

UNITED STATES ARMY AVIATION SCHOOL
Department of Maintenance Training
Fort Rucker, Alabama

File No. 5/69-1759-2

PERFORMANCE OBJECTIVES

FUEL AND OIL SYSTEMS, UH-1

1. KNOWLEDGES:

- a. Given a schematic of the fuel system, the student, with the use of TM 55-1520-210-10, should be able to match the numbered components to the proper nomenclature with 100 percent accuracy.
- b. Given a worksheet consisting of a list of cockpit indications on the fuel systems and a list of cautions to be observed, the student should be able to match the cockpit indications to the cautions to be observed with an accuracy of at least 80 percent.
- c. Given a worksheet consisting of two columns of statements on the engine oil system, the student should be able to match the statements with at least five of the six correct.

2. SKILLS: None.

Low pressure
Most retaining Nit
Spray outlets

Performance checks
VVO on go

T/R has detaching mounts
Compression Ratio 11 6-1
jets produce turbine heat tunnel blades
N, drives 4 access.

Isolation Mounts & Fuel Dampers
Lifting Link
2 I beams

UNITED STATES ARMY AVIATION SCHOOL
Department of Maintenance Training
Fort Rucker, Alabama

Bleed Island - doesn't allow back pressure
Building or capress
File No. 5/69-1759-2
elect. power loss. Torque

4 walls secure T/Boom
lines to mms. on drive shaft - high freq (TR speed control)
Valve 90°

STUDENT OUTLINE
FUEL AND OIL SYSTEMS, UH-1

Blades out of track - Vertical vibs
adjust for high speed track - trim tabs low speed pitch change link

1. Main fuel system.

white straw
purpose.

JPH - 6.5 lbs. per gal.
self sealing lower 43

fuel pressurized by boost pumps
operates 2800 P.S.I.

b. Location.

D - 220 US gals. 5-20PSI on B model
C - 242 US gals.

c. Description.

d. Components.

(1) Main fuel cells.

(a) Purpose.

(b) Location.

(c) Description.

(2) Boost pumps.

(a) UH-1 B and C series.

descend to 4600 ft
if you lose both boost pumps,

5-35 psi 20 in diameter
supply fuel to fuel control under pressure

(b) UH-1 D and H series.

(3) Fuel shutoff valve.

emergency way of shutting down engine
2800 P.S.I.

(a) Purpose.

(b) Location.

(c) Operation.

Manually depress for idle stop charge pos.
of push pull tubes

to install
to down

(4) Quick disconnects. *ring should show
check for fit*

(a) Purpose.

(b) Location.

(c) Description.

(5) Fuel filter. *red flag in dome indicates clogged filter*

(a) Purpose. *land in 30min if light comes on*

(b) Location.

(c) Operation.

(6) Fuel control. *supplies metered fuel to combustor section of engine*

(a) Purpose.

(b) Location.

(c) Description.

(d) Components.

1. Engine drive fuel pump.

hydro mechanical operation

*2 modes of operation - Automatic - Manual
Emergency*

2. Changeover solenoid and valve.

3. Overspeed governor.

*Diff Press Sw. - monitor EBT and N₂ gas pressure,
if there is a big change, switch over to emergency*

N₂ overspeed gov₃ on top of fuel control

e. Inspections.

7 drains ~~8~~

(1) Preflight.

(a) Fuel drains.

1. UH-1 B and C. 7 drains

2. UH-1 D and H. 6 drains

(b) Quick disconnects.

(2) Inflight.

(a) Fuel quantity gage.

1. Purpose. in 100 lbs.
push button, depress to 200 lbs. less
2. Location.
3. Description.
4. Inspection.

(b) Fuel pressure gage.

1. Purpose. 5-20 B
2. Location. 5-30 D
3. Description.

(c) Caution lights.

1. Purpose. 3 min
5 minutes flt. time on Fuel light
and ~~it~~ a lpb. boost pump
2. Location. 20 minutes if lights only
Fuel filter 30 min.

3. Description.

- a. Left boost pump and right boost pump.
- b. 20-minute fuel.
- c. Fuel filter.
- d. Engine fuel pump.
- e. Emergency governor.

(3) DA Form 2408-13 entries.

2. Auxiliary fuel system.

provide extra fuel for extended flight

- a. Purpose.
- b. Location.
- c. Description.
- d. Components.

(1) Internal auxiliary fuel system.

(a) Fuel tanks.

(b) Transfer pumps.

(c) Segment warning light.

(2) External auxiliary fuel system.

(a) Fuel tanks.

high level cuts fuel off from transfer
low level flow switches

(b) Transfer pump.

3. Engine oil system.

MIL-L-23699

a. Purpose.

pillow blocks & blade grips

b. Description.

dampers have hydraulic fluid

c. Components.

(1) Oil tanks.

dual elements

1 side pressure

1 side scavenger

waffle type screen filter

clogged, have bypass 20-30 psi

(2) Oil pump.

oil pump press

(3) Oil filter.

(4) Oil distribution.

(a) Internal passages.

(b) External oil lines.

(5) Scavenge oil.

(a) Internal.

(b) External.

(6) Oil cooler.

(7) Torquemeter system.

oil press 60 psi boosts to 160 psi

(a) Location

driven by N₂

(b) Purpose.

