderate injury; and severe injury. Graph a summarizes  $-G_x$  data (back to chest acceleration) and b shows  $+G_x$  data (chest to back acceleration). Reference numbers on the graphs are those in the original reports.

Source: Eiband [5].

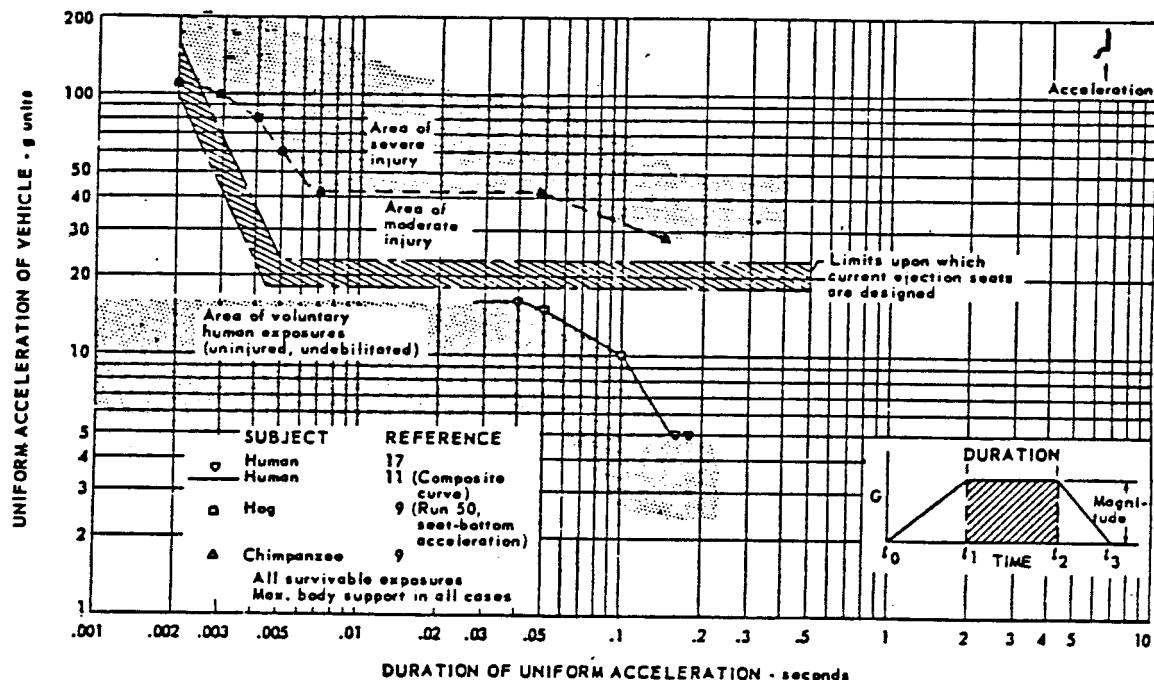
## REARWARD FACING

b.