(c) Description.

1. Construction.

2. Operation.

d. Inspections.

(1) Preflight.

(a) Oil tank.

(b) Quick disconnects.

(c) Oil leakage.

(2) Inflight.

(a) Oil pressure gage.

2590 Psi below - liter M/c oil on console

(b) Oil temperature.

2 gauges 93°C maximum

(c) Oil pressure segment caution light.

(3) DA Form 2408-13 entries.

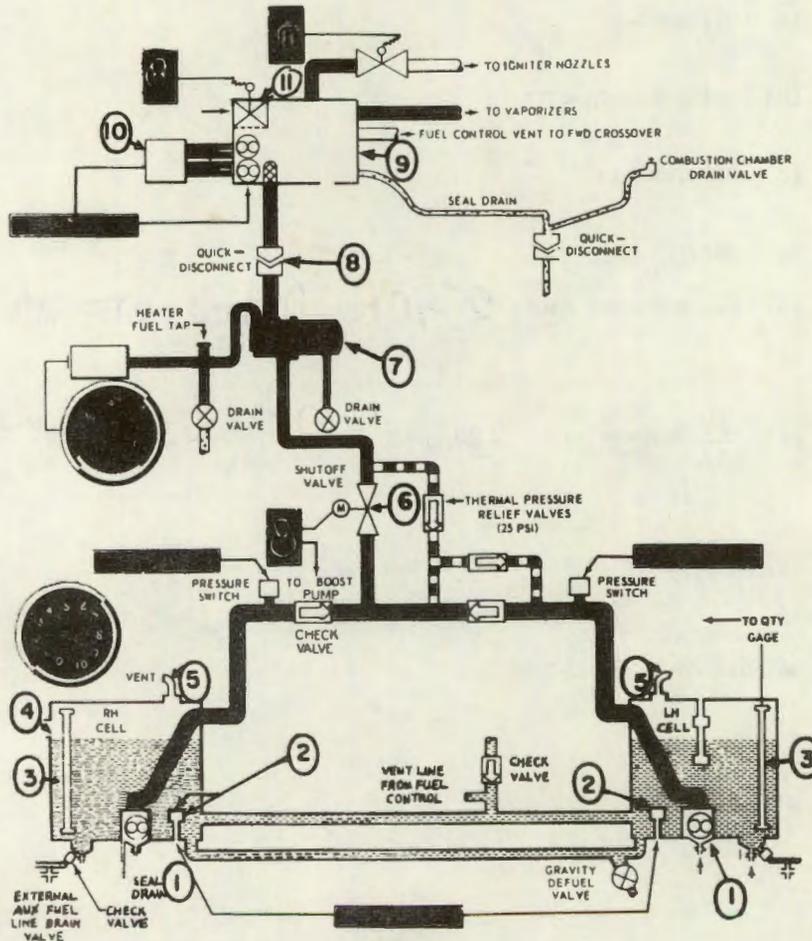
UNITED STATES ARMY AVIATION SCHOOL
 Department of Maintenance Training
 Fort Rucker, Alabama

File No. 5/69-1759-2

PERFORMANCE CHECK

FUEL AND OIL SYSTEM, UH-1

1. From the schematic of the UH-1B fuel system match the numbered components to their nomenclature by placing the numbers in the space provided.



- | | | | |
|-----------|-----------------------|-----------|------------------------------|
| <u>6</u> | Shutoff valve | <u>10</u> | Differential pressure switch |
| <u>11</u> | Changeover solenoid | <u>1</u> | Fuel boost pumps |
| <u>7</u> | Main filter | <u>8</u> | Quick disconnect |
| <u>2</u> | Float switch (20 min) | <u>3</u> | Fuel quantity probe |
| <u>9</u> | Engine fuel control | <u>5</u> | Vent |
| <u>4</u> | Filler | | |

2. Match the cockpit indication to the proper caution to be observed by placing the letter in the space provided.

Indication

- | | | |
|--|-----------|--|
| a. Left boost pump light ON and 20 min fuel light ON (UH-1B) | <u>B</u> | Land within 30 minutes |
| b. Fuel filter light ON | <u>A</u> | 5 minutes of flight at cruise |
| c. Engine fuel pump light ON | <u>D</u> | Descend to pressure altitude of 4600 feet or less |
| d. Both boost pumps inoperative | <u>BE</u> | 20 minutes of flight at cruise power |
| e. 20 minute fuel light ON | <u>C</u> | Monitor EGT and gas producer tachometer for noted change. If drop in N ¹ is noted, place GOV switch to EMER position. |

3. Match the following statements on the engine oil system by placing the numbers in the spaces provided.

- | | | |
|--|------------|--------------------------|
| a. Torquemeter indicates | <u>6 F</u> | 1. External oil lines |
| b. Torquemeter receives oil for operation from | <u>C</u> | 2. Turbine fan |
| c. Engine oil is cooled by | <u>0</u> | 3. Bleed air from engine |
| d. Turbine fan operated by | <u>E</u> | 4. Power turbine |
| e. Power for operation of the torquemeter boost pump | <u>D</u> | 5. Engine oil system |
| f. Pressure oil is delivered to #3 and #4 main engine bearing by | <u>A</u> | 6. Output shaft torque |

FT RUCKER-069142