## ABRUPT LONGITUDINAL DECELERATIONS

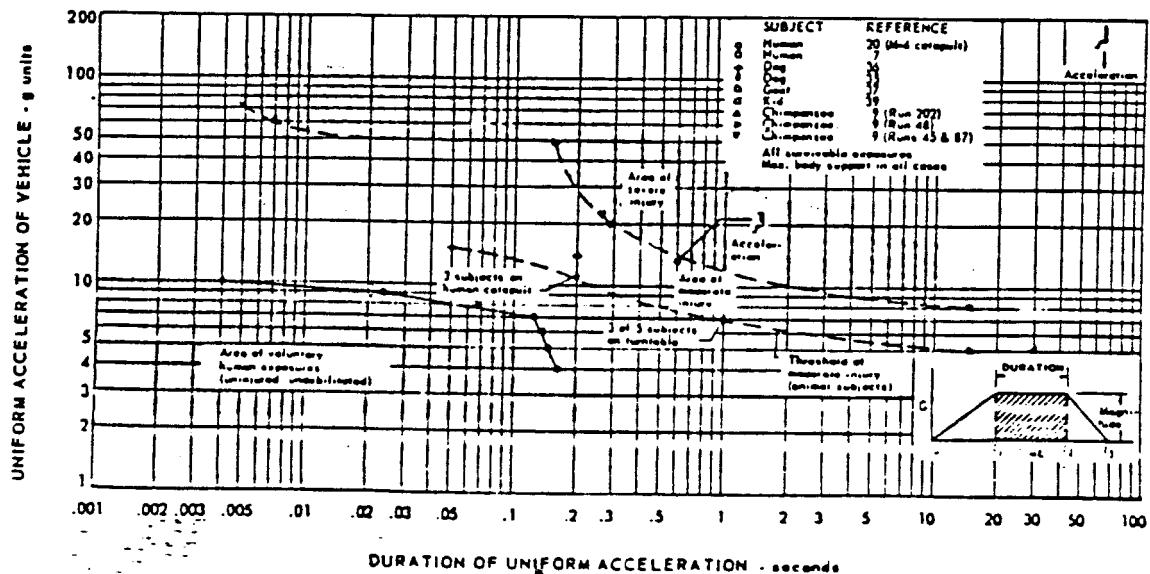
a.



These two graphs show the durations and magnitudes of abrupt deceleration in the  $G_z$  (longitudinal) directions which have been endured by various animals and man, showing areas of voluntary endurance without injury, moderate injury, and severe injury marked by shading. Graph a shows data of  $+G_z$  acceleration (headward), and b shows data for  $-G_z$  acceleration (tailward). Reference numbers on the graphs are those in the original reports.

Source: Eiband [5].

b.



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Alpha Chi  
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"Cushioning for Air Drop, Part II, Air Drop Cost Analysis," (with C. C. Steyer). Quartermaster Food and Container Inst. for the Armed Forces, Chicago, Ill., April 1956, 37 pp. Unscheduled presentations of portions of this work were presented by Dr. Turnbow at two meetings: (a) Aerial Delivery Research Contractors Coordination Meeting at the Midwest Research Inst., Kansas City, Mo., Jan., 1956, and (b) The Aerial Delivery Research Symposium at Fort Lee, Virginia, April 1956.

"Cushioning for Air Drop, Part III, Characteristics of Paper Honeycomb under Dynamic Loading," Quartermaster Research and Engineering Command, Natick, Massachusetts, August 1956, 9 pp.

"Cushioning for Air Drop, Part VII, Characteristics of Foamed Plastics under Dynamic Loading," Quartermaster Research and Engineering Command, Natick, Massachusetts, March 1957, 14 pp.

"High-Velocity Impact Cushioning, Part I, Drop-Test Facilities and Instrumentation," Quartermaster Research and Engineering Command, Natick, Massachusetts, August 26, 1957, 31 pp.

"High-Velocity Impact Cushioning, Part II, Energy-Absorbing Materials and Systems," Quartermaster Research and Engineering Command, Natick, Massachusetts, August 26, 1957, 41 pp.

"Properties of Materials at High Strain Rates, Part III, Material Properties and Wave Propagation," The Sandia Corporation, Albuquerque, New Mexico, January 5, 1959, 174 pp.

"High-Velocity Impact Cushioning, Part IV, The Effect of Moisture Content and Impact Velocity on Energy-Absorption Characteristics of Paper Honeycomb," Quartermaster Research and Engineering Command, Natick, Massachusetts, May 1, 1959, 40 pp.

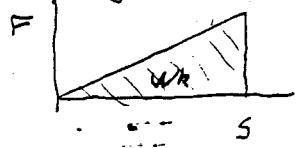
"High-Velocity Impact Cushioning, Part V, Energy-Absorption Characteristics of Paper Honeycomb," Quartermaster Research and Engineering Command, Natick, Massachusetts, May 25, 1959, 106 pp.

"Application of Cushioning to Complex Structures," Aerial Delivery Impact Conference, Balcones Research Center, The U. of Texas, June 1959.

"The Energy-Dissipating Characteristics of Airbags," Quartermaster Research and Engr. Command, Natick, Mass., August 18, 1959, 52 pp.



90 yds - assumed length of furrow on E side.



$F_{max} = 250,000$   
 $s = 270 \text{ ft}$

$$Wk = \frac{1}{2} bh = \frac{1}{2} s F_{max}$$

$$= \frac{1}{2} 270 \times 250,000$$

$$= \underline{33.75 \times 10^6 \text{ ft-lb}} / \text{gear}$$

$$KE_{init} = \frac{1}{2} m v_i^2$$

$$= \frac{1}{2} \frac{451,000}{72.2} (455)^2$$

$$= \underline{1.4498 \times 10^9 \text{ ft-lb}}$$

$$\Delta KE = Wk$$

$$KE_{final} = KE_{init} - Wk$$

$$= 1.4498 \times 10^9 - 33.75 \times 10^6$$

$$= \underline{1.41607 \times 10^9 \text{ ft-lb}}$$

$$V_f = \sqrt{\frac{2 KE_f}{m}}$$

$$= \sqrt{\frac{2 \times 1.42 \times 10^9}{451,000}}$$

$$= \underline{449.67 \text{ ft/sec}}$$

$$\Delta v = v_i - v_f = \underline{5.327 \text{ ft/sec}}$$

$$\Delta t_{i-f} = \frac{s}{V_{avg}} = \frac{270}{\frac{455+450}{2}} = \underline{0.597 \text{ sec}}$$

$$\Delta t_{avg} = \frac{\Delta V}{\Delta L} = \frac{5.327}{0.597} = \frac{8.92 \text{ ft/sec}^2}{23.53 \text{ ft}} = \underline{0.277 \text{ sec}}$$

10/27/81

Pg 2

$$V_f = V_i - a_{avg} \Delta t$$

$$= 455 - 8.92 \times 0.597$$

$$= 450 \text{ ft/sec}$$

on an impulse-momentum basis

$$\int F dt = \Delta mv$$

$$\frac{1}{2} 250,000 \times 0.597 = \frac{451000}{32.2} (455 - V_f)$$

$$V_f = 455 - 5.328$$

$$= \underline{449.672 \text{ ft/sec}}$$

DATA ON OCCUPANTS OF TROOP COMPARTMENT

ITEM NO.	NAME	SEATING INFORMATION				INJURY SUMMARY	REMARKS
		BEFORE		AFTER			
		LOCATION*	ATTITUDE	LOCATION**	ATTITUDE		
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\* ASSIGN LOCATION NOS. TO OCCUPANTS IN SPECIFIC LOCATIONS -- ASSIGN LOCATION LETTERS TO AREAS TO DEFINE GENERAL AREA WHERE SUBJECT RESIDES WHEN SPECIFIC POSITIONS ARE UNKNOWN.

3/8 / 80

Med. Workshops - Hyatt - Rosslyn -

Attendance included experts, treating physicians, attorneys & representatives of Lockheed

Dr. Brode (pediatric) - attending pediatrician - conditions (acc. envir.)  
① Hypoxia ② decompression ③ toxic gases, <sup>(CO)</sup> cyanide poisoning (CN<sub>2</sub>)  
④ deceleration

Hazards associated with decel -

- ① external - force application & distribution from external obj.
- ② internal direct - organ damage from inertial loads & ten.
- ③ internal latent - neurological, <sup>physiological</sup> & psychological damage that may not show up immediately

Dr. Brode - pediatrician

Dr. Redmond - also a pediatrician

Dr. Den Hof -

Dr. Berman - <sup>neuro-</sup> psychologist

Dr. Snyder - human tolerance

Cohen, Tze, Snyders, Mason, David Abramson, Leo Bugay  
medical investigation of children that survived  
CIA accident - Colateral report initially unavailable until 77  
FFAC (Friends for All Children) sponsoring ag. for bringing -  
children back from Vietnam - in Apr 75 - a church  
sponsored group.

Rosemarie Taylor - '67 - opened nursery - start adoption  
procedures - from facilities in Saigon - very high  
quality operation - provided specialized care of  
all types (incl. med). -- purpose of FFAC  
was to make the child adoptable -- for adoption  
in Europe, Australia or U.S.

Apr 4, 75 - 228 children from Saigon in C5A --  
at +15 min lock syst. on rear door failed  
& door blew out at 23-24K feet --  
destroyed controls - no O2 for children --  
- craft landed 20 min later in rice paddy  
at 270 knots --

Fatal to 78 children - ~30 adults -- for the  
children the report says 98 -- which is  
wrong. Children survivors were evict'd after  
20 min & sought by 2 hr. -- taken to  
Saigon hospital examined by phys. &  
released to FFAC -- they then were  
sent overseas to SF on 747 &  
arrived 4/6 & were disbursed to families  
following day.

FFAC brought suit against Lockheed based  
on potential injuries sustained based on  
reported defects in A/C - in Dec last yr.  
Lockheed admitted liability & agreed to pay  
<sup>proven</sup> ~~actual~~ damages. #

Judge Oberdorfer in DC as atd. Guardian ad Litem

medical evaluation - 38 as & 56 France &

Lux, Fin, Swed, etc.

Initially not concerned w/ acc. environment... mostly concerned w/ children. The investigation employed scientific methods to follow the children, incl. control group. Invest. of FFAC which showed it to be a good org. - Started in Dec 78 - w/ 5 boys & 5 girls - Exam revealed children had sustained number of injuries, however they were minimal... Selection was "random" but stay in Wash, D.C. area. Major focus was on org. brain inj.

Began looking for correlate data on refugee children in order to compare performance of children on plane w/ those not on plane -- substantial differences were found in the cognitive functioning of the 2 groups - Dr. Dentof (Planetary) reviewed the records & noted pattern of abnormal perf. of all children injured. after the crash. This occurred in Saigon & again in S.F. The concern

THE CONCERN HERE SEEKS TO BE RELATED TO  
ENV. DECOMPR. & CONSEQUENCES ON LATER  
THE HYPOXIC ~~EXPOSURE~~ COGNITIVE FUNCTIONING  
OF THE CHILDREN. THERE MAY BE SOME  
CONSIDERATION OF TOXIC EFFECT OF THE  
PROD. OF COMBUSTION. CUMULATIVE &  
COMBINED EFFECT OF ALL THESE FACTORS.

Funding is from settlement from Lockheed to G.A.L.

\* - Concerned from an eng. standpoint of how the g-forces may be superposed on the degrading cog. funct. of children. - Lockheed was asked if they performed kinematic analysis.

\* Cohen is interested in defining a kinetic environment for a typical seat. Subsequently he wishes to define the dynamic loading on the child.

1. Inspect the damaged parts / floor for the survivable areas of A/c
2. Inspect an undamaged C5-A
3. Construct a seating pattern for children
4. " " F.R.P. " "
5. Define failure patterns
6. Analyze failures  $\rightarrow$  theoretical vs test results  
-- to define loading levels that are associated w/ failures
7. Correlate loads on occupants with findings in it 6 -- use the med. descriptions of injuries

---

What Cohen wants to know is "What is the level of load on the floor" of the upper passenger level.

This work is defined by Cohen as being research oriented, but the 1<sup>st</sup> trial occurs next week. This will be followed by a 2<sup>nd</sup> & perhaps a 3<sup>rd</sup> & then probably a settlement will be reached. It has been reported by consultants that there are 78 children that were injured & 100% so far have sustained reduced cognitive function and that it would take about \$500K per child to care for them throughout their life.

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Prepare a proposal of what needs to be done to collect data from the people ~~from~~ at Kelly AFB.

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Meeting at Hyatt at 1000 A -

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## ~~Flight deck~~

Lt. Seat - Capt Traynor

Rt. Seat - Capt. Harp

Jump Seat - Capt Malone

Engn-at-the-Panel - Sgt. Engels - <sup>first</sup> engineer  
Capt Melton

Loadmaster - Sgt. Snedegar

Aft Latrine w/ 7 y. old child in luggage compartment  
Troop compartment - 1 Sgt. Dougherty - attend in galley area  
Head set ~~in latrine~~ SM Sgt Perkins - holding <sup>behind Aune</sup> onto frame

Navigator - Capt Langford

Upstairs Troop Compartment - T Sgt. Parker - <sup>behind Aune</sup> assisting Sgt. Perkins

Upstairs 2nd Floor bulkhead

~~Upstairs~~ 1 - One child about 13 yrs of age

Fwd bulkhead - flight nurse

Engn-at-the-panel - T Sgt S

Upstairs - Babies &  $\frac{1}{2}$  med crew - 2 per seat

~~upstairs in galley~~

~~downstairs in galley~~ - Lt. Aune - head - med crew - sitting on floor

upstairs

Lt. Wirtz - med crew - behind <sup>inside are</sup> Aune a few rows

upstairs

Sgt. Gnecek

~~down~~ stairs

Sgt. Wise

~~up~~ stairs

Sgt Hadley - in front of Aune a few rows in aisle.

down stairs

Col. Willis - sitting beside Aune

down stairs

Capt Hinkler -

downstairs

Lady w/ cast on - across from Aune - laid on floor

downstairs

Sgt Page

upstairs

Lt. Goffinet - up front near latrine -

upstairs

Sgt Boutwell

upstairs

Major Walker - flight crew

1. Seating configuration for this A/c
2. Location of as many occupants as possible at the time of the crash.
3. Photos of any interior damage of troop compartment and flight deck
4. Location of any <sup>seating or floor</sup> components for my inspection
5. CSA inspection by JRC - same seat config. (permission to take photos)

**CROMACK ENGINEERING ASSOCIATES, INC.**

Mailing Address: P. O. BOX 28243  
TEMPE, ARIZONA 85282  
Area Code 602/831-7512

**MEMORANDUM**

**TO** William Timm  
**FROM** Robert Cromack *jl*  
**SUBJECT** C5A Case

**DATE** 6/23/80

Enclosed are the photographs which I took during our inspection  
of the C5A on June 19, 1980.

TRAVEL ITINERARY

TO: ML & MMH

FROM: DLT

RE: TRAVEL ARRANGEMENTS FOR J. ROBERT CROMACK  
TICKETS TO BE PRE-PAID ON 3/3/80

DEPART:

3/6/80 Phoenix, Arizona via American #366 (COACH)  
1:15 P.M. Arrive St. Louis 4:56 P.M. (LUNCHEON FLIGHT)

DEPART:

3/6/80 St. Louis, Missouri via American #680 (COACH)  
5:35 P.M. Arrive Washington National 8:35 P.M.  
This is a Dinner Flight

DEPART:

3/8/80 Washington National via American #267 (COACH)  
7:20 P.M. Arrive Chicago 8:30 P.M.

DEPART:

3/8/80 Chicago Airport via American #157 (FIRST CLASS)  
9:20 P.M. Arrive Phoenix, Arizona 11:45 P.M.

HOTEL:

Marriott Key Bridge -~~Rosslyn~~  
Single Room; One Night 3/6/80 1401 Lee Highway  
Guaranteed Late Arrival - Michelle Arlington, Virginia  
(703) 524-6400

Hyatt Rosslyn  
Single Room; One Night 3/7/80 1325 Wilson Boulevard  
Guaranteed Late Arrival - Nancy Arlington, Virginia  
(703) 841-9595

DEFT. EX. DD-Cromack Feb 16

DATE: 10-27-81

REPORTER: ALBERT J. GASDORF

Proj 1089

2/20/80

Mar 6 -

~~LV PHX AA 366 at 1315 hr~~  
~~AR ST LOU~~  

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~~LV ST LOU AA 680~~  
~~AR WASH NATL at 8:25 AM~~

MAR 8 -

LV DCA AA 267 at 1920 hr  

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AR CHI  

---

LV CHI AA 157  
AR PHX at 2345 hr

FILE RESTRAINT (CREATION DATE = 08/08/78) 1

**CROSSTABULATION OF ~~TESTTYPE~~ BY ~~TESTTYPE~~**

PAGE 4 OF 6

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**(CONTINUED)